

STEEL BOILER 10-6 DIA 10-6 LONG 180 LBS W.P. LLOYDS

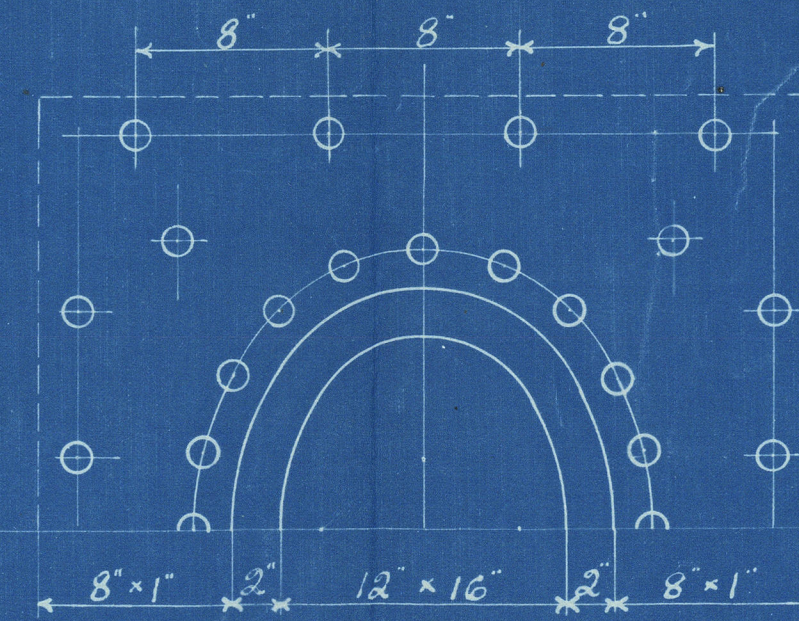
21/11/27

5788

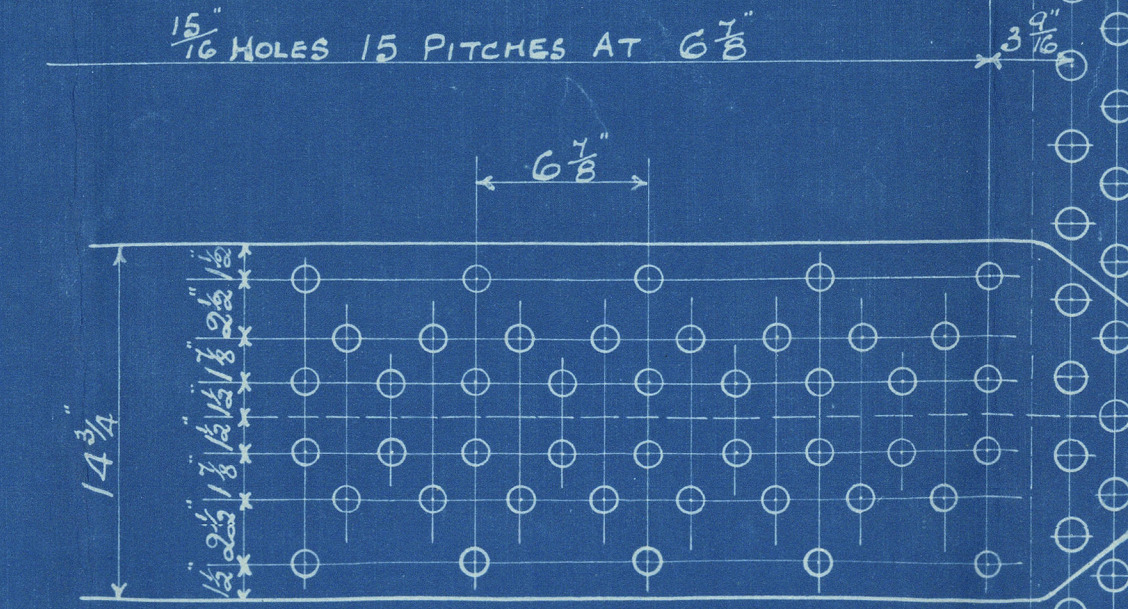
BOILER NO	SHIP NO
5555	214
5558	326
5788	

SPECIFICATION OF MATERIALS

SHELL, STRAPS, GIRDERS & MAINSTAYS	28 TO 32 TONS.
BALANCE OF PLATES, RIVETS & SCREW STAYS	26 " 30 "



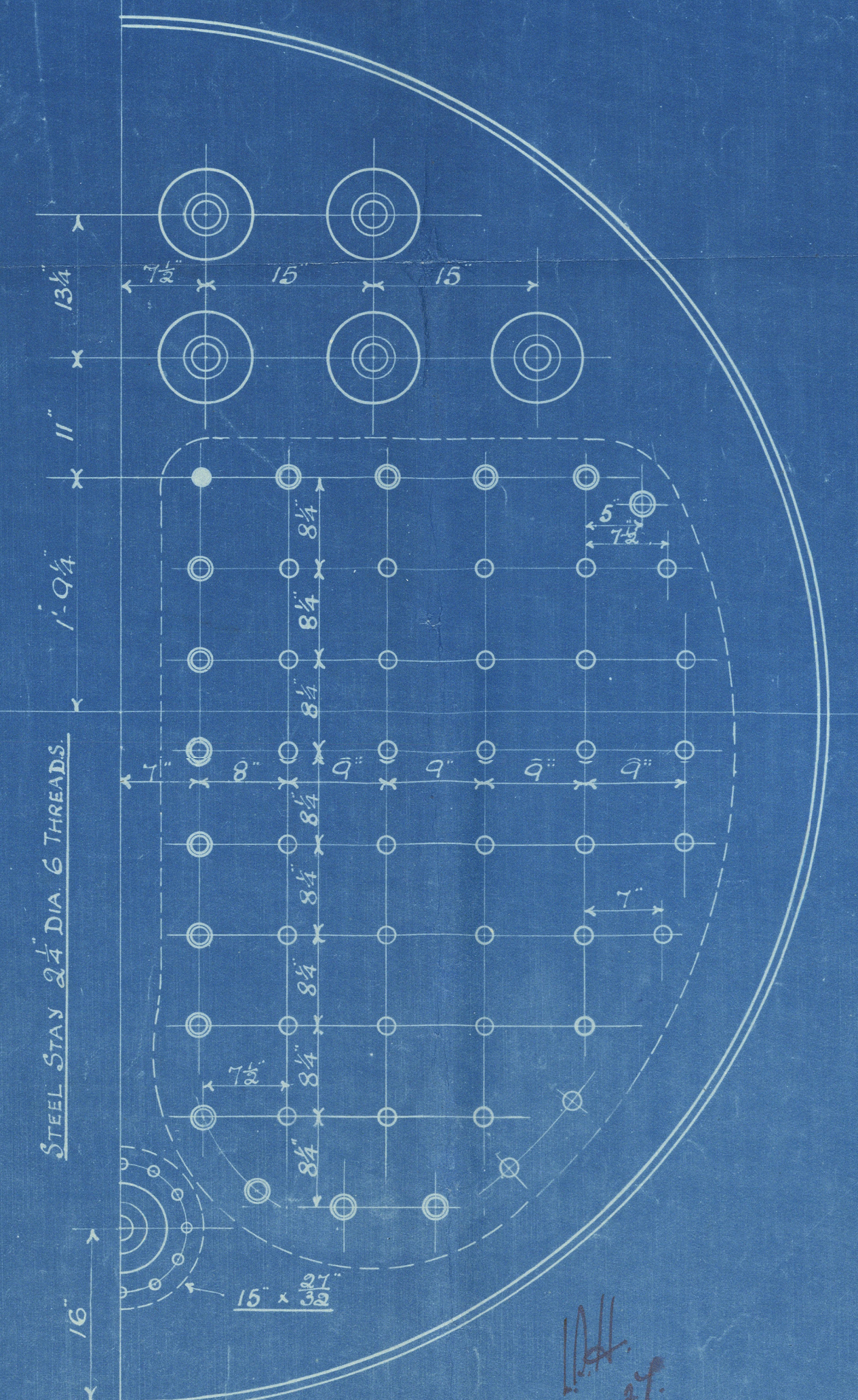
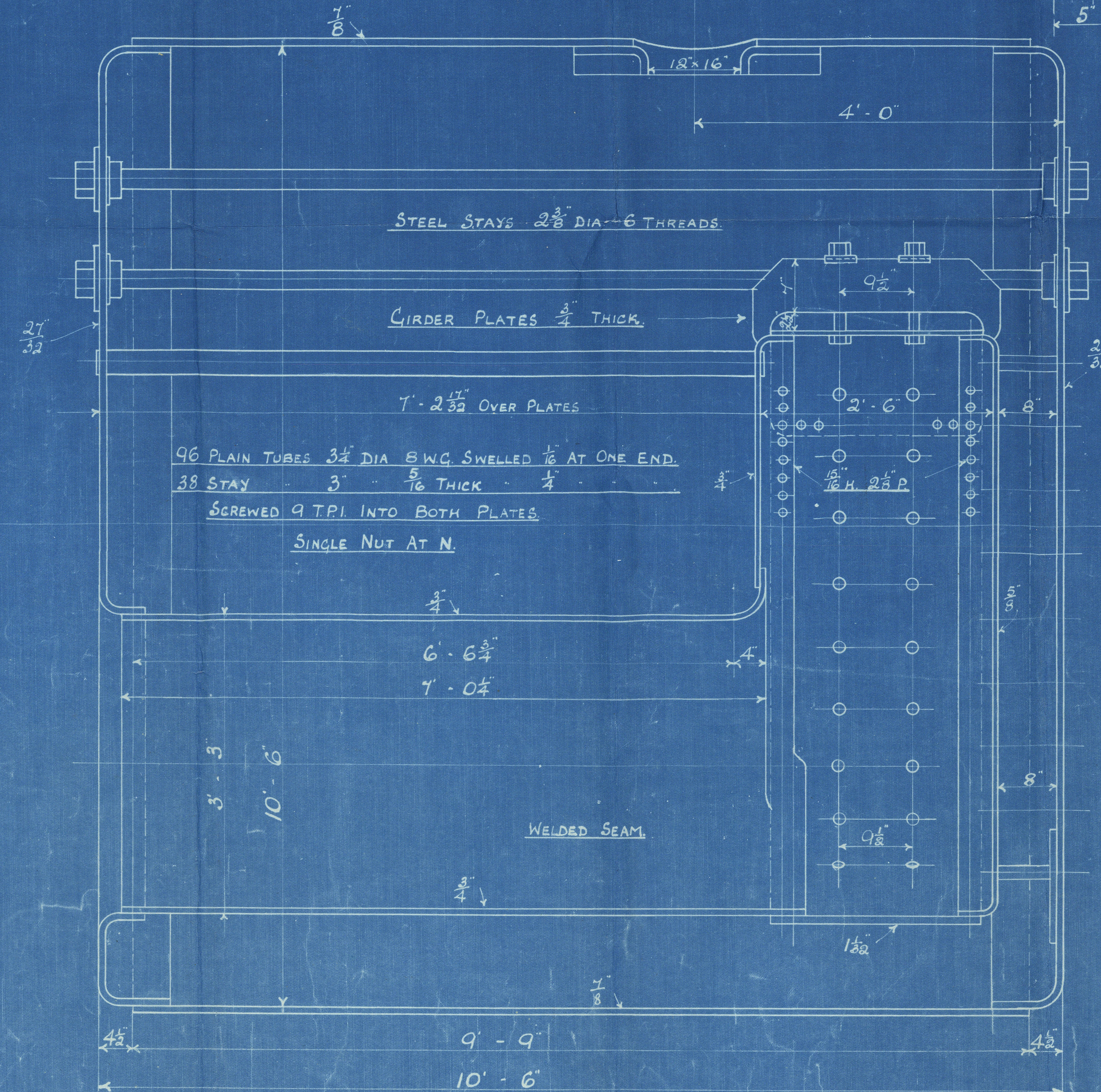
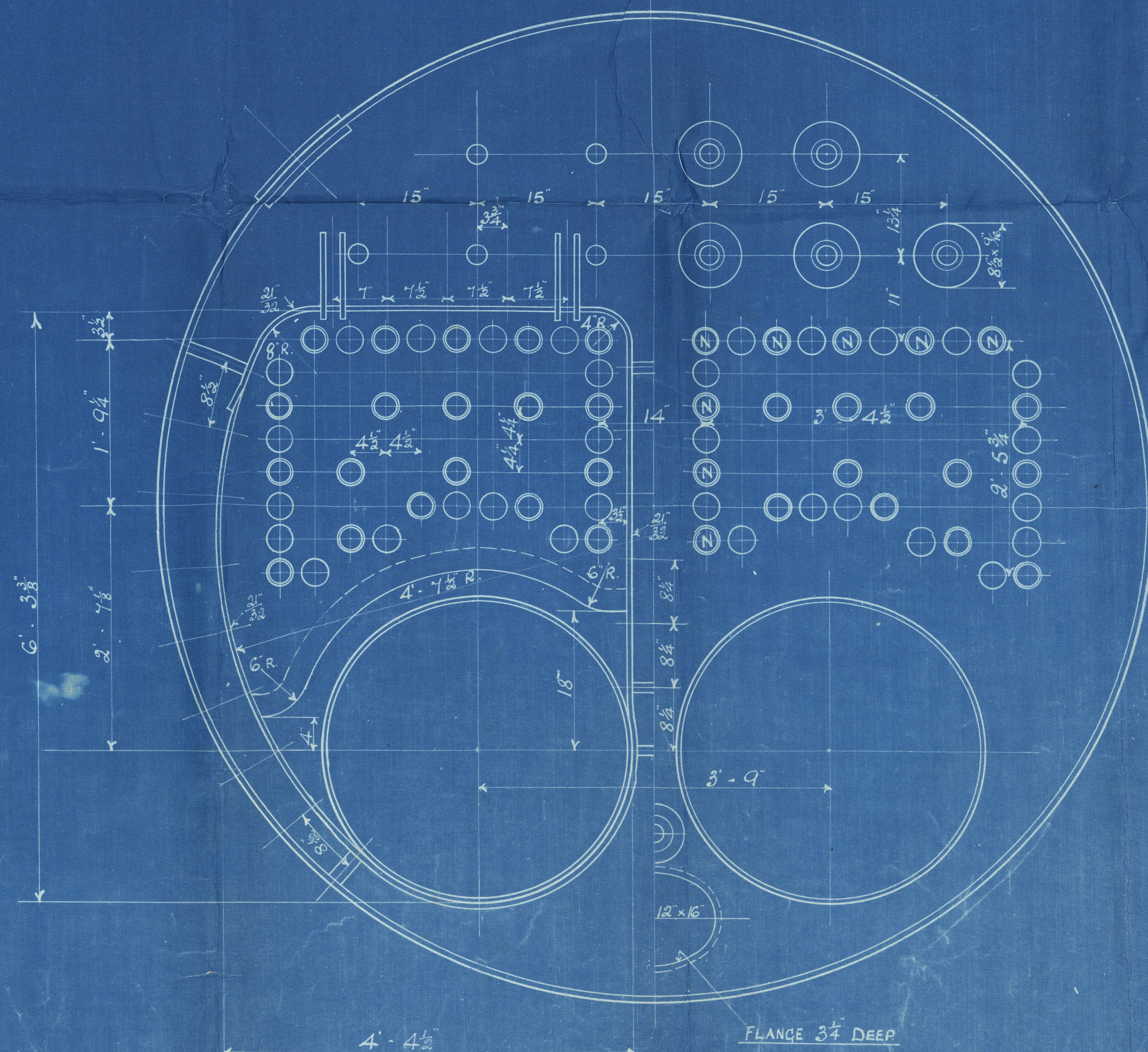
MANHOLE RING RIVETING.
40 - 1 1/2 HOLES 3 1/4 PITCH AT INNER ROW.



OUTER STRAP 31/32 THICK.
INNER 25/32

CIRCUM SEAMS 1 1/2 HOLES 3 1/4 PITCH DOUBLE RIVETING

COMBUSTION CHAMBER SCREW STAYS	
SCREWED 9 T.P.I. NUTTED AT ENDS.	
AT BACK MARK	Ø 1 1/8 DIA.
	Ø 1 1/2
AT SIDES & IN GIRDERS.	1 1/8



HEATING SURFACE 1010 1/2
GRATE AREA 34 1/4

RILEY BROS.

No 5788

10'-6" x 10'-6" x 180 lbs.

for .

W. Piercingill & Sons.

Strengthen

B. No. 5788

No. 6645
LLOYD'S TEST.
320 lbs.
W.P. 180 lbs.
6.6.28 P.T.B.

RETAIN

Duplicate of 5555

MIDDLESBROUGH.

8/5 Strengthen

5788

MDB. RPT. No.

13323

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Foundation

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