

Lloyd's Register of Shipping.

(Report on Vessel No. 19662. Port Grek)

No. 1860 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by MESS^{RS} W. SHAW & CO^L of MIDDLESBROUGH for the Vessel No. 863, being built by MESS^{RS} LITHGOW & CO of PORT GLASGOW have been inspected by me as set forth below and found to be, so far as can be seen, SOUND & FREE FROM DEFECTS.

Mark on ~~Forgings or~~ Castings.

Lloyd's
No. 1860
V.C. 31-7-33

John Brighton

Middlesbrough

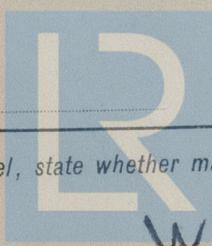
	QUADRANT	TILLER	STEM.
Material*	S. M. Acid Open Hearth Steel.		
How made	CAST		
annealed	YES		
Dimensions	TO PATTERNS		
Progress on Inspection	ROUGH, ROUGH BORED & FACED		
Date when Inspected	17-5-33 to 31-7-33		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—	31.2	32.4	
Tons per square inch	20	25	
Extension per cent. ...	120°	120°	
Old Bending Test—			
Angle before fracture	7 FT.	10 FT	
Hammering Test—	YES	YES	
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

TOTAL WEIGHT =

Fee (if any chargeable) £ *nil.*

To be paid at



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Lloyd's Register Foundation

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* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

Lithgow's
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Lithgow's

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Rpt. 6.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

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Lloyd's Register of Shipping

SHIP REGISTER OF CASTINGS

Lithgow Ld

N^o 863.

Quadrant Report.

S. I. Hascalo

Yak. List Entry Report

N^o 19662

Yak. List Entry Report



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