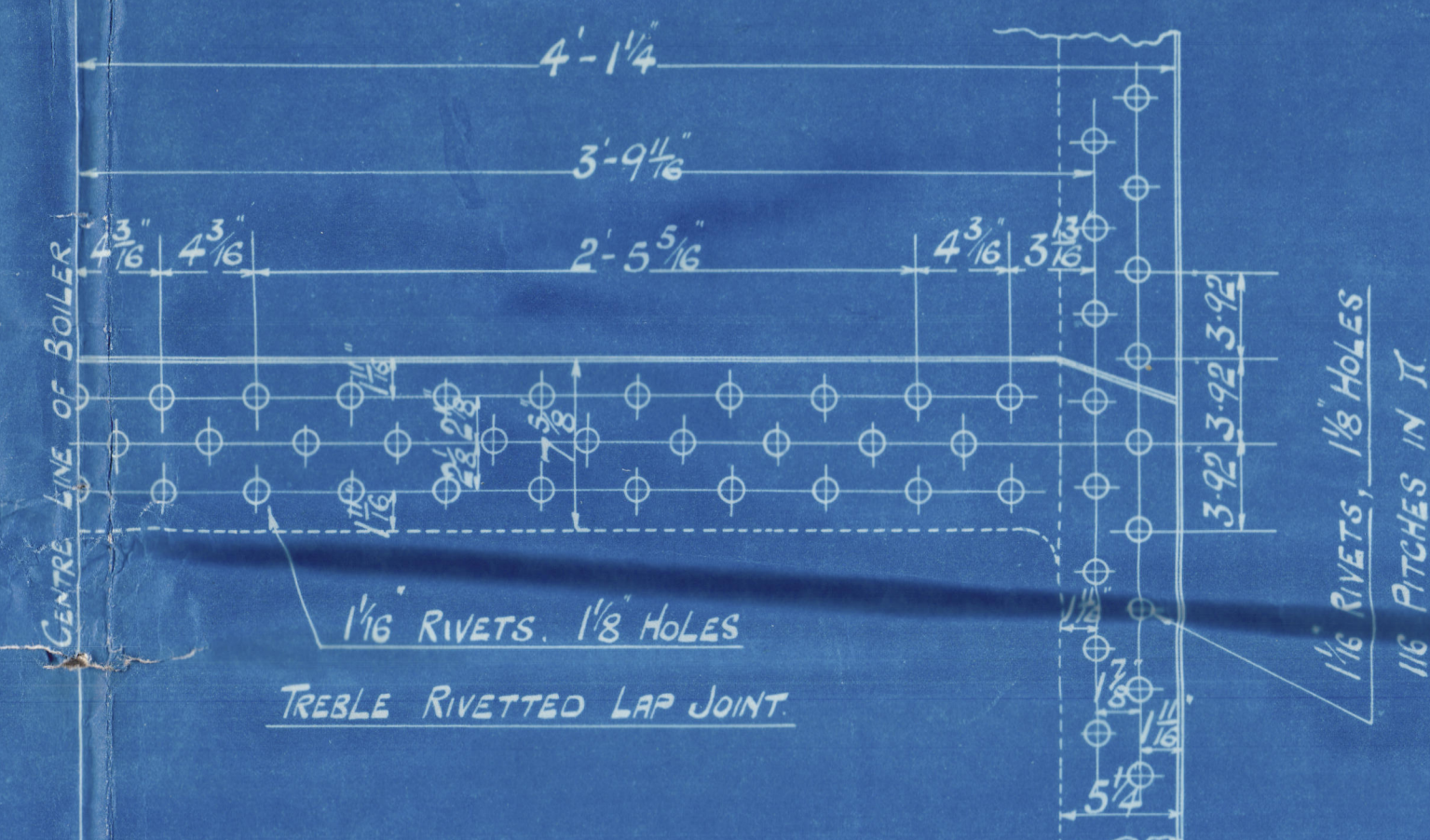
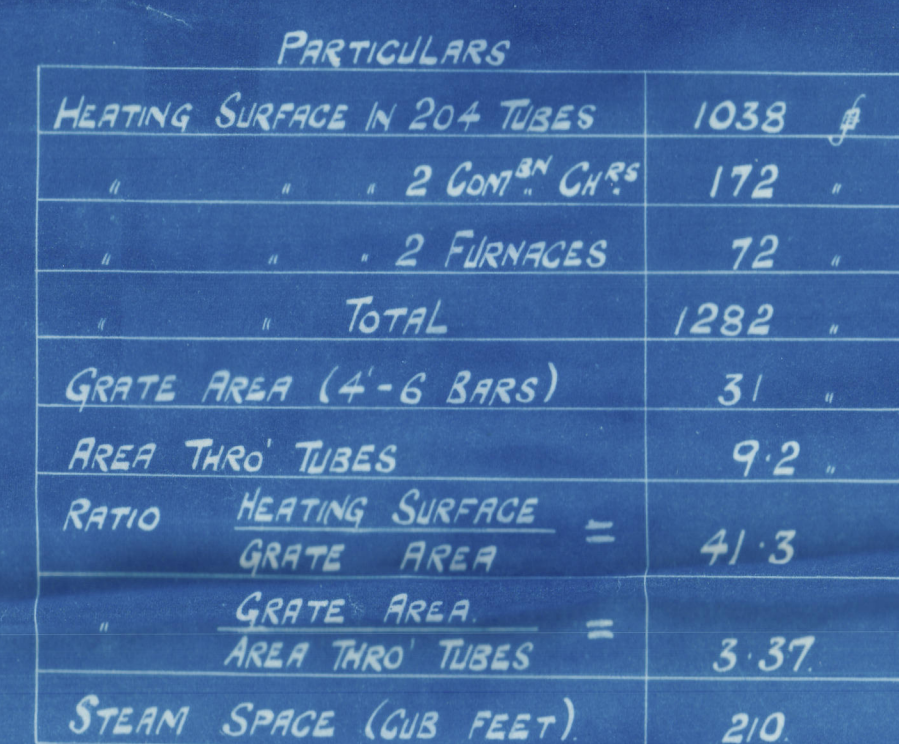


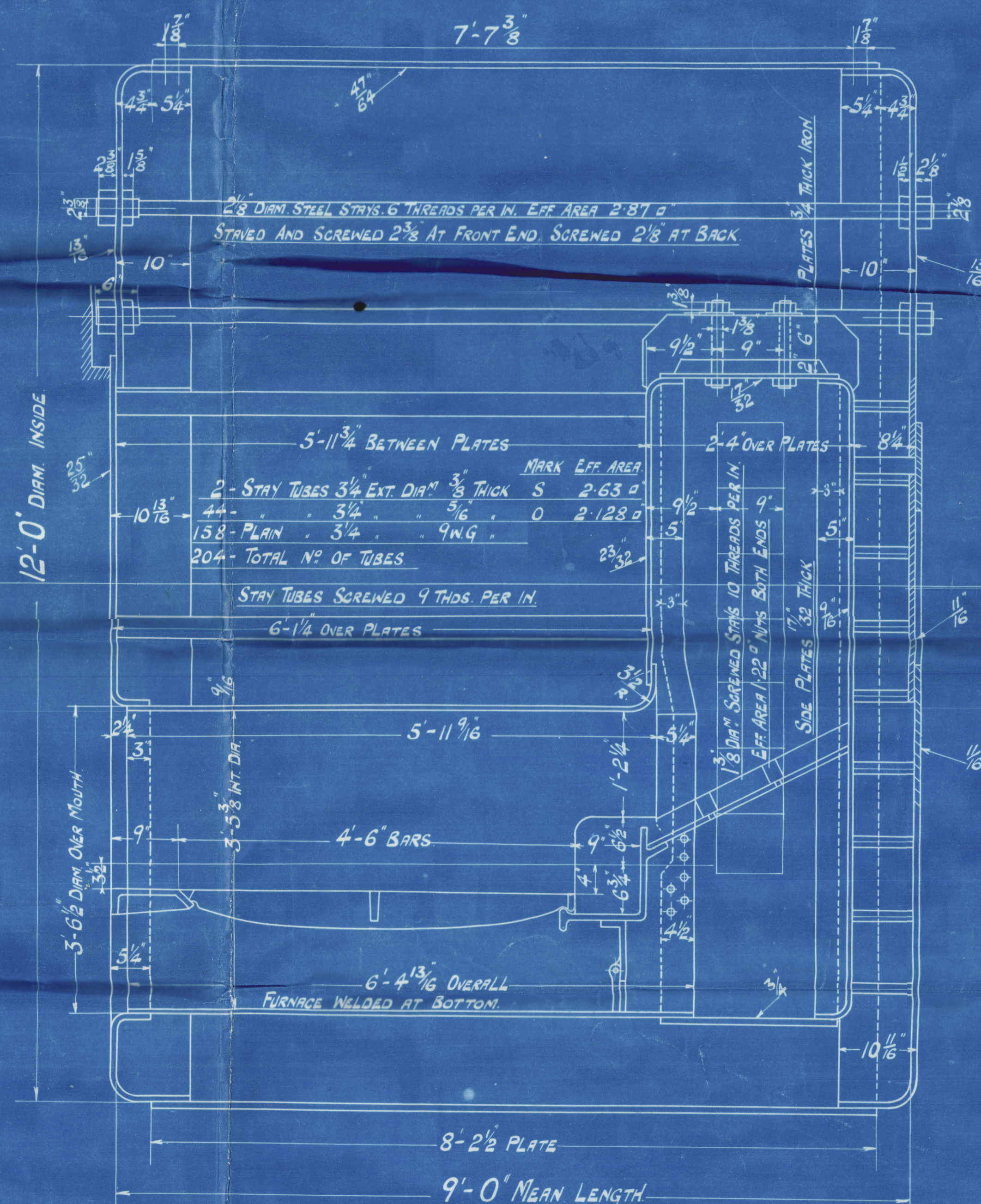
29/9/20.



SCALE :- $1\frac{1}{2}'' = 1 \text{ FOOT}$.

RIVETTING

LONGITUDINAL SEAMS
SHELL $4\frac{1}{8}$ " RIVETS $1\frac{1}{8}$ " HOLES $1\frac{1}{8}$ " PITCH $4\frac{3}{16}$ " PLATE 73.2% RIVETS 82.25%
SHELL PLATES TO HAVE A TENSILE STRENGTH OF 28 TO 32 TONS PER SQUARE INCH
CIRCUMFERENTIAL SEAMS
RIVETS $1\frac{1}{8}$ " HOLES $1\frac{1}{8}$ " PITCH 3 92 PLATE 71.2% RIVETS 58.6%
ALL HOLES DRILLED IN PLACE. BOILER STEEL, TUBES AND COMB. CH. GIRDERS OF 150N
UNDER LLOYD'S SURVEY FOR A WORKING PRESSURE OF 100 LBS. PER SQ"
HYDRAULIC TEST PRESSURE 200 LBS. PER SQ. INCH



MARGINAL STAYS IN COMB. ON BACKS
 MARKED \odot $1\frac{3}{8}$ DIA" 8 THREADS PER IN. EFF. AREA 1.69"²
 " \odot $1\frac{1}{2}$ " 10 " " " " 1.47"²
 ALL TO HAVE NUTS BOTH ENDS.

ANK
4/4/9
27/9/20

DIM OF SACK	Sprink Below Tanks	Born of NUBS
FRONT SWING	Box	Box
	2 1/4"	2 6/8"
	2 DIM.	STRIPS STAINED UP TO 2 1/4"
		FR FRONT END & SCREWED THREE BORN PLATES

ONE DONKEY BOILER FOR N°52Z
 REPEAT FOR N°52S. REPEAT FOR N°529.
 REPEAT FOR N°530. REPEAT FOR N°531.
 REPEAT FOR N°532.

SCALE :- 1" = 1, FOOT.

527-S-9-30-31-32

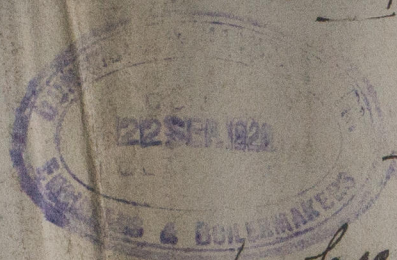


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W 374-00 82

Dunsmuir & Jackson

Donkey Boilers ✓

100 lbs pressure



for large nos

527/8/9/30/1/2

for

Ayrshire Dockyard Co. Ltd.

St nos 49.0/1/2/3/4/5

8/5 Blair MacFarlane

Eng No 527

RETAIN GLASGOW REPORT No. 42308

N^o 528
N^o 16130
200 LBS
100"
W.A.M.
29.11.22

Blair MacFarlane

Eng N^o 528

GLASGOW REPORT No.

42943

W374-0082



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