



APPROVED
APR 30 1908
LLOYD'S REGISTER OF SHIPPING
NEW YORK

RIVETING SCHEDULE

DESCRIPTION	DIA RIVET	SPACING INCHES	DIAMS	REMARKS
TREBLE RIV. BUTT LAPS	3/4"	3"	5/8"	
DOUBLE	3/4"	3"	5/8"	
SINGLE	3/4"	3"	5/8"	3/4" TO 5/8"
EDGE	3/4"	3"	5/8"	22 TO 34"
BOUNDING BAR TO DECK W.T.	3/4"	3"	5/8"	3/4" TO 5/8"
CLIPS TO DECK	3/4"	3"	5/8"	PK GIRDER
PLATING TO DECK BEAMS	3/4"	3"	5/8"	7 BEAMS
SHELL CLIPS TO DECK	3/4"	3"	5/8"	13 BEAMS
STRINGER BAR	3/4"	3"	5/8"	
NON W.T. BOUNDING ANGLES	3/4"	3"	5/8"	

MATERIAL ORDERS

ITEM	PL OR SH	PAGE NO
2ND DECK PLATING	PL	86-92
ENGINE AND BOILER CASING	SH	23
CARGO HATCH BOUNDING	"	24
COALING	"	34
VENTILATORS	"	36
DECK CLIPS FOR GIRDERS	"	40
MAST DECK RINGS	"	41
STRINGER BAR	"	22
SHELL CLIPS	"	22
BOUNDING CHAIN LOCKER	"	28
DECK ANGLES B.M.D. 12	"	28
MAST HEEL ANGLE	"	29
2ND DECK BEAMS	"	13-16

2ND DECK PLATING PLAN
SCALE: 1/4" = 1 FT
DATE: 4/17/08
THE ATLANTIC CORPORATION,
PORTSMOUTH, N. H.
DRAWN BY: C.W.M.
CHECKED BY: C.W.M.
1018

"Guatemala"
ex
VALIENTE Rpt. N. Yk. No. 40295