

For the information of Surveyors and the Committee only.

Received at _____ Office _____ 19

Lloyd's Register of Shipping.

(Report on Vessel No. 18619. Port Leith.)

No. F.20730 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Emmison Walker of Dunfermline or Lime for the Vessel No. 180, being built by Burnt Island S/B. Co. of Burnt Island have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

Newcastle on Tyne

J. B. Walker

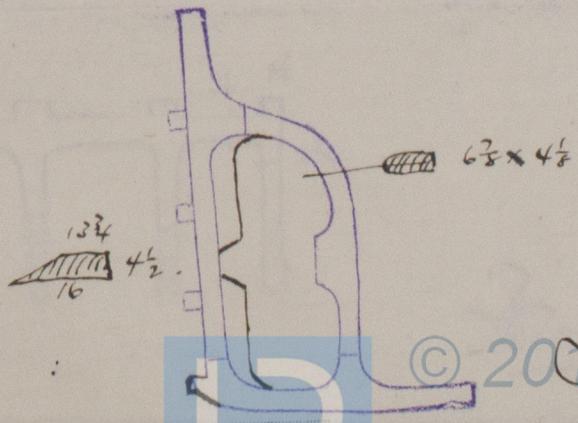
RETAIN

Mark on Forgings or Castings.

Lloyd's
No. 8506
P.W. 15.2.34

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	<u>Scrap Steel</u>	/	/
How made †	<u>Forged & Milled</u>	/	/
Dimensions	<u>P.P. 6 7/8 x 4 1/2; B.P. 1 3/4 x 4 1/2</u>	/	/
Progress on Inspection	<u>Forging & Milling</u>	/	/
Date when Inspected	<u>22/1/34; 7.14.15 & 26/4/34</u>	/	/
CASTINGS.			
Tests on Standard Test Pieces.	/	/	/
Tensile Test—			
Tons per square inch	/	/	/
Extension per cent. ...	/	/	/
Cold Bending Test—			
Angle before fracture	/	/	/
Drop Test—			
Height from ground ...	/	/	/
Hammering Test—			
If made according to Rules and found satisfactory ...	<u>Accepted as a forging - no plan</u>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £
To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

† State if annealed

The foregoing is a correct description,

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

