

For the information of Surveyors and the Committee only

Received at

Office

MAR 1 1939

Lloyd's Register of Shipping.

(Report on Vessel No. 107080 Port London.)

No. F7895 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron~~ or Steel Forgings or Castings, manufactured by Messrs J.S. Foster & Sons Ltd of Sunderland, for the Vessel No. ~~107080~~ being ~~built~~ REPAIR by Messrs Mills & Knight Ltd of Rotherhithe have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

on Forgings or Castings.

Lloyd's

No. 1209

A.E.G. 25.2.39.

J.E. Galliford.

Sunderland.
28.2.39

	STERN FRAME.	RUDDER FRAME. Repair	STEM.
Material
Made
Heat-treated
Dimensions
Process on Inspection
When Inspected
CASTINGS.
Tests on Standard Test Pieces.
Weight Test—
Stress per square inch
Elongation per cent.
Bending Test—
Angle before fracture
Test—
Height from ground
Measuring Test—
Made according to Rules and found satisfactory

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Edges of keyways in rudder head made up by electric welding & re-cut.
Old arms and plate fitted and riveted.

Fee (if any chargeable) £ 1 : 0 : 0

To be paid at SUNDERLAND.

Applied for 28 FEB 1939

REPAIR
F464

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

1,437. T.

Surveyor to Lloyd