

MADE 1 1939

For the information of Surveyors and the Committee only

Received at Office

Lloyd's Register of Shipping.

(Report on Vessel No. 109080 Port London.)

No. F7895 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron~~ or Steel Forgings or Castings, manufactured by Messrs J.S. Forster & Sons Ltd of Sunderland for the Vessel No. ~~109080~~ ^{SS. "HOLLANTE"} being ~~built~~ ^{REPAIR} by Messrs Mills & Knight Ltd of Rotherhithe have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

on Forgings or Castings.

Lloyd's
No. 1209
A.E.G. 25.2.39.

J.E. Galliford

Sunderland
28.2.39

	STERN FRAME.	RUDDER FRAME. Repair	STEM.
Material	Mess Mainpiece & extension piece Scrap Steel		
Made	Forged & built		
Heat treated	3 7/8" to 3" DIA.		
Dimensions	Forging & machining		
Pressure on Inspection	23.2.39 to 25.2.39		
When Inspected			
CASTINGS.			
Tests on Standard Test Pieces.			
Impact Test—			
Strength per square inch			
Elongation per cent.			
Bending Test—			
Angle before fracture			
Test—			
Height from ground			
Numbering Test—			
Made according to Rules and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

*Edges of keyways in rudder head made up by electric welding & re-cut.
Old arms and plate fitted and riveted.*

Fee (if any chargeable) £ 1 : 0 : 0
To be paid at SUNDERLAND.

Applied for 28 FEB 1939
REPAIR F464

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open's Register

Lloyd's Register Foundation
W 415 to 156

Surveyor to Lloyd

Voyage

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as in Register

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