

REPORT OF SURVEY FOR REPAIRS, &c.

Date of writing Report 22nd April 1940 When handed in at Local Office 23rd April 1940 Port of CARDIFF.

No. in Survey held at Cardiff. Date, First Survey 29th Jan Last Survey 9th April 1940
Reg. Book. 38961 on the Wood Iron or Steel SCREW "ELMCREST," ex Legged.

TONNAGE: GROSS 4343. UNDER D.K. 3984. NET 2659. Built at Newcastle. By whom W. Wilson & Co. Owners Great Shipping Co. Ltd. Managers R. J. B. YEAR 1911 MONTH 3.
When 1911 3.

Surveyed Afloat or in Dry Dock? Booth. Name of Dock Commercial Dock. Commercial D.K. Destined Voyage
Antwerp & Roast Basin. Particulars of Classification (which must be inserted precisely as in Register Book & Supplements).

Cell D or DBa feet; uE&B feet; f feet; f feet
total capacity tons. FPT tons; APT tons; MT tons. Particulars of Classification (which must be inserted precisely as in Register Book & Supplements).

Only alterations in the existing records of tanks should be inserted.

N.B.—All alterations in the existing records should be underlined.

Last Report, No. 28340 Port Rot

Periodical Surveys, when held, must be reported in detail and seriatim in the terms of the Rules and items remaining to complete the Surveys should be summarised. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be summarised in the form shown below. Whenever the replacement of Anchors or Chains is reported the particulars should be clearly stated in the space provided on the back of this form. State also the dates and initials of any letters respecting this case.

In damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose and to whom and why they were declined. Offered

Superintendent. Not required. Was a damage report made by anyone else? If so, by whom? Yes. Salvage Ass.
REPAIRS, OR EXAMINATION AS PER RULE, FOR Condition, commencement S.S. 3rd Jan 1940,
2, 40), & Damage, stated caused by (1) heavy weather 1st & 2nd Jan. 1940,
or voyage Lisbon to Weymouth; (2) vessel grounding near Old Crabs
Bay, 7th Jan. 1940, on voyage Lisbon to Antwerp. (3) collision with
unknown vessel 21st Jan. 1940, voyage Antwerp to Cardiff. (4) On
account of port anchor & one length of cable stated lost & subsequently
recovered at entrance to Roast Dock Basin, Cardiff, 23rd Jan. 1940. (5)
On account of sparred fire damage, no particulars available. (6) ice
in river on leaving Antwerp, 18th Jan. 1940.

Newdare for condition:—Weather decks, casings, coamings, ventil-
ators, hatches (ranged) etc. examined. (cont.)

IMMARY OF DAMAGE REPAIRS:—	Shell Plates.	Frames.	R. Frames.	Floors and Bracket Floors	Beams.	Inner Bottom Plates.	Dk. Plates.	Other Items:—
Renewed	5	4					34/pair.	Rudder main piece & head renewed.
Removed and Fairied or Repaired	2	20	2		9		3	Bulkhead plate fairied. Springs renewed, etc. per repr.
Fairied or Repaired in place	2			7	15		8	

PRESENT CONDITION OF THE	Books	Ceilings	Planks	Engine Room Skylights	Good.	Copper, or Y.M. (State if on Felt.)
Decks	Good (per rep't.)	Passend Good (per rep't.)			Good.	
bulk of Decks	Good	Per spr.			Passend Good	
Coamings	"					
Cements	Good					
Fastenings	Passend Good.					
Outside Plating	Good					
in way of sidelights	✓					
Frames	Passend Good.					
Longitudinal	✓					
Transverse	Passend Good.					
Girders	"					
Stanchions	"					
Windlass	"					
Steering gear and its connections						
Pumps						
Have pumps been examined and found efficient?						
Sluice Valves						
Have Sluice Valves been examined and found efficient?						
Watertight Doors						
Have Watertight Doors been examined and found efficient?						
Ventilators						
Have Ventilators and their Casings been examined and found efficient?						
Air and Sounding Pipes						
Have the Tanks been examined internally?	Per rep't.	Good				
Have the Tanks been tested?	Per rep't.					
Doubling Plates under Sounding Pipes						

General Observations, Opinion as to Class, Recommendation, &c.:—

State clearly whether any and, if so, what alteration is suggested to be made in the existing classification and notification of the vessel in the Register Book consequent upon this survey, thus, for example:—"to remain as classed in the Register Book without fresh record of Survey," "to remain as classed and to have record of survey, 1-38," or "to remain as classed and to have record of survey, 1-38, and the notations of ss No. 1-38."

This vessel, so far as now seen, is eligible in my opinion to remain as classed. Fresh record of Survey and notation S.S. (with date) to be deferred until completion of the Survey as above. Subject to prop side plating, upper d.k. sheer, frames etc. (S.S.) being dealt with at Owners' convenience.

Alterations. 3 : 3 : 0

Fees applied for,

23 Apr. 1940

Received by me,

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(S.R.LIST.)

Survey Fee (per Section 20) Alterations. 3 : 3 : 0

Special Damage or Repair Fee (if any) Dmge. £ 26.5 : 0

Travelling Expenses (if chargeable) £

Second Surveyor's Fee (if any) £

Committee's Minute TUE. 14 MAY 1940

Character Assigned Deferred for spr

Spcl £ 2.40 £ 3.76

Wide off own.

B.S. 4.40

TUE. 14 MAY 1940

Defered

agree year of grace

Lloyd's Register

Foundation

W386-0075

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(2)

Work done for commencement S.S. 3rd v.s.t. (due 7, 40). - Vessel placed in drydock. Bottom & rudder cleaned, examined, and coated. W.C. hold & W.C. Tween deck space, after peak space, & chain locker cleared, the steelwork examined, scaled & coated where necessary. Bilge ceiling removed in W.C. hold, & afterwards replaced with part new. W.C. 1st D.B. tanks and deep tank cleaned, examined internally, scaled & coated where necessary. W.C. D.B. tank in way of W.C. hold only and W.C. D.B. tank in way of deep tank only tested by head of water to Rule requirements, and found light. Anchors & cables (ranged) and main & auxiliary steering gear examined.

W.C. 1st hold. A number of bilge brackets port and starboard sides were found somewhat thin; twelve of these brackets (8 p. & s.) were found cracked from tank side at top to lightning holes, and these cracked brackets have now been ^{temporarily} repaired with riveted plate straps. The riveting of the after bulkhead in this hold was found unsound at the tank top bar (P. & S.) and at the shell bar (P.S.), but has not been dealt with at this time.

The tank top close ceiling in way of the hatch opening was not lifted for examination of the tank top plating, and if lifted would probably require renewal.

W.C. Tween deck space. The Bridge deck plating under Bridge accommodation (P.S.) was found holed locally at the after end, but remains efficient.

The deck plating inside the forecastle space was found washed on removing the composition covering in way of alterations to the forecastle bulkhead openings, and four deck plates have now been cropped & partly renewed. It is recommended that the remainder of this deck plating be specially examined when the forecastle space is surveyed.

To complete S.S. - All Rule requirements, with exception of above, to be carried out. Close ceiling to be removed in W.C. hold, tank tops in way to be examined, and repairs to be effected to bilge brackets & bulkhead riveting. Bridge deck plating in W.C. Tween deck space to repair. Deck plating inside forecastle to specially examine.

(1) Work done on account of Heavy Weather: - Rudder mainpiece, headstock, and plate renewed. (Forging rep. attached).

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STEEL SCREW "ELMCREST." (3)

all pinholes & bushes renewed. A number of slack rivets in bottom plating forward renewed. Steering gear chains & connections opened up reexamined; one chain partly renewed, one fairlead sheave & pin renewed. Auxiliary hand steering wheel repaired. One winch sheave & pipe renewed.

(2) Work done for Grounding: - Bottom examined, no damage apparent. Nos. 1 & 2 A.B. tanks examined. 7 floors (6.p. 1.s.) faired and fitted with vertical B.A. stiffeners, no. 2 tank. A number of rivets in bottom plating renewed, plate seams caulked, and two lengths of bilge keel (p.s.) removed & faired, and shell angles faired. Broken cement made good.

(3) Collision damage (P.S.) in way of deep tanks & upper bulkheads.

E	stake	W. 12	Shell plate	renewed.	(1)
F	-	W. 14	-	-	(1)
G	-	W. 12	-	-	(1)
H	-	W. 13	-	-	(1)
J	-	W. 14	-	-	(1)
F	-	W. 13	-	- removed, faired, & refitted	(1)
K	-	W. 8	-	-	(1)
G	-	W. 13	-	- faired in place.	(1)
K	-	W. 9	-	-	(1)

Bridge deck.

One deck stringer plate removed & faired, gunwale angle - (1) partly renewed.

Three deck plates released & faired in place — (3)

Wood deck partly renewed. Guard rails & stanchions removed & repaired. Stand lifeboat renewed.

Upper deck.

Two deck plates renewed.

(2)

One - plate partly renewed

(1)

Five - plates released & faired in place — (5)

(5)

Gunwale & waterway angles renewed.

Bridge Space.

Two shell frames renewed.

(2)

Eleven - - removed & faired

(11)

Bridge deck beams & beam knees in way of above faired — (3)

Fourteen deck brackets renewed

(12)

Deep tank.

Two B.A. shell frames renewed

(2)

Nine B.A. - - removed & faired.

(9)

Two reverse frames on above - -

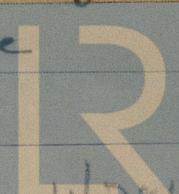
(2)

Six main deck beams crooked, faired, & refitted.

(6)

One - - beam faired in place

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(Cont.)

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STEEL SCREW "ELMCREST." (4)

Three B.A. half beams removed & fairied. — (3)

One - - beam fairied in place. (1)

One beam knee bracket renewed.

Ten - - brackets removed & fairied.

Thirteen rank side brackets & face angles renewed.

Two side stinger plates & shell bungs & face angles renewed (2)

Ten bulkhead plates fairied in place (2)

Twenty " horizontal stiffeners - - & brackets renewed.

One rank margin plate fairied in place.

Three D.B. rank top plates - - - (3)

Cement in deep tank & engine room bilges, wood frame fillings, & cement chocks made good; bilge ceiling replaced with part new. Repairs have rested on completion, D.B. tank in way noted, & new disturbed work coated.

Now done for Damage (2). Anchors & cables ranged and examined. One new joining shackle fitted (P.C.) but. no L.P.H.C. 4/159.

Now done for Fire Damage (3): - upper & lower bulkheads partly re-coated (S.S.) no structural damage found.

Now done for Ice Damage (4): - A number of shell rivets forward renewed, and plate seams shunts re-riveted, on account of scoured points. (about 1000.)

Alterations. The crews accommodation has now been moved off to the poop space. Mountings for two guns have been fitted on the poop deck, and are efficiently supported.

The annual Boardroom Survey has been held at this time. For alterations see Offr. rep't. F.A. 918.

REPAIRS (4&T.)

3 shell plates (3&E1 (P.S.) & E1 (S.S.) renewed.

Coffin plate doubled.

Chain locker bulkhead plates doubled in way of chain pipes.

3 deck plates in poop space doubled.

2 D.B. rank top plates renewed & one plate partly renewed in deep tank (P.S.) and a number of bulkhead brackets renewed.

No. 2 O.B. Tank. A number of floors partly renewed and others doubled, top halves, and vertical B.A. stiffeners fitted. Centre girder fitted with welded doubling plates in two aftermost spaces, eight vertical stiffeners fitted to tank end, and a number of intercostals renewed or doubled.

About 100 wood hatch covers renewed, & other minor repairs.

S.R.LIST: - Nothing done at this time. Plating remains efficient.