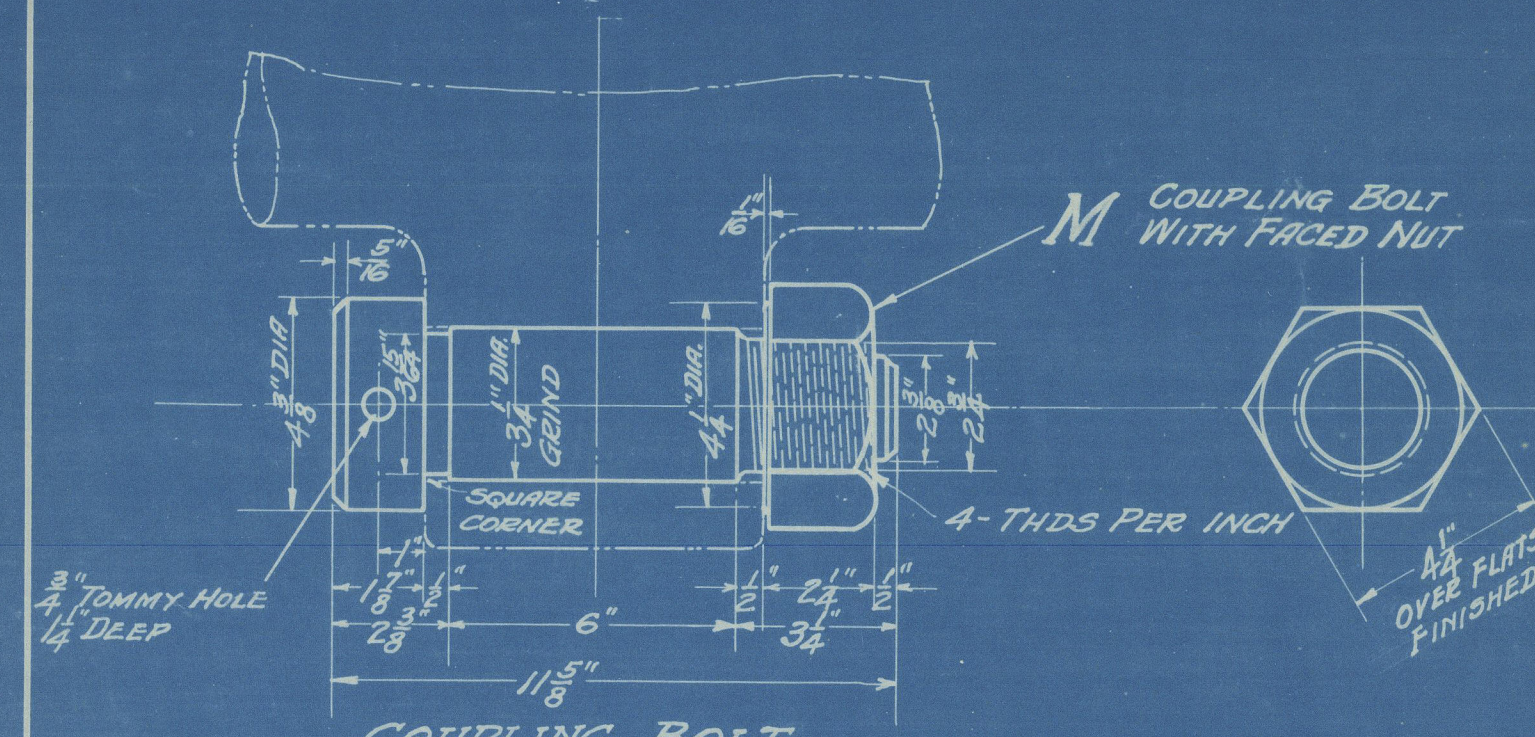
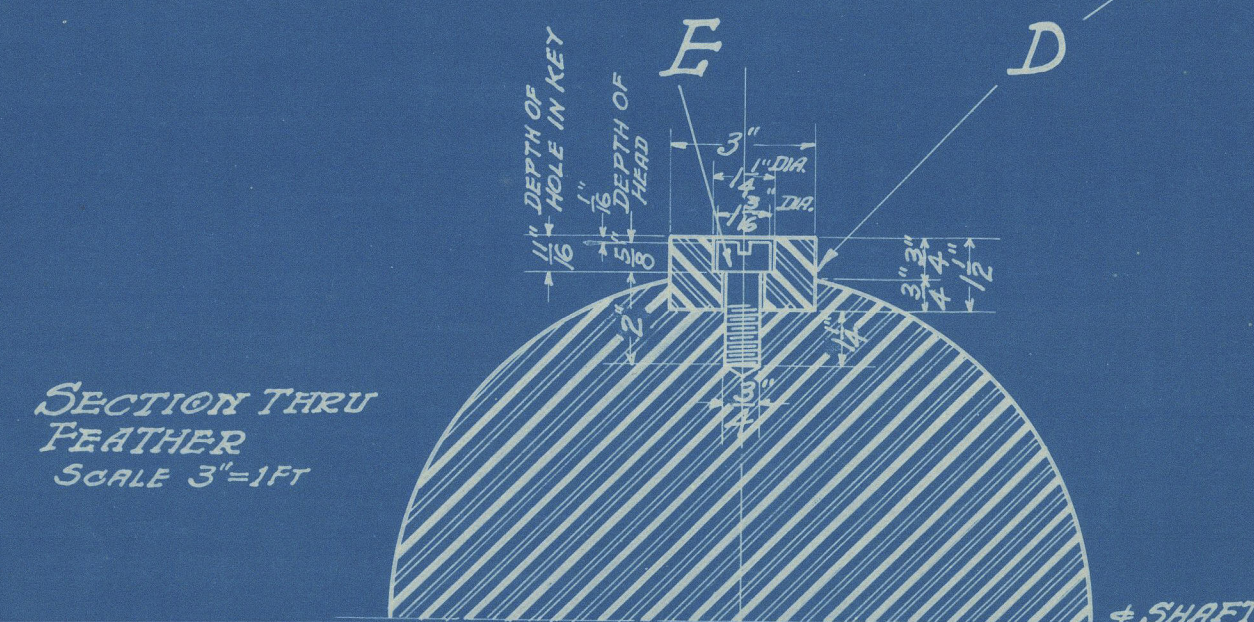


"LLOYDS INSPECTION"
STAMP HEAT NUMBERS ON CASTING AND
TRANSFER TO FINISHED SURFACE AFTER
MACHINING.
STEEL TO MEET "LLOYDS TESTS" OF DROPPING
AND HAMMERING; CASTING TO BE THOROUGHLY ANNEALED.



LINE SHAFT
12 $\frac{5}{8}$ " DIA. IS THE LEAST DIAMETER OF THE FINISHED SHAFT, BUT IF THE ROUGH TURNED
FORGING IS REASONABLY WORKMANLIKE JOB, LET IT GO WITHOUT DOING ANY FURTHER
WORK ON IT, EXCEPT TO FINISH THE PARTS AS ESPECIALLY NOTED.

PROPELLER SHAFT			
LENGTH BY ACTUAL MEASUREMENT	X	Y	Z
114			
115			
116			
117			
118			
119			
120			
121			
122			
123			
124			
125			
126			
127			
128			
129			
130			
131			
132			

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