

pt. 7.

For the information of Surveyors and the Committee only.

Comm. 3550/2541

Received at _____ Office, _____ 19 _____

Lloyd's Register of Shipping.

(Report on Machinery, No. 11818 Port TRIESTE)

No. 380 ENGINE ~~FORGINGS OR~~ CASTINGS.

I have to report that the ~~Forgings or~~ Castings, as herein described, manufactured by Società Italiana Costruzione Macchine Tessili of Gorizia for the Engines ~~No. xxxxxx~~ being constructed by _____ of _____ for the Ship No. Fella, being ~~built~~ ^{repaired} by Cantieri Riuniti dell'Adriatico of Monfalcone have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Monfalcone.

on Forgings or Castings.

Lloyd's

No. xxxxxx

MB 24.9.36

Trieste, 24th September 1936

Loe. Off. Riuniti

	CRANK SHAFT	THRUST SHAFT	INTERMEDIATE SHAFT	WIPER SHAFT
	<u>5 covers and 6 sea connections</u>	<u>1 valve cover and 2 bends for sea connections</u>	<u>for sea connections</u>	<u>SCREW SHAFT</u>
Material	<u>S.M. steel</u>	<u>S.M. steel</u>		
made	<u>cast</u>	<u>cast</u>		
annealed	<u>yes</u>	<u>yes</u>		
Dimensions, Forgings	<u>to sketch</u>	<u>to sketch</u>		
Wt, Castings	<u>574 kgs</u>	<u>326 kgs</u>		
Press on { Inspection }	<u>rough machined</u>	<u>rough machined</u>		
Tests on Standard Test Pieces.	<u>27</u>	<u>30</u>		
He Test—	<u>53.0</u>	<u>55.7</u>		
Per square mm	<u>314</u>	<u>30%</u>		
Tension per cent	<u>180° good</u>	<u>180°; good</u>		
Bending Test—				
Angle before fracture				
When Inspected	<u>15th & 24th September 1936</u>			

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

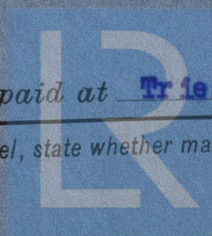
Op and hammering tests good.

(if any chargeable) £

To be paid at Trieste.

If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

0.20.



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