

t. 7.

For the information of Surveyors and the Committee only. JUN 21 1937.

Received at

Office,

Lloyd's Register of Shipping.

(F.4314-A.

(Report on Machinery, No.

Port

(F.4307

(F.4308-A.

No. ENGINE FORGINGS

(F.4309-A.

(F.4311-A.

I have to report that the Forgings or Castings, as herein described, manufactured

by S.A. FIAT - SEZ. INDUSTRIE METALLURGICHE-ACC. of Turin

for the Engines No. DL.646 being constructed by S.A. FIAT-STAB. GRANDI MOTORI

of Turin for the Ship "FELLA", being built by

have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Messrs. S.A. FIAT - STABILIMENTO GRANDI MOTORI - TURIN

on Forging

GENOA, 12th June, 1937.

Lloyd's

No. A.387-A.387A-A.388A-A.389-A.391-A.393.

G.B. 28.9.36.

	6 PISTON RODS.		INTERMEDIATE SHAFT.		TUBE SHAFT.	
Material	S. M. Ingot Steel		Forged		Yes	
Heat treated	To sketch No. 20234					
Weight	3670 Kgs.	1835 Kgs.	1832 Kgs.	1832 Kgs.	1835 Kgs.	1835 Kgs.
Process on inspection	Rough forged, machined & finished					
Tests on Standard Test Pieces.	A.387	A.387A.	A.388 A.	A.389	A.391	A.393
Side Test—mm.	50.3	49.2	49.4	50.9	48.6	49.2
Extension per cent	31.6	33.3	32.5	31.6	33.3	33.3
Bending Test—angle before fracture	180°	180°	180°	180°	180°	180°
Dates when Inspected	26/11/35, 3 & 17/12/35, 21/1/36 and 28/9/36.					

PARTICULARS OF OTHER TESTS APPLIED TO

THE ABOVE FORGINGS HAVE BEEN EXAMINED IN FINISHED CONDITION, FOUND SATISFACTORY AND MARKED AS ABOVE.

Genea, 12/6/37.

e (if any chargeable) £

To be paid at Genea.

* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.