

Lloyd's Register of Shipping.

(Report on Vessel No. 19662. Port Gk)No. 1860 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by MESS^{rs} W. SHAW & CO^{rs} L^{ds} of MIDDLESBROUGH for the Vessel No. 863, being built by MESS^{rs} LITHGOW & CO^{rs} of PORT GLASGOW have been inspected by me as set forth below and found to be, so far as can be seen, SOUND & FREE FROM DEFECTS.

Mark on ~~Forgings or~~ Castings.

Lloyd's

No. 1860

J.C. 31-7-33

QUADRANT

TILLER

~~STERN FRAME.~~~~RUDDER FRAME.~~

STEM.

S. M. Acid Open Hearth Steel.CASTYESTO PATTERNSROUGH, ROUGH BORED & FACED17-5-33 to 31-7-33

CASTINGS.

Tests on Standard Test Pieces.

Tensile Test—

31.232.4

Tons per square inch

2025

Extension per cent. ...

Cold Bending Test—

120°120°

Angle before fracture

Drop Test—

7 FT.10 FT

Height from ground ...

Hammering Test—

YESYES

If made according to Rules and found satisfactory ...

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

TOTAL WEIGHT =

Fee (if any chargeable) £

Nil.

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

B

Rpt. 6.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

Mark

Material

How

If an

Dimen

Prog

Date

Test

Tens

Temp

Cold

Drop

Ham

Hand

Ham

Ham

Ham

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Lithgow & Co

Nº 863.

Quadrant Report.

S. I. Hancock

Gen. List Entry Report

Nº 19662



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Lloyd's Register
Foundation