

For the information of Surveyors and the Committee only.

Received at _____ Office _____ 19__

Lloyd's Register of Shipping.

1727. (Report on Vessel No. *21451* Port *Rot.*)

3915. SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron~~ Steel ~~Manufactures~~ ~~stings~~, manufactured by Messrs. Ruhrstahl A.G. Stahlwerk Krieger Düsseldorf for the Vessel No. *620*, being built by Messrs. Wilton-Fyenoord of Rotterdam *Gaasterkerk* have been inspected by me as set forth below and found to be, so far as can be seen, 7 rudder arms, sound and free from surface defects.

Forgings or Castings.

Lloyd's Düsseldorf 11th August 1932.
 60/61/62/63/64/65/66.
 9.8.32.

J. Arnell

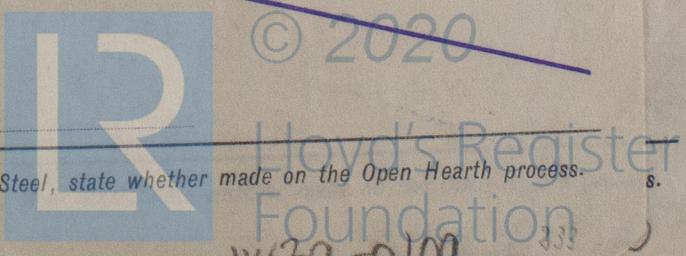
	7 rudder arms Manufactures 60 - 66	RUDDER FRAME.	STEM.
Material	Annealed Siemens Martin Cast Steel	/	/
Cast	Yes		
Inspection	rough turned		
Inspected	9.8.32.		
STINGS.	798 3"		
Standard Test Pieces.			
Test—			
square inch	28,7 28,7 28,7		
per cent. ...	26,6 28,0 28,6		
ing Test—	120 degr. good		
Failure fracture			
om ground ...	12 feet		
g Test—			
according to Rules and satisfactory ...	satisfactory		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

(if any chargeable) £

To be paid at Düsseldorf.

Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



THE SURVEYORS ARE REQUESTED NOT TO WRITE ACROSS THIS MARGIN.

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