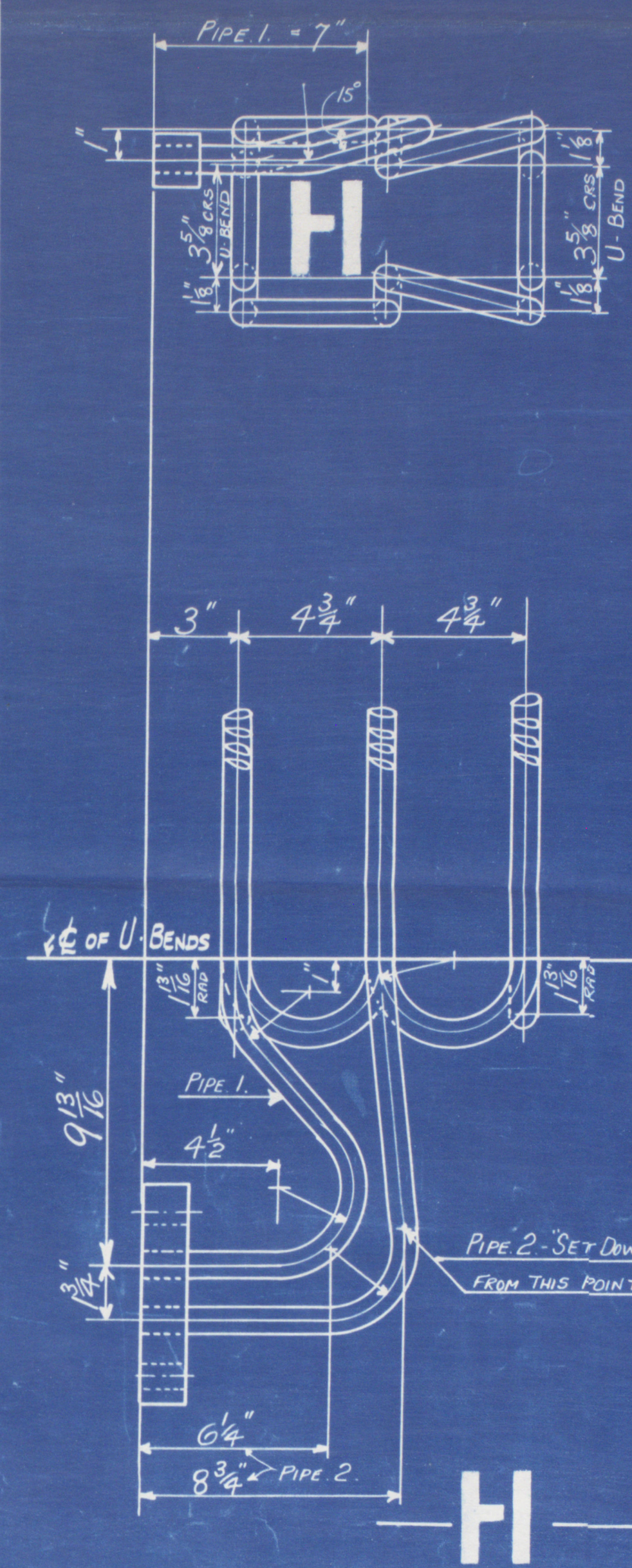
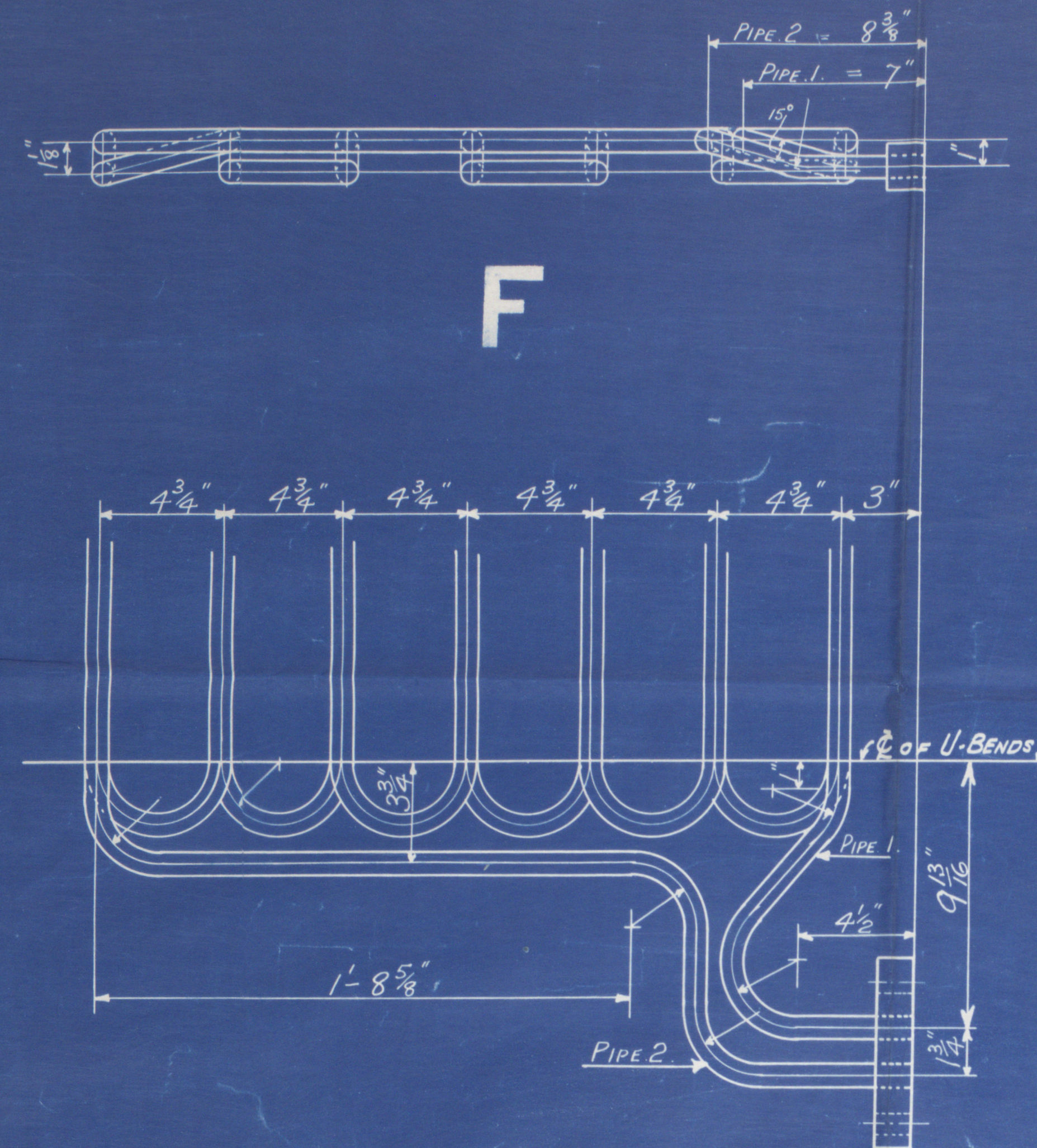
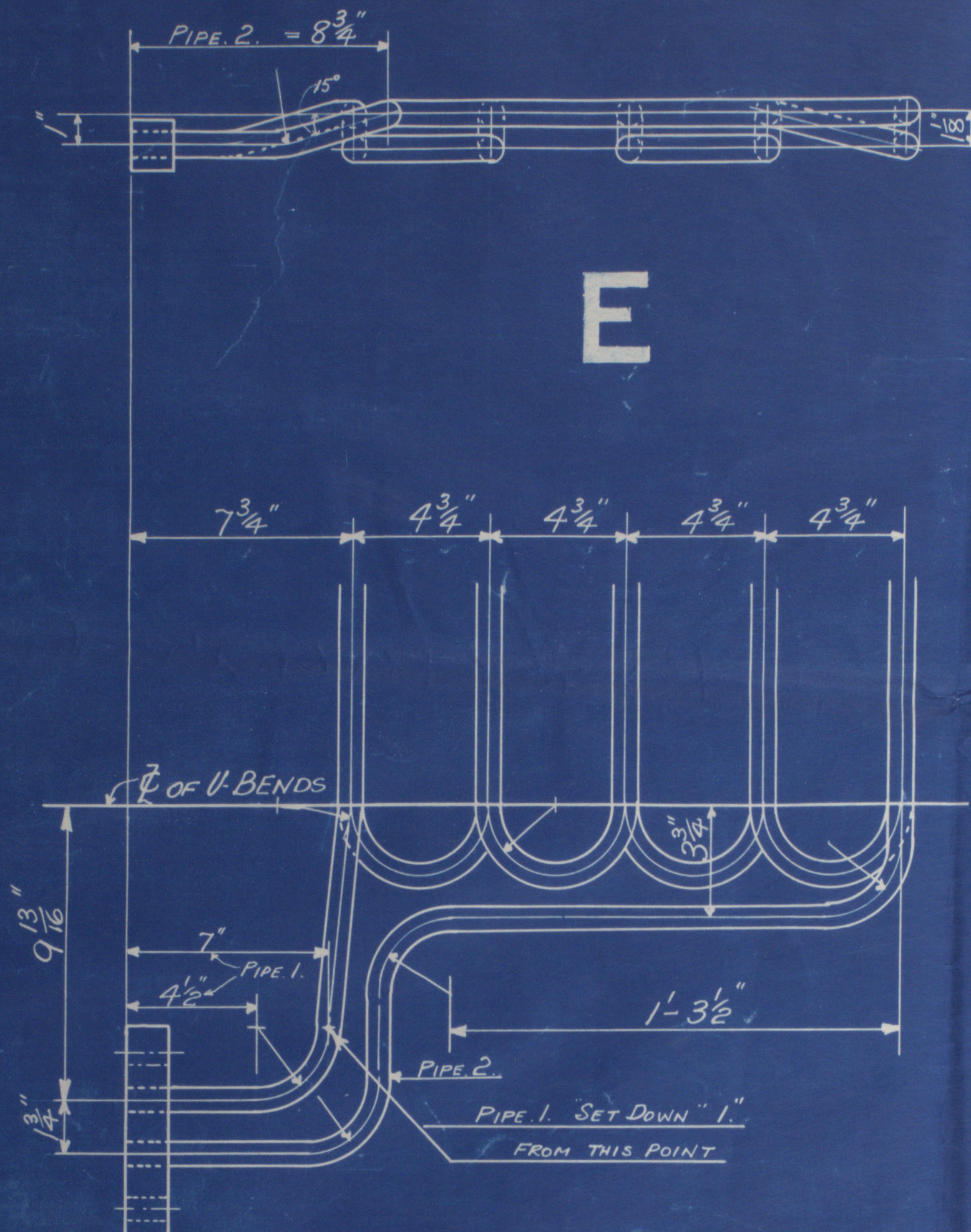
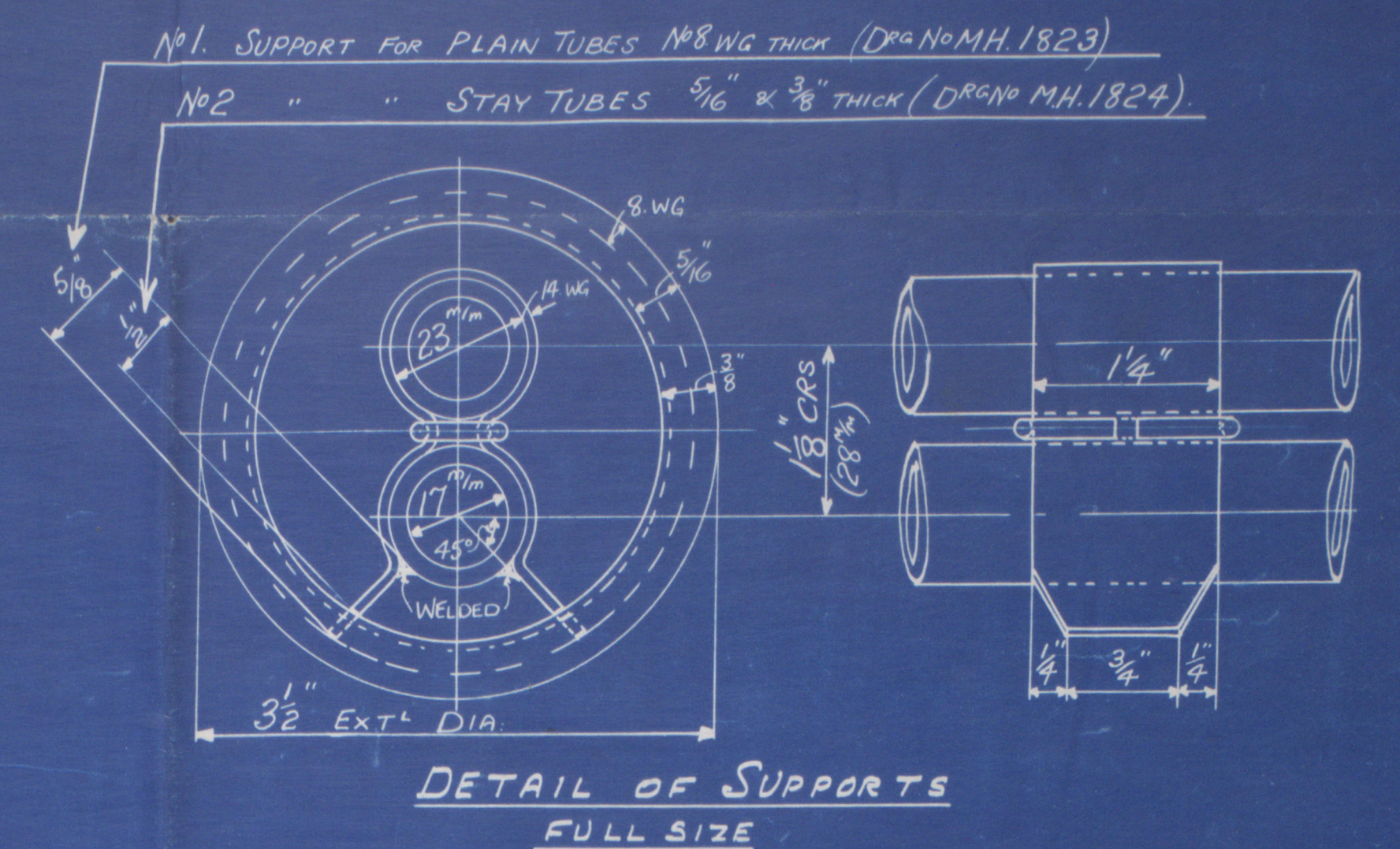
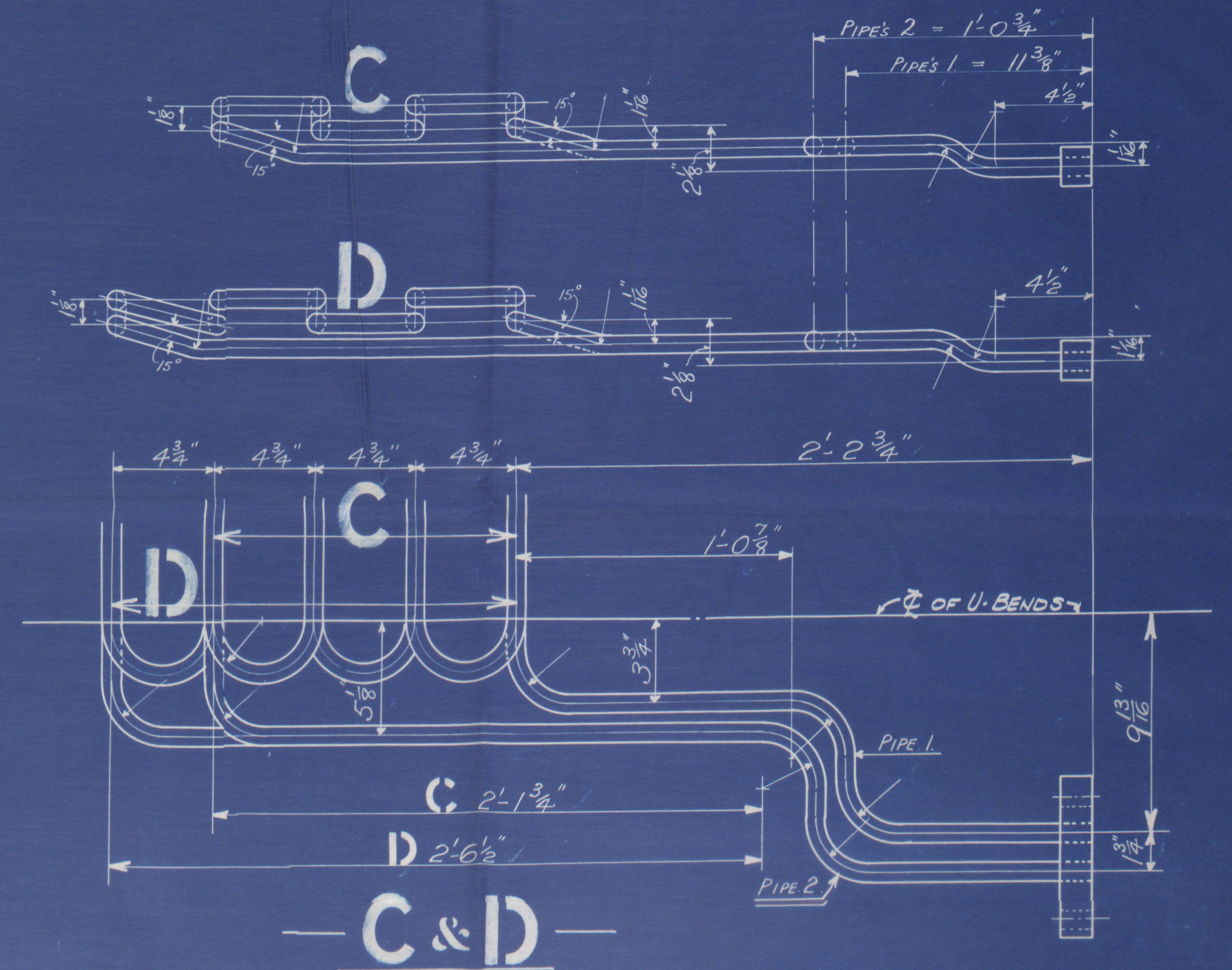


RADIUS OF BENDS & SETS ON ALL INLETS & OUTLETS = 2 1/2"
 RADIUS OF U-BENDS (FLAT) = 2 3/8"
 " " U-BENDS (SLOPING) = 2 7/16"
 " " U-BENDS (VERTICAL) = 1 13/16"



LENGTHS BEFORE BENDING OR FORGING					
U-BENDS	PIPE 1	PIPE 2	NO OFF PER SET	REMARKS	ELEMENT
13'-10 1/2"	8'-0"	10'-5 1/2"	2	1-RH AND 1-LH	A
" " 8'-1 1/2"	9'-3"	10'-10 1/2"	14	7- " " 7- "	B
" " 9'-6 1/2"	10'-10 1/2"	11'-3"	2	1- " " 1- "	C
" " 9'-6 1/2"	11'-3"	12'-6"	12	6- " " 6- "	D
" " 8'-0"	9'-8"	10'-0 1/2"	1	AS DRAWN - RH	E
" " 8'-1 1/2"	10'-0 1/2"	10'-10 1/2"	8	4-RH AND 4-LH	F
13'-9"	8'-1 1/2"	8'-4"	2	1- " " 1- "	H

17 23 SOLID DRAWN STEEL PIPES
 TO PASS LOYDS SURVEY
 WORKING PRESSURE 210 LBS PER SQ. INCH
 TEST 630

THE SUPERHEATER CO LTD
 BUSH HOUSE, LONDON W C 2

TITLE ELEMENTS

ORDER NO'S
 6316M. 6244M. 6226M
 REF CKD
 6226M. 6226M. 6226M
 DRAWING NO
 MB 8660

CHARLES D. HOLMES & CO LTD.

BOILER NO 1452
 BOILER NO 1455

SCALE
 3" = ONE FOOT
 DWN TCD
 24/1/33