

Lloyd's Register of Shipping.

(Report on Vessel No. 19662 Port Leek)

No. 4642 SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Messrs. W^m Beardmore & Co Ltd of Glasgow for the Vessel No. 863, being built by Messrs. Lithgow's Ltd. of Port Glasgow have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

Dispatched to Messrs Lithgow's Ltd. Port Glasgow.

Mark on Forgings or Castings.

Lloyd's
No. 4642 & 22tho
C.S.P.

LLOYD'S REGISTER
GREENOCK
5 AUG 1933

Chas. S. Porter

Glasgow 12/8/1933.

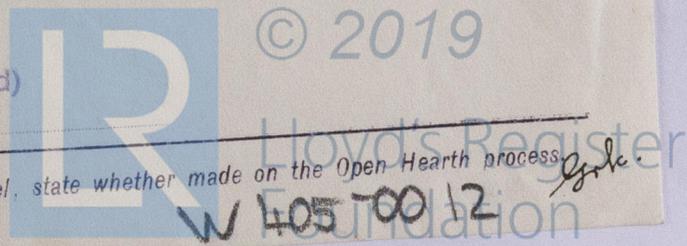
	TOP ARM & RIVET SNUGS	STOCK	STEM
Material*	<u>Stimms Martin</u>	<u>Ingot Steel</u>	
How made	<u>Forged</u>		
If annealed	<u>Yes</u>		
Dimensions	<u>As per app plan</u>	<u>10 1/2" Dia</u>	
Progress on Inspection	<u>Forging, testing and machining</u>		
Date when Inspected	<u>25/4/33</u>	<u>to 11/8/33</u>	
CASTINGS.			
Tests on Standard Test Pieces.	<u>Test nos 4573.A. 4573.B.</u>	<u>Test no. 4573</u>	
Tensile Test—			
Tens per square inch	<u>30.4</u>	<u>30.0</u>	<u>30.8</u>
Extension per cent. 3"	<u>30.0</u>	<u>30.0</u>	<u>27 1/2</u>
Cold Bending Test—			
Angle before fracture	<u>180.</u>	<u>180.</u>	<u>180.</u>
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £NIL (Vessel Classed)

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



Register of Shipping

SHIP FORGING

Lithgows Ltd

No 863.

Rudder Stock Report.

Top Arm & Pintles.

S. S. Harcales

Yak. Dist Entry Report

No 19662.



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