



QUANTITIES MARKED FOR ONE ENG. NO ONLY									
MARK	DESCRIPTION	MATERIAL	MAKERS	WORKING NO OFF	COST MARK	SPARE NO OFF	COST MARK	MATERIAL	Spec. DATE
1	CRANK SHAFT BODY (LONG)	FORGED STEEL	S.S. & E.C.	3	M.E.				
2	" " (SHORT)	"	"	3	"				
3	" " PINS	"	"	3	"				
4	" " WEBS	"	"	6	"				
5	THRUST SHAFT	"	"	ONE	T.S.B.				
6	TUNNEL SHAFTS	"	"	7	T.F.				
7	TAIL SHAFT	"	"	ONE	"	ONE	S.G.		
8	" NUT	WROST IRON	"	ONE	"	ONE	S.G.		
9	COUPLING BOLTS	WROST STEEL	"	66	T.F.	6	T.F.		
10	" NUTS	WROST IRON	"	66	T.F.	6	T.F.		
11	LOCKING PLATE	WROST STEEL	"	ONE	T.F.	ONE	S.G.		
12	" " SET PIN	"	"	2	T.F.	2	"		
13	SHAFT LINER	BRASS	"	ONE	"	ONE	"		
14	PROPELLER KEY	WROST STEEL	"	ONE	"	ONE	"		

NOTE: TUNNEL SHAFTS TO BE SMOOTH TURNED AT COUPLINGS, BEARINGS & STUFFING BOXES, ROUGH TURNED ELSEWHERE.  
 THRUST & CRANK SHAFT & TAIL SHAFT SMOOTH TURNED ALL OVER.  
 SPARE TAIL SHAFT TO BE FITTED TO PROPELLER BOSS.  
 COUPLING BOLTS TURNED FROM BAR, ALL FITTED WITH HEADS AFT & NUTS FOR EXCEPT AT COUPLING "K" WHICH HAS BOLT HEADS FOR & NUTS AFT. BOLTS AT COUPLING "J" TO HAVE POINTS REDUCED AS DOTTED.

**602-603.**  
**ENG. NO 600-601.**  
**SHAFTING.**  
 Scale: 1" = 1 Foot; & as Marked.  
**DRAWING NO 11987.**  
 TUBE NO 1  
 W 38

SHRINKAGE STRAINS ALLOWED.	
CRANK WEBS	.0015 PER INCH
TAIL SHAFT LINER	.0005 " "

Requis 265-43-70 180  
 Rule Crankshaft 13.65  
 Tunnel 12.99  
 Propeller (L) 14.49  
 Propeller shaft 18.0  
 Propeller shaft 18.0



Shafter  
Sewls S. S. E. Co. 29.  
Eng. No. 600/1/2/3

600. S. S. "Dalblair"



Eng. Report N° 18601.

S. S. "Dalcairn"

Eng. Report N° 18642.

S/S Dalmore.

Eng. Rpt. N° 18687.

S. S. "Dalveen"

Eng. Report N° 18720.

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W328 - 0165

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