

Spt. 6.

For the information of Surveyors and the Committee only.

Received at

Mestre

Office

9/9/1927

Lloyd's Register of Shipping.

(Report on Vessel No.

7844

Port

*Amst**Sign for Rpt*No. *F14814* SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by *Messrs Wm Shaw & Co Ltd* of *Middlesbrough* for the Vessel No. *197*, being built by *Messrs. Carline Naval* of *Amst* has been inspected by me as set forth below and found to be, so far as can be seen, *Sound*

Mark on Forgings or Castings.

Lloyd's

No. *8011*

FWR 3.9.27

*J. V. Quadoer**Middlesbrough Sept 5.27.**1 TILLER.*

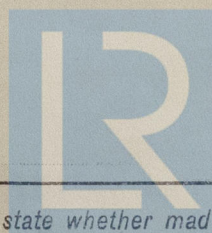
	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	<i>O.H.</i>		
How made ...	<i>Cast</i>		
If annealed ...	<i>Yes</i>		
Dimensions ...	<i>As plan</i>		
Progress on Inspection ...	<i>Rough Machined</i>		
Date when Inspected	<i>20.7.27, 2.8.27, 3.9.27</i>		
CASTINGS.			
Tests on Standard Test Pieces.			
<u>Tensile Test—</u>	<i>28.8</i>		
Tons per square inch ...			
Extension per cent. ...	<i>22</i>		
<u>Cold Bending Test—</u>	<i>120°</i>		
Angle before fracture ...			
<u>Drop Test—</u>	<i>10ft</i>		
Height from ground ...			
<u>Hammering Test—</u>	<i>Yes</i>		
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

*Welds**11.3.21**Classed Vessel*

Fee (if any chargeable) £

To be paid at



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Lloyd's Register

Foundation

W410-0089

Manufacturer.

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.