

# Report of Survey for Repairs, &c., of Engines and Boilers.

(Received at London Office)

10 NOV 1941

Date of writing Report 6-11-41 When handed in at Local Office 6-11-41 Port of Leith

Survey held at Leith Date, First Survey 14-10-41 Last Survey 3-11-1941  
(No. of Visits 8)

539 on the Machinery of the ~~Wood, Iron or Steel~~ "GREENLAND"

Gross 1281 Vessel built at Lubeck By whom Schiffbau v. Henry Koch Year 1914  
Net 702 Engines made at Altona By whom Btensen & Mehlab. When 1914

Original Power 162 Boilers, when made (Main) 1914 (Donkey) -  
When 1914

Main Boilers 2 S.B. Owners Currie Line, Ltd. Owners' Address Victoria Wharf, Prince of Wales  
(if not already recorded in Appendix to Register Book.)

Donkey Boilers - Managers - Port London Voyage -

Main Boilers 199 lbs. # Surveyed Afloat & in Dry Dock Victoria Wharf, Prince of Wales

Donkey Boilers - Particulars of Classification (which must be inserted precisely as in Register Book & Supplements).

Report No. - Port -

Particulars of Examination and Repairs (if any) Part L.M.C.

Periodical Surveys, when held, must be reported in detail and seriatim in the terms of the Rules. State clearly the nature of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent Repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and those being detailed in the body of the report, should be briefly summarised at the end of the report. State also the initials and initials of any letters respecting this case.

Where cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose, and why they were declined ✓

Has a damage report made by anyone else? If so, by whom? ✓

Did the Surveyor personally go inside each Main Boiler separately and make a thorough examination at this time? Yes

Did the Surveyor personally go inside each Donkey Boiler separately and make a thorough examination at this time? ✓

Was a thorough examination of the Donkey Boilers not done, state for what reasons? ✓

What parts of the Boilers could not be thus thoroughly examined? ✓

What special means, in the absence of internal examination, were adopted by the Surveyor to assure himself of the thorough efficiency of those parts of each Boiler? ✓

Latest date of internal examination of each boiler STAR 18-10-41 PORT 29/10/41 Present condition of funnel Good

Did the Surveyor examine the Safety Valves of the Main Boiler? Yes To what pressure were they afterwards adjusted under steam? 199 lbs/sq.

Did the Surveyor examine the Safety Valves of Donkey Boiler? ✓ To what pressure were they afterwards adjusted under steam? ✓

Did the Surveyor examine all the manholes, doors and their fastenings of the Main Boilers? Yes and of the Donkey Boilers? ✓

Did the Surveyor examine the drain plugs of the Main Boilers? ✓ and of the Donkey Boilers? ✓

Did the Surveyor examine all the mountings of the Main Boilers? Yes and of the Donkey Boilers? ✓

Has the screw shaft now been drawn and examined? No Is it fitted with continuous liner? ✓ Is an approved appliance fitted at the after end of the shaft to permit of it being efficiently lubricated? ✓

Has the screw shaft now been changed? ✓ If so, state reasons ✓

Has the screw shaft now fitted been previously used? ✓ Has it a continuous liner? ✓ Is an approved appliance fitted at the after end of the shaft to permit of it being efficiently lubricated? 3"

Latest date of examination of Screw Shaft ✓ State the distance between lignum vitae or bearing metal of stern bush and top of after bearing of screw shaft 3/16"

Engine parts, when referred to by numbers, should be counted from forward. Is electric light and/or power fitted? Yes

Did the Surveyor examine the generators, motors, switchgear, cables and fuses? Yes

Has the insulation resistance of the generators, circuits and apparatus been tested and found to be not less than 100,000 ohms? Yes

If the survey is not complete, state what arrangements have been made for its completion and what remains to be done. To complete the M.S., the M.P. & L.P.

indies and pistons, crank thrust & tunnel shafting and the pumping arrangement remain to be examined. This it was stated will be done at the first convenient opportunity.

done: Vessel placed in dry dock, the propeller, <sup>sea connections</sup> outer ends of stern bush and the outside

fastenings examined. The H.P. cylinder & piston, valves & casing, M.P. and L.P. valves & chambers,

the air circulating feed and bilge pumps with their valves; the condenser (tested), the

auxiliary pumps, the steering engine and windlass opened up, examined and found

placed in good order. The boilers examined internally and externally with mountings,

etc. and found on placed in good order. They were afterwards examined under steam

and the safety valves adjusted to pressure as above.

(See continuation)

General Observations, Opinion, and Recommendation: The machinery of this vessel is now so far

state clearly what alteration, if any, is suggested to be made in the existing classification of the vessel's machinery in the Register Book, consequent upon this survey, and also

any alteration required to be made in the records of the vessel's machinery, boilers, working pressures, &c.; thus, for example, B.S. 9.11, B.&N.S. 9.11, & L.M.C. 9.11, or

CS 8.54, 140 lb., F.D., &c.)

is in a safe working condition and eligible, in my opinion, to remain as classified,

the fresh record of B.S. 11-41 now. The record of L.M.C. 11-41 when the survey is

placed as above. The vessel name can be deleted from the Special Record List regarding

boiler mountings. New diameter of H.P. cylinder = 18 1/2"

Fee (per Section 20) L.M.C. £ 10 : 0 : 0 Fees applied for 8-11-1941

Damage or Repair Fee (if any) ✓ Received by me, J.H. Campbell

Printing expenses (if chargeable) ✓ 19 19

LICENCE CASE. Committee's Minute TUE. 2 DEC 1941

Signed Defered Engineer Surveyor to Lloyd's Register of Shipping.

BS 11-41

without spl cond



Insert Character of Ship and Machinery precisely as in the Register Book

Is a Certificate required? If so, to be sent to

S.S. "GREENLAND"

The main steam pipes removed, examined and tested by hydraulic pressure to 400 lbs/sq. found in order and replaced.

Electrical installation generally examined, minor repairs effected and tested under working conditions. Megger tests satisfactory.

Wear & Tear repairs:- Seacocks and valves overhauled.

The auxiliary pumps, steering engine and windlass have each been completely overhauled. One bilge pump ram renewed. Circulating pump rod skimmed up & new neck & gland bushes fitted. Two suction bilge pump links renewed. H.P. cylinder, inlet and exhaust valves and seats renewed.

The H.P. cylinder bored out, new diameter =  $18\frac{15}{32}$ "

The H.P. piston rod renewed. (Test report attached).

The bottom flange of the cast steel piston was reduced in diameter and a steel ring secured by welding, a new junk ring and piston ring fitted.

Minor repairs effected to boilers.

See Glasgow Report No. 62756.

The aux. check feed valve chest, scum valve chest and blow down valve chest on the Starboard boiler have been removed and specially examined.

They have each been fitted with a false seat and tested by hydraulic pressure.

This repair in my opinion is efficient. The same valve chests on the Port boiler have been similarly dealt with.

J.H.

Sheld

No 1 case 841 part held, some rods, valves

renewed, H Reg - bored, H Prod renewed

Piston repaired

It is estimated that this  
case will be eligible

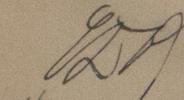
for the record 11.41 on

completion

and 11.41 u.s.w.

without special condition.

In P. H Reg 18 1/2

  
1/10/41

*[Faint, illegible handwriting, likely bleed-through from the reverse side of the page]*