

ML^D DIMENSIONS 410'-0" x 56'-0" x 32'-0" UPPER DK. 410' TO SHELTER DK.
TRANS. No 56+33 = 89
LONG^S 410' (56+33) = 36,490
PROPORTION 70' 410' = 10' TO SHELTER DK.
EQUIPMENT No = 39,625

EQUIPMENT
ANCHORS & CHAINS
2 POWER ANCHORS (STOCKLESS) 7620#
1 STREAM KEDGE 6544#
CHAIN CABLE 270 FATHOMS 2 1/2" STUD LINE
TOWLINE 120 FATHOMS 1 1/2" HEMP OR 3/4" STEEL WIRE
HANGERS 2 @ 90' 5' MANILA
WARDS 2 @ 90' 7'

RIVETING

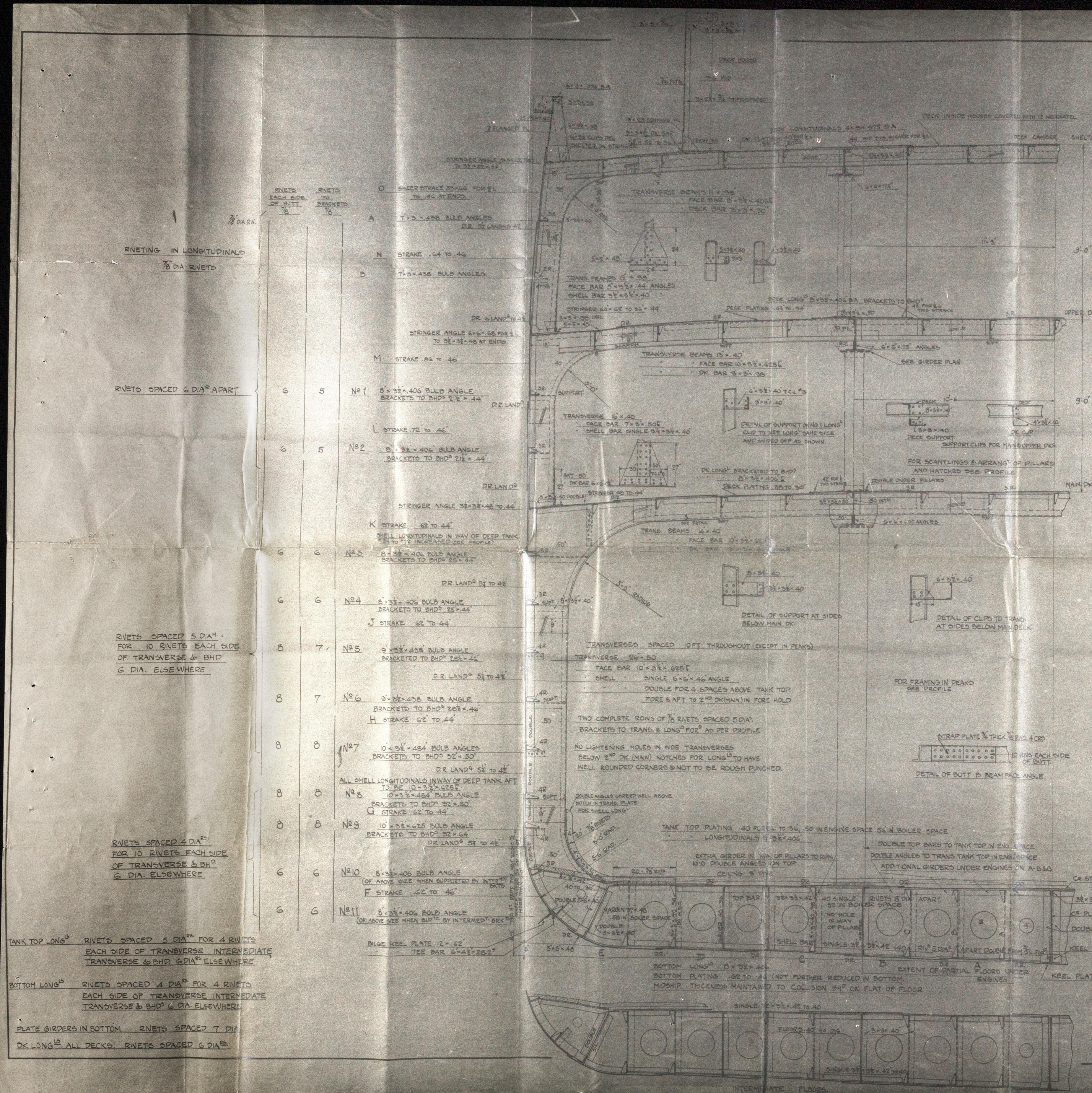
KEEL BUTTS DOUBLE STRAPS TREBLE RIVETED THROUGHOUT
SHELL OVER LAPPED & TREBLE RIV^d ALL FORE & AFT
UPPER DK SHEER STRAKE BUTTS OVERLAPPED & QUAD RIV^d FOR 3 L. TREBLE RIV^d AT ENDS
SHELTER SHEER STRAKE & TREBLE RIV^d 1 L. & 1 L. 6 STRAKE BELOW
UPPER STRINGER & TREBLE RIV^d 1 L. & 1 L.
2ND OR MAIN DK & TREBLE RIV^d ALL FORE & AFT
SHELTER DK PLATING BUTTS OVERLAPPED & DOUBLE RIV^d FOR 1 L. SINGLE AT ENDS
UPPER DK & 1 L. SINGLE FOR 2ND OF 44 AFT OF 12
2ND OR MAIN DK & 1 L. FOR 1 L. SINGLE AT ENDS
TANK TOP CENTRE STRAKE BUTTS OVERLAPPED & TREBLE RIV^d FOR 1 L. DOUBLE AT ENDS
TANK TOP REMAINDER BUTTS OVERLAPPED & DOUBLE RIV^d ALL FORE & AFT
CENTER GIRDER BUTTS OVERLAPPED & TREBLE RIV^d ALL FORE & AFT
MARGIN PLATE BUTTS OVERLAPPED & TREBLE RIV^d FOR 1 L. DOUBLE AT ENDS

ENGINE & BOILER CASING

PLATING 32" VERTICAL
STIFFERS 22" x 30" SPACED 20"
3" x 30" 4385 AT TRANSVERSED
DECK BARS 3" x 30"

SHAFT TUNNEL

SIDE PLATING 1/2"
TOP 3/8"
STIFF SPACED 2'-0" APART 6" x 3" x 42" BA



RIVETING IN LONGITUDINALS
7/8" DIA RIVETS

RIVETS SPACED 6 DIA^{AS} APART

RIVETS SPACED 5 DIA^{AS} FOR 10 RIVETS EACH SIDE OF TRANSVERSE & BHD 6 DIA. ELSEWHERE

RIVETS SPACED 4 DIA^{AS} FOR 10 RIVETS EACH SIDE OF TRANSVERSE & BHD 6 DIA. ELSEWHERE

TANK TOP LONG^S RIVETS SPACED 5 DIA^{AS} FOR 4 RIVETS EACH SIDE OF TRANSVERSE INTERMEDIATE TRANSVERSE & BHD 6 DIA. ELSEWHERE

BOTTOM LONG^S RIVETS SPACED 4 DIA^{AS} FOR 4 RIVETS EACH SIDE OF TRANSVERSE INTERMEDIATE TRANSVERSE & BHD 6 DIA. ELSEWHERE

PLATE GIRDERS IN BOTTOM RIVETS SPACED 7 DIA^{AS} DK LONG^S ALL DECKS. RIVETS SPACED 6 DIA^{AS}

1916
SS WAR SWORD
UNION IRON WORKS CO.
SHIPBUILDERS AND ENGINEERS
SAN FRANCISCO, CALIF.
HULL DEPT.
LLOYD'S MIDSHIP SECTION
SS WAR SWORD - HULL No. 142
DATE: SEP 4/17
CHECKED BY: [Signature]
CASE No. 1042
W4-0068

"Asakutan"
Pis 3453.

W4-0068

