

Received at

Office

# Lloyd's Register of Shipping.

(Report on Vessel No. *53391* Port *Cardiff*)

No. *F8466* SHIP FORGINGS ~~OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by *Wolsingham Steel Co. Ltd.* of *Wolsingham* for the Vessel No. *53391*, being built by *S/S "Elmerest" ex "Izged"* of *Cardiff* have been inspected by me as set forth below and found to be, so far as can be seen, *Sound*

on Forgings or Castings.

Lloyd's  
No. *398*  
JD 19.2.40

*J Dale*  
*Sunderland*  
*21.2.40*

	STERN FRAME.	Top & Bottom part - 1 <sup>st</sup> RUDDER FRAME.	STEM.
Material	...	<i>1<sup>st</sup> In Ingot Steel</i>	...
Made	...	<i>Forged &amp; built</i>	...
Sealed	...	<i>yes</i>	...
Dimensions	...	<i>8 1/2" x 6" x 6 1/2" dia</i>	...
Inspection	...	<i>Forging &amp; finishing</i>	...
When Inspected	...	<i>19.2.40</i>	...
CASTINGS	...	<i>Test No 890 - 902</i>	...
Standard Test Pieces	...	...	...
Test—	...	...	...
per square inch	...	<i>32.0 30.0</i>	...
ension per cent.	...	<i>36% 34%</i>	...
ending Test—	...	<i>180° 180°</i>	...
before fracture	...	...	...
est—	...	...	...
ht from ground	...	...	...
bring Test—	...	...	...
ade according to Rules	...	...	...
d found satisfactory	...	...	...

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

*New top & bottom parts, all new finitler & new plate fitted & riveted.*

The above Forging was Machined  
and finished by the Sunderland  
Forge and Engineering Co. Ltd.

Chargeable) £ *3* : *13* : *3*  
To be paid at *SUNDERLAND.*

*Applied for*  
*2 FEB 1940*

*New material 98 cwt*

*Repair*

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

*W386*

*0076*