

S.O.

932

SHEET N<sup>o</sup> 1

SAFETY VALVES  $3\frac{1}{4}$ " DIA<sup>R</sup>

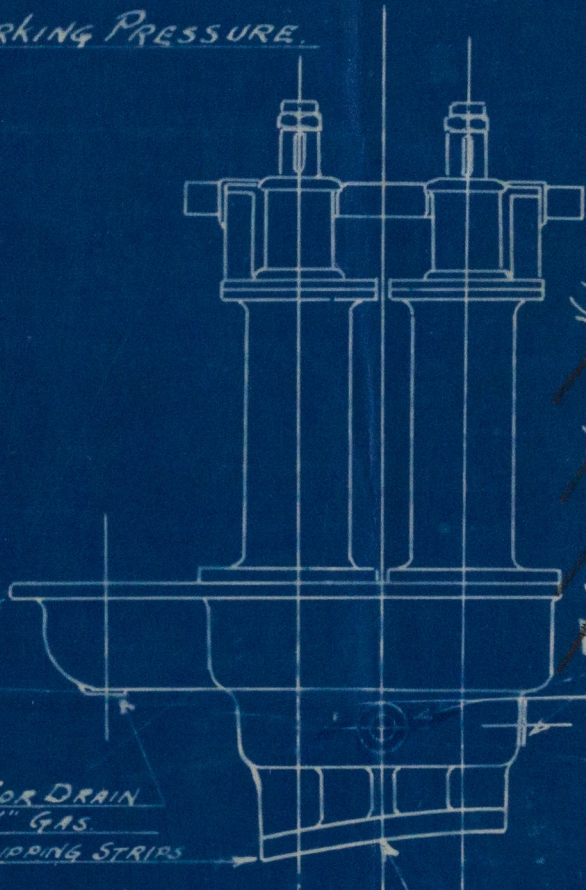
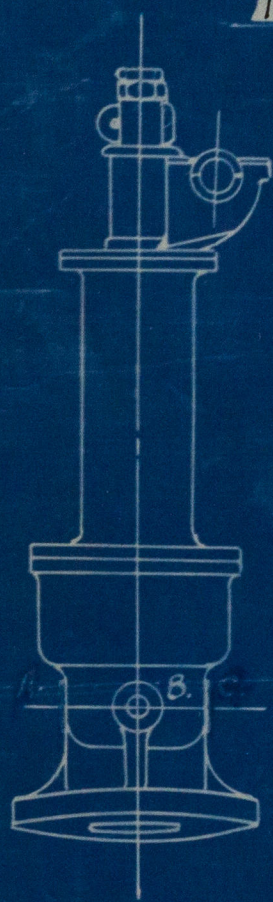
COVERS TO BE MADE SO THAT EASING GEAR CAN BE WORKED FROM EITHER SIDE

NECK & FLANGES TO BE SUITABLY STIFFENED AS SHOWN

ALL FLANGES TO BE DRILLED BY MAKERS

TO PASS LLOYD'S SURVEY.

160 lbs WORKING PRESSURE.



~~52" BOSS FOR WHISTLE VALVE  
1" HOLE BELOW VALVES.~~

22" BOSS FOR DRAIN  
TAPPED 1" GAS.  
TO HAVE CHIPPING STRIPS

TO OPPOSITE HAND.

1" OFF

1'-5"

RADIUS

7-7/8"

¢ OF BOILER

Approved 16/5/25

POSITION OF WHISTLE VALVE SHOWN AT B



W 405-0143

b. S. R.



50918  
Safety Valve

New boiler for  
S.S. Achroite  
for repair  
1 Aug.

RETAIN

W 405-0143



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