

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. F.2647 SHIP FORGINGS OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned Iron ~~or Steel~~ Forgings or Castings, manufactured by The Lytham S. & E. Co. Ltd. of Lytham for the Vessel No. 35, being built by Clelands (Successors) Ltd of _____ have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

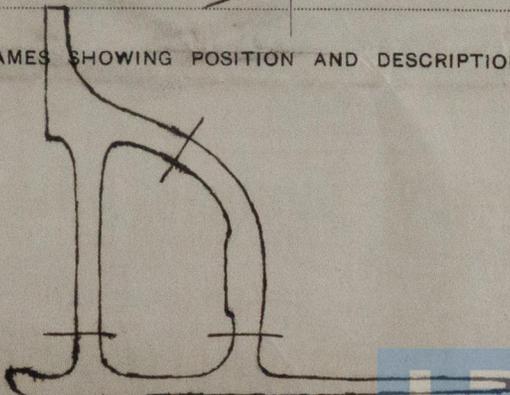
Mark on Forgings or Castings.

Lloyd's
No. 68 to 73 inc.
W. S. S. 30.4, 36.

W. S. Shields.
Fluctwood.
6.5.36.

	STERN FRAME.	RUDDER FRAME.	QUADRANT STEM. TILERS.
Material*	Scrap Iron (No 68)	Scrap Iron (69, 70-1)	(72) Scrap Iron (73)
How made	Forged	and	Smithed.
If annealed	Yes	Yes	Yes
Dimensions	5 1/2" x 2 3/4"	3 5/8" - 3"	6 1/4" x 3 5/8", 4 3/4" x 2 1/2"
Progress on Inspection	Forging	machining	and finishing
Date when Inspected	April 6 th , 30 th 1936.		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch			
Extension per cent.			
Cold Bending Test—			
Angle before fracture			
Drop Test—			
Height from ground			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £ 1 : 1 : 0.
Exp. 6 : 4 : .
To be paid at Liverpool

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.