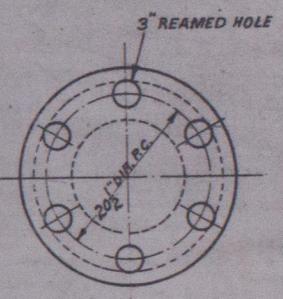
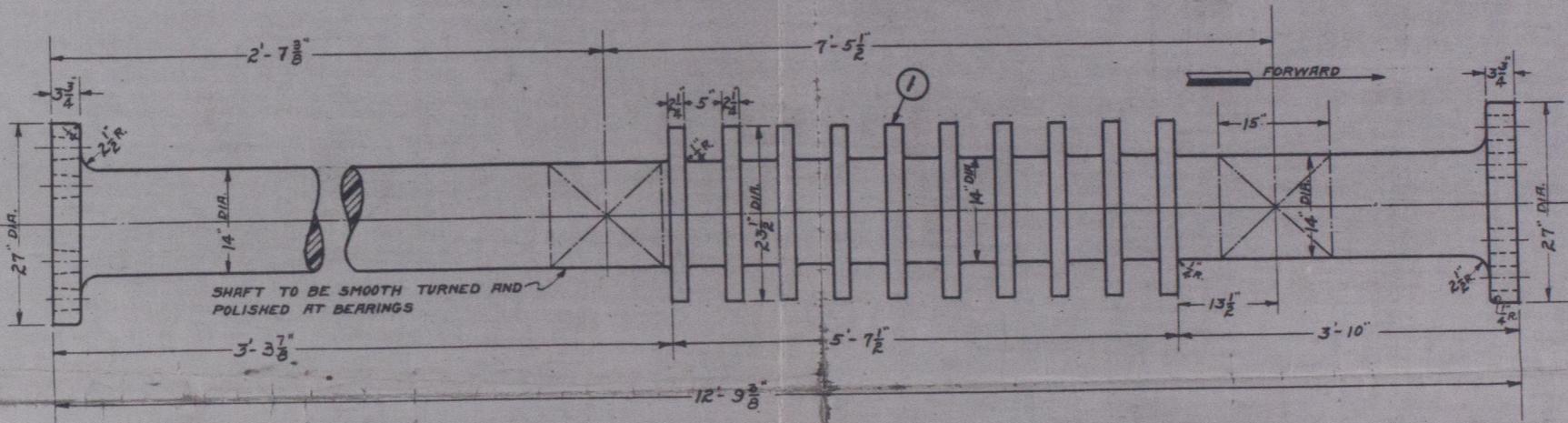
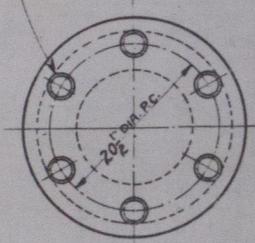


ALTERATIONS			
DATE	NOTED	APPRD.	ALTERATION
3-6-18	P.B.	J.B.Y.	TOTAL LENGTH OF SHAFT CHANGED.

BILL OF MATERIAL.				
QUANTITIES FOR ONE COMPLETE SHIP				
NO. REQ.	MARK	NAME	MATERIAL	REMARKS
1	1	THRUST SHAFT	O.H. STEEL	

NOTE:-
ALL FORGINGS WILL BE MADE TO SUIT
RULES OF AMERICAN BUREAU OF SHIPPING.

DRILL AND REAM TO SUIT
TAPERED BOLT.
SEE DRAWING E-2500-95



Guatemala
"VALIENTE"
Nyk 40295

CLASSIFICATION TEST WILL BE MADE
TO SUIT SOCIETY LISTED ABOVE.

FORGINGS TO MEET TESTS OF
LLOYD'S REGISTER OF SHIPPING.
TENSILE STRENGTH,
28 TONS TO 32 TONS.
ELONGATION,
25% FOR 28 TONS, 25% FOR 32 TONS.
SEE RULES OF ABOVE BUREAU.

FORGINGS TO MEET TESTS OF
AMERICAN BUREAU OF SHIPPING.
TENSILE STRENGTH,
60,000 TO 78,400 LBS.
ELONGATION,
30% FOR 60,000, 25% FOR 78,400.
SEE RULES OF ABOVE BUREAU.

Graph
APPROVED

AMERICAN BUREAU OF SHIPPING
JUN 13 1918
NEW YORK

J. B. Young

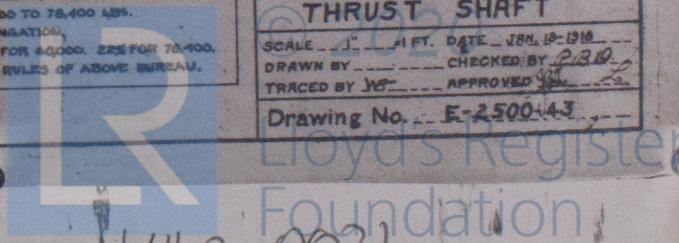
IN CASE OF ERROR OR MISUNDERSTANDING
NOTIFY THIS OFFICE IMMEDIATELY.

UNITED STATES SHIPPING BOARD
EMERGENCY FLEET CORPORATION
TECHNICAL DEPARTMENT,
WASHINGTON, D. C.

STANDARD ENGINE 24 1/2 x 41 1/2 x 7 1/2
48
THRUST SHAFT

SCALE 1" = 1' FT. DATE JUN 18 1918
DRAWN BY _____ CHECKED BY P.B.
TRACED BY J.E. APPROVED J.B.Y.

Drawing No. E-2500-43



W42-0021