

Lloyd's Register of Shipping.

(Report on Vessel No. 18619. Port Leith.)

No. F.20730 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Emmison Walker of Dunstan on Tyne for the Vessel No. 180, being built by Burnt Island S/B. Co. of Burnt Island have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

Newcastle on Tyne
J. H. Walker

RETAIN

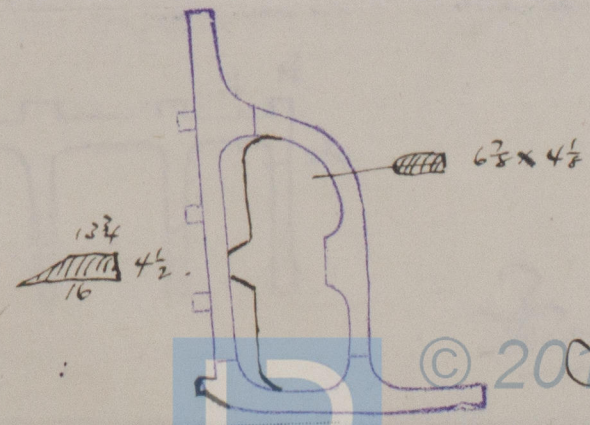
Mark on Forgings or Castings.

Lloyd's
No. 8506
P.W. 15.2.34

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	Scrap Steel		
How made †	Forged & Smithed		
Dimensions	P.P. 67 1/8 x 4 1/2; B.P. 13 3/4 x 4 1/2		
Progress on Inspection	Forging & Smithing		
Date when Inspected	22/1/34: 7.14.15 & 24.34		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch			
Extension per cent. ...			
Cold Bending Test—			
Angle before fracture			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

Accepted as a forging - no plan

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £
To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.
3m, 8.21. T.
† State if annealed