

# Lloyd's Register of Shipping.

(Report on Vessel No. \_\_\_\_\_ Port \_\_\_\_\_)

## No. F.2647 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron ~~or Steel~~ Forgings or Castings, manufactured by The Lytham S. & E. Co. Ltd. of Lytham for the Vessel No. 35, being built by Clelands (Successors) Ltd of \_\_\_\_\_ have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

Mark on Forgings or Castings.

Lloyd's

No. 68 to 73 inc.W. S. S. 30.4.36.

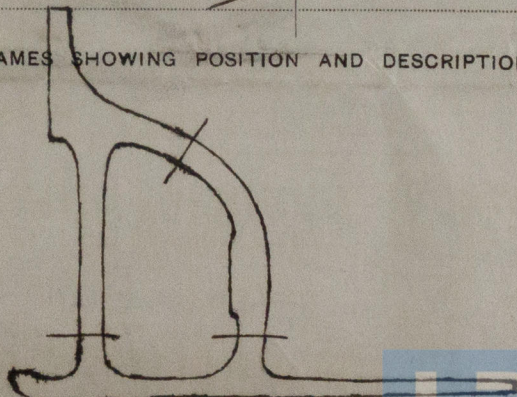
W. S. Shields.

Plethwood.

6.5.36.

	STERN FRAME.	RUDDER FRAME.	QUADRANT STEM. TILLER.
Material* ...	Scrap Iron (No 68)	Scrap Iron (69, 70-1)	(72) Scrap Iron (73)
How made ...	Forged	and Smithed.	
If annealed ...	Yes	Yes	Yes
Dimensions ...	5 1/2" x 2 3/4"	3 5/8" - 3"	6 1/4" x 3 5/8", 4 3/4" x 2 1/2"
Progress on Inspection ...	Forging	machining and finishing	
Date when Inspected	April 6 <sup>th</sup> , 30 <sup>th</sup> 1936.		
CASTINGS.			
Tests on Standard Test Pieces.			
<u>Tensile Test—</u>			
Tons per square inch			
Extension per cent. ...			
<u>Cold Bending Test—</u>			
Angle before fracture			
<u>Drop Test—</u>			
Height from ground ...			
<u>Hammering Test—</u>			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £ 1 : 1 : 0.  
Exp. 6 : 4.

To be paid at Liverpool