

Rpt. 7

For the information of Surveyors and the Committee only.

Received at _____ Office, _____ JUN 11 1937

The words FORGINGS or CASTINGS should be struck out if not required.

Lloyd's Register of Shipping.

(Report on Machinery, No. 14870) Port GENOA)

No. F.4372-A. ENGINE FORGINGS DRECASTINGS

I have to report that the Forgings ~~or Castings~~, as herein described, manufactured by **S.A. FIAT - SEZIONI INDUSTRIE METALLURGICHE** of **TURIN** for the Engines **N° 1.646** being constructed by **S.A. FIAT-STAB.GRANDI MOTORI** of **TURIN** for the Ship **"BELLA"**, **"PIRELLA"** being built by **~~SA. STAB. GRANDI MOTORI~~** of **~~TURIN~~** **--**

have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Messrs. **S.A. FIAT - STABILIMENTO GRANDI MOTORI - TURIN**.

Mark on Forgings or Castings

Lloyd's	LLOYD'S
No A.478	A.479.
A.S.M. 8.7.36.	

GENOA, 14th May, 1937.

C. Hallatt

	CRANKSHAFT FLYWHEEL SHAFT	THRUST SHAFT INTERMEDIATE SHAFTS TWO INTERMEDIATE SHAFTS	THRU SHAFT SCREW SHAFT
Material* ...		S. M. Ingot Steel	
How made ...		Forge d	
Annealed ...		Yes	
Dimensions, Forgings		To sketch 20583	
Weight, Castings		10982 Kgs.	
Progress on Inspection }		Rough forged, rough machined & finished.	
Tests on Standard Test Pieces.	A.478	A.478a	A.479
Tensile Test — Tons per square inch	50.1	(60 x 15 mm.)	47.5
Extension per cent	33.3	49.4	48.0
Cold Bending Test — Angle before fracture	180°	—	32.5
Dates when Inspected	12 & 29/5/36, & 8/7/36.	—	—

PARTICULARS OF OTHER TESTS APPLIED TO ~~CASTINGS~~ forgings:

THESE INTERMEDIATE SHAFTS HAVE BEEN EXAMINED IN FINISHED CONDITION, FOUND SATISFACTORY AND MARKED AS ABOVE.

14/5/37.

C. Hallatt

Fee (if any chargeable) £ --

To be paid at GENOA.

* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

10m, 1.33.

Lloyd's Register Foundation
W36-0033