

LEFT HANDHEADER DRAWN

## STEEL FORGING

## TO PASS LLOYDS SURVEY

WORKING PRESSURE 210 LBS PER SQ. INCH

TEST 630 .. .. .

## — PER BOILER —

1-OFF RIGHT HAND  
1-OFF LEFT HAND

SEE ARRANGEMENT DRG No M. N 9110<sup>B</sup>

THE SUPERHEATER CO LTD  
BUSH HOUSE LONDON W C 2

TITLE HEADERS

ORDER NO'S	REF	CKD	DRAWING NO
6316M6244 <sup>M</sup>	6244 <sup>M</sup>	29/1/32	MA6530

BOILER N<sup>o</sup> 1455

BOILERS Nos. WD. B.8929-B.8931-B.8933-B.8935

PLAN SECTION AT A-A.



PLAN SECTION AT B-B

SCALE

6/11/34 22/1/34

SIDES OF HEADER TO BE MACHINED FOR METAL TO METAL JOINT. REMAINDER OF EXTERIOR TO BE ROUGH MACHINED EXCEPT WHERE FACED FOR C. S. ELBOW & BASE PLATES.

## ELEMENT HOLES MAKE HANDING

Each Header to have "HAND"

PAINTED ON (WHITE PAINT) TO DENOTE POSITION IN SMOKE BOX

SEE ARRCT DRG No MN 9110B

— SIDE ELEVATION —

DRILLING FOR CENTRE-BOX ELEMENTS  
RIGHT-HAND HEADER ONLY

SCALE  $1\frac{1}{2}" = \text{ONE FOOT}$