

No. 15907

# Report of Survey for Repairs, &c., of Engines and Boilers.

(Received at London Office)

TUE. 1 MAR. 1921

Date of writing Report 26<sup>th</sup> Feb 1921 When handed in at Local Office 28<sup>th</sup> Feb 1921 Port of Leith  
 in Book. Survey held at Leith Date, First Survey 10<sup>th</sup> January Last Survey 22<sup>nd</sup> Feb 1921  
 798 on the Machinery of the Wood, Iron or Steel S.S. "Leo" ex "Pheas" (No. of Visits)  
 Gross 1128 Vessel built at Stettin By whom Stettiner Oderwerke When 1908  
 Net 648 Engines made at Do By whom Do When 1908  
 registered Power 103 Boilers, when made (Main) 1908 (Donkey)  
 f Main Boilers 2 Owners Electron Lines Ltd Port Voyage Mediterranean  
 Donkey Boilers 1 If Surveyed Afloat or in Dry Dock West Pier & Alexandra Particulars of Classification (which must be inserted  
 main Boilers 185 (State name of Deck.) precisely as in Register Book & Supplements).  
 Donkey Boilers 1

1st Report No. Port

## Particulars of Examination and Repairs (if any) Classification

Medical Surveys, when held, must be reported in detail and verbatim in the terms of the Rules. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent Repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and ideas being detailed in the body of the report, should be briefly summarised at the end of the report. State also the name and initials of any letters respecting this case.

Damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose, and why they were declined?

Was a damage report made by anyone else? If so, by whom?

Is the Surveyor personally go inside each Main Boiler separately and make a thorough examination at this time? Yes

Q. " " Donkey " " "

Was not done, state for what reasons?

What parts of the Boilers could not be thus thoroughly examined?

What special means, in the absence of internal examination, were adopted by the Surveyor to assure himself of the thorough efficiency of those parts of each Boiler?

Has the Surveyor examine the Safety Valves of the Main Boiler? Yes

To what pressure were they afterwards adjusted under steam? 185 lbs

Has the Surveyor examine the Safety Valves of Donkey Boiler? Yes

To what pressure were they afterwards adjusted under steam?

Has the Surveyor examine all the manholes, doors and their fastenings of the Main Boilers? Yes

Has the Surveyor examine all the mountings of the Main Boilers? Yes

Has the screw shaft now been drawn and examined? Yes Is it fitted with continuous liner? No or two liners? No or is it without liners? Yes

Has the shaft now been changed? No If so, state reasons

Has the shaft now fitted new? Yes Has it a continuous liner? No or two liners? No or is it without liners?

What is the distance between lignum vite of stern bush and top of after bearing of screw shaft? New cast iron bush fitted

Survey is not complete state what arrangements have been made for its completion and what remains to be done? Complete

Cylinders, pistons, slides, pumps, condenser, crank, thrust, tunnel & tail shafts: sea cocks & their connections examined & placed in good order: Steam pipes taken down & tested by water to 555 lbs per sq" & found all in order: Main boilers examined & put into a safe working condition: 2 furnaces of Port boilers jacked back: new ring fitted to starboard boiler bottom nozzle door: boilers tested by water to 240 lbs per sq" and found in order: Gauge glass column steam & water copper pipes taken off, cleared and tested by water to 370 lbs per sq". Safety valves adjusted under steam to above pressure: New cast iron stern bush fitted, and tail shaft after bearing cleaned up in lathe: steering engine & windlass examined & found in order: 2 new cable strops fitted to windlass: main engine holding down bolts examined & found all in order: running arrangements examined & found efficient: one new

## General Observations, Opinion, and Recommendation:-

State clearly what alteration, if any, is suggested to be made in the existing classification of the vessel's machinery in the Register Book, consequent upon this survey, and also any alteration required to be made in the records of the vessel's machinery, boilers, working pressures, &c.: thus, for example, B.S. 9/11, B.d.M.S. 9/11, or S.L.M.C. 9/11, 120 lbs, F.D., &c., &c.)

The machinery of this vessel is in good order, and eligible in my opinion to be classed L.M.C. 2.21, also record for tail shaft 2.21

Fee (per Section 28).....

20/-

Fees applied for

Per 100 ft 8/3.

Damage or Repair Fee (if any).....

20/-

Received by me,

25th Mar 1921

6/6

illing Expenses (if chargeable).....

2/-

Committee's Minute

FRI. MAR. 18 1921

signed

L.M.C. 2.21

A. T. Thomas  
Engineer Surveyor to Lloyd's Register of Shipping.

TUE. MAY. 31 1921

In a Certificate required? If so, to be sent to

W.H.D.-01/21

Lloyd's Register Foundation

Report by Engineers to the Board of Trade  
of the United Kingdom

8.8.18

fire pipe chest fitted : water gauge columns raised about 4 inches  
so as to give about  $\frac{1}{2}$  of water over top of Combustion Chamber at  
highest point of a new barge pump suction fitted to Port timber  
express tried under steam & found in order

N.B.—If this Report is copied by Copying Press, especial care must be taken that the copying paper is not so much damped as to spread the ink, or to cause it to show through to the other side.

ON THE SURVEYORS ARE REQUESTED NOT TO WRITE ACROSS THE MARGIN.

Opinion, and Recommendation:

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