

For the information of Surveyors and the Committee only.

Received at

TRIESTE

Office

29. AGO 1927

19

## Lloyd's Register of Shipping.

(Report on Vessel No.

7844

Port

Trieste

No. *F/4812*SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by *Messrs Shaw & Co. Ltd.* of *Middlesbrough* for the Vessel No. *194*, being built by *Cantiere Navale Triestino* of *Trieste* have been inspected by me as set forth below and found to be, so far as can be seen, *Sound and free from defects.*

n Forgings or Castings.

Lloyd's

No. *8010**S.W.S.**John H. Stoker**Quadrant.**Middlesbrough.*

	STERN FRAME.	RUDDER FRAME.	STEM.
Material	<i>S.M. O.N. Steel.</i>		
made	<i>cast.</i>		
annealed	<i>yes.</i>		
Dimensions	<i>to plan</i>		
Process on Inspection	<i>Rough casting</i>		
When Inspected	<i>Drop test 20/7/27. Tensile &amp; Bend 26/7/27.</i>		
CASTINGS.	<i>Final Inspection 12/8/27.</i>		
Tests on Standard Test Pieces.			
Tensile Test—	<i>30.</i>		
Stress per square inch	<i>26.</i>		<i>T.C.</i>
Extension per cent.	<i>120°.</i>	<i>Height</i>	<i>1-2-2-21</i>
Bending Test—	<i>9 ft.</i>		
Angle before fracture	<i>yes.</i>		
Test—			
Height from ground			
Welding Test—			
made according to Rules			
and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at

*Claimed vessel*

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Lloyd's Register

Foundation

W 410-00 90

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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Lloyd's Register  
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