

For the information of Surveyors and the Committee only.

Received at **TRIESTE** Office 29. AGO 1927 19

Lloyd's Register of Shipping.

(Report on Vessel No. *7844* Port *Trieste*)

No. *F14812* SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by *Messrs Shaw & Co. Ltd.* of *Middlesbrough* for the Vessel No. *194*, being built by *Cantiere Navale Triestino* of *Trieste* have been inspected by me as set forth below and found to be, so far as can be seen, *sound and free from defects.*

n Forgings or Castings.

Lloyd's
No. *8010*
S.H.S.

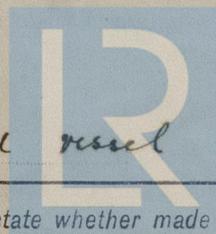
John H. Stoker
Quadrant, Middlesbrough.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material	<i>J.M. O.N. Steel.</i>		
made	<i>cast.</i>		
annealed	<i>yes.</i>		
Dimensions	<i>To plan</i>		
Process on Inspection	<i>Rough casting</i>		
When Inspected	<i>Drop test 20/7/27 Tensile & Bend 26/7/27.</i>		
CASTINGS.	<i>Final Inspection 12/8/27.</i>		
Tests on Standard Test Pieces.			
Tensile Test—	<i>30.</i>		
Stress per square inch	<i>26.</i>		<i>T.C.</i>
Elongation per cent.	<i>120°.</i>	<i>Height</i>	<i>1-2-2-21</i>
Bending Test—	<i>9 ft.</i>		
Angle before fracture	<i>yes.</i>		
Height from ground			
Welding Test—			
Made according to Rules and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at *Clarendon*



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Lloyd's Register Foundation

W 410-00 90

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

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Lloyd's Register Foundation



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Robert Smith

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