

23.9.37

**NOTES**  
**FLOOR PLATES:** Floors from 18 to 37 inclusive are to be cut out, but leaving bottom frames in ship. New floors riveted to existing frames.

**INNER INTERCOSTAL:** From 18 to 37 frames cut out but leaving shell bars in ship. New plates riveted to shell bars in ship.

**OUTER INTERCOSTAL:** From 20 to 37 frames to be cut out. A new intercostal girder (in different position) is to be fitted, having no attachment to bottom shell as shown on plan.

**SHARP KEELSON PLATES:** VERTS & TOP BARS TO BE CUT OUT (BETW 17-18 AND 37-38 FRS) LEAVING KEELSON BOTTOM BARS. New keelson plates are to be riveted to existing bottom bars and new vertical angles and top bars supplied.

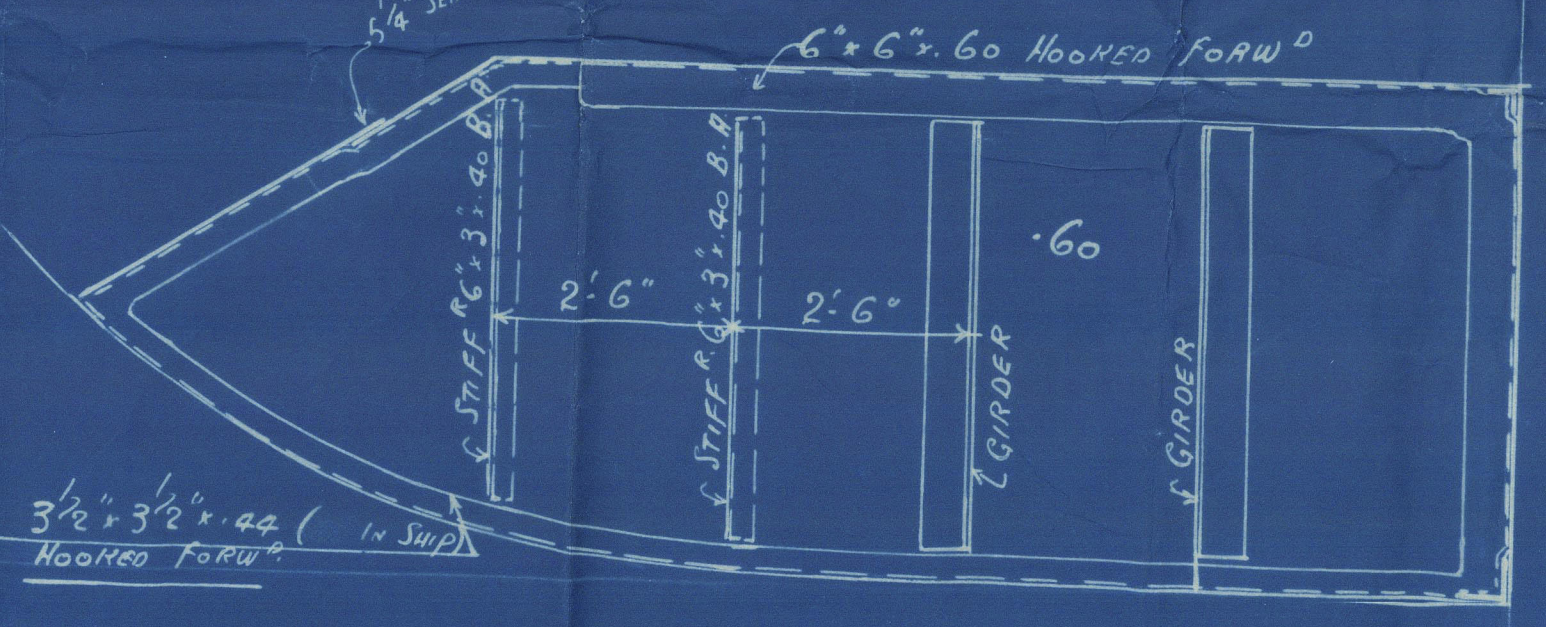
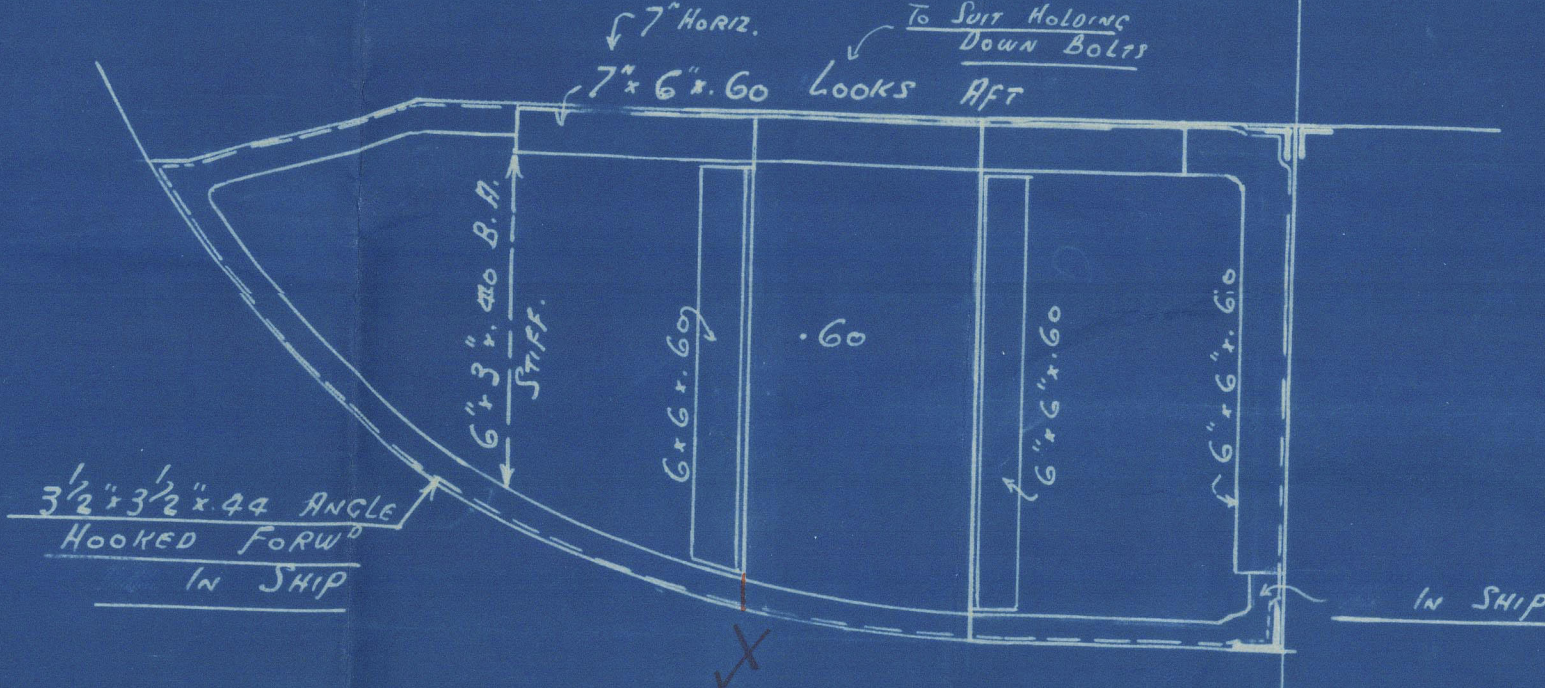
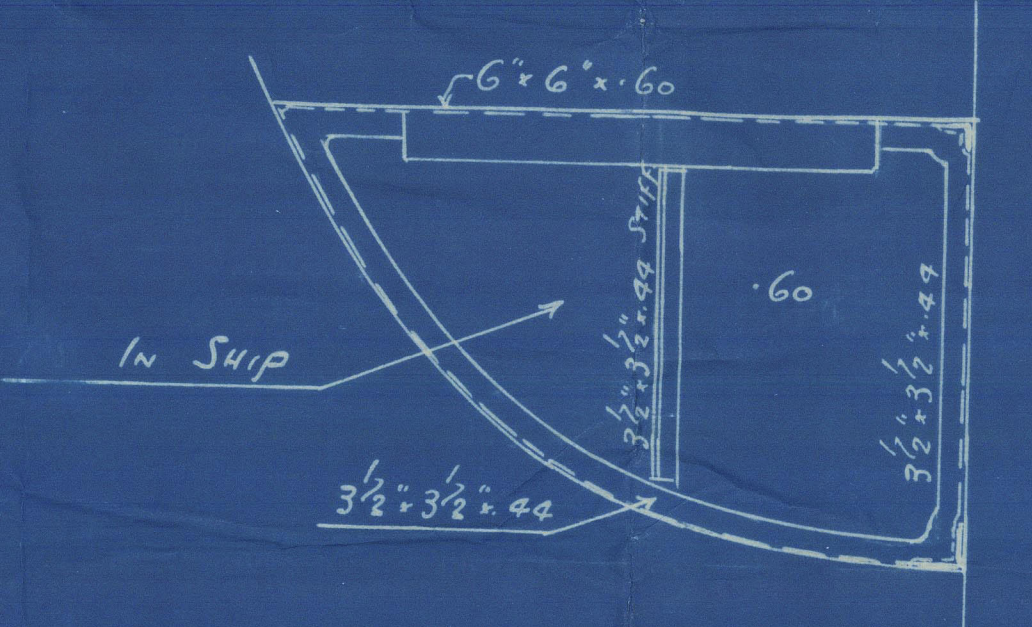
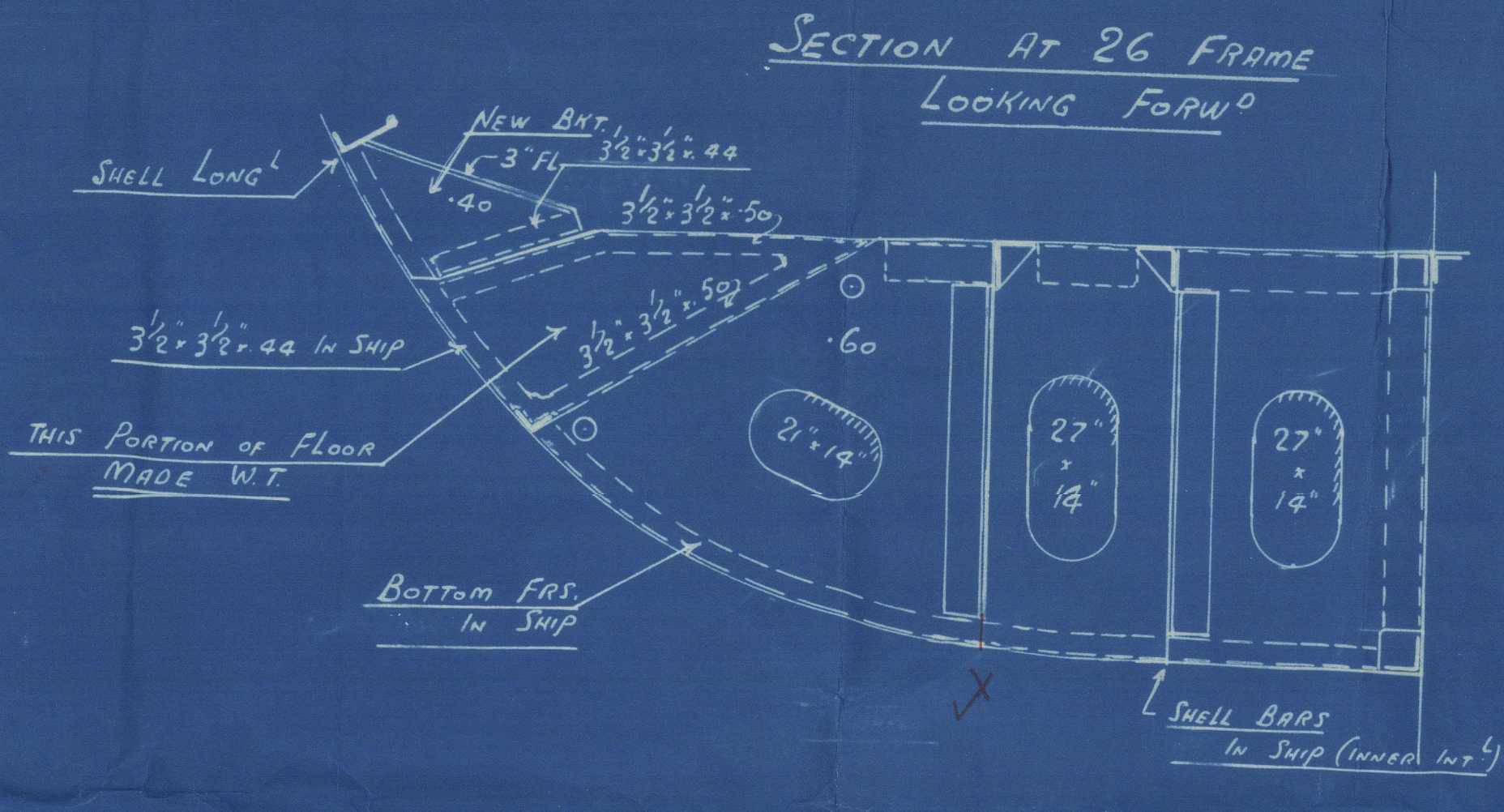
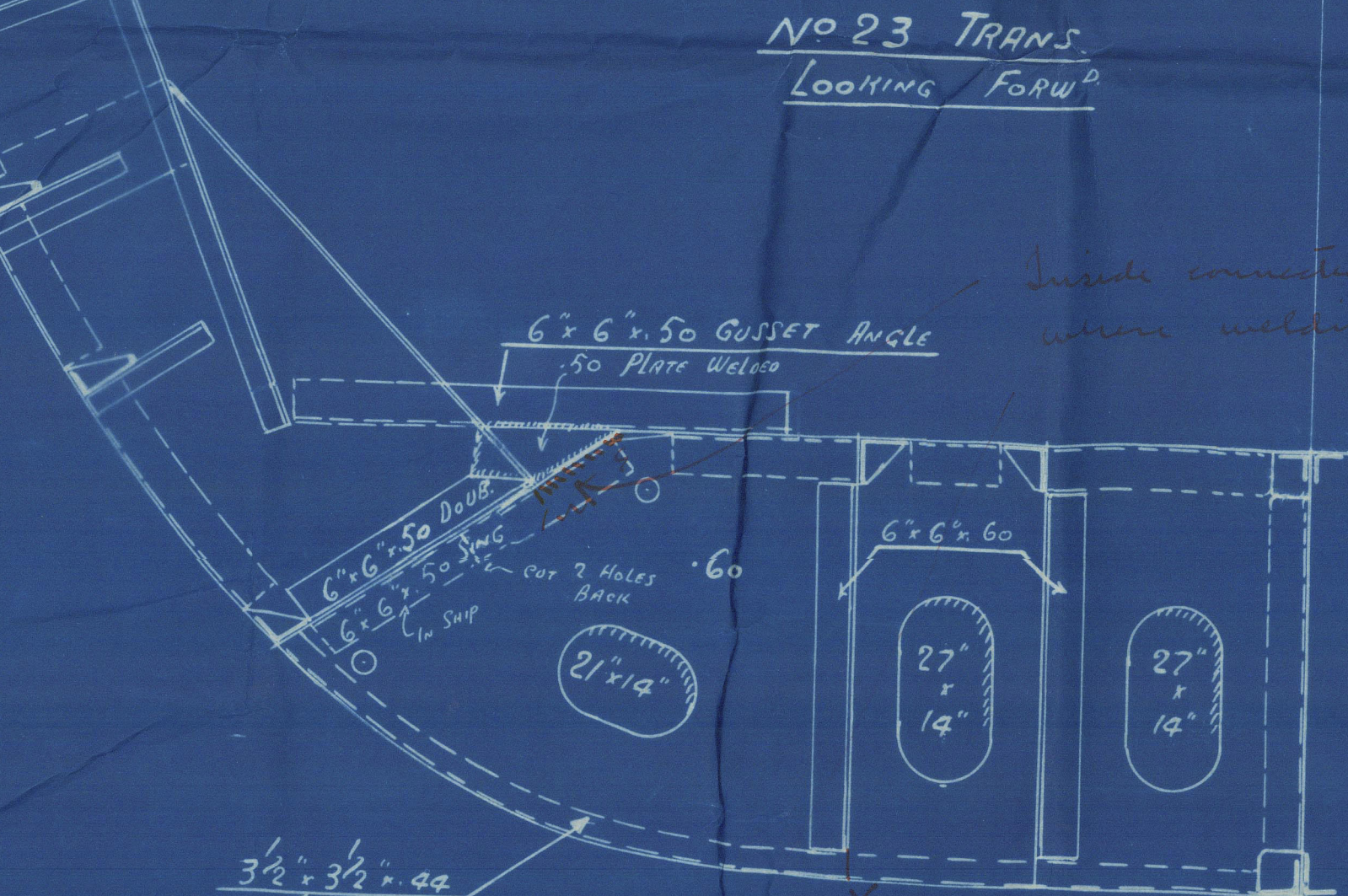
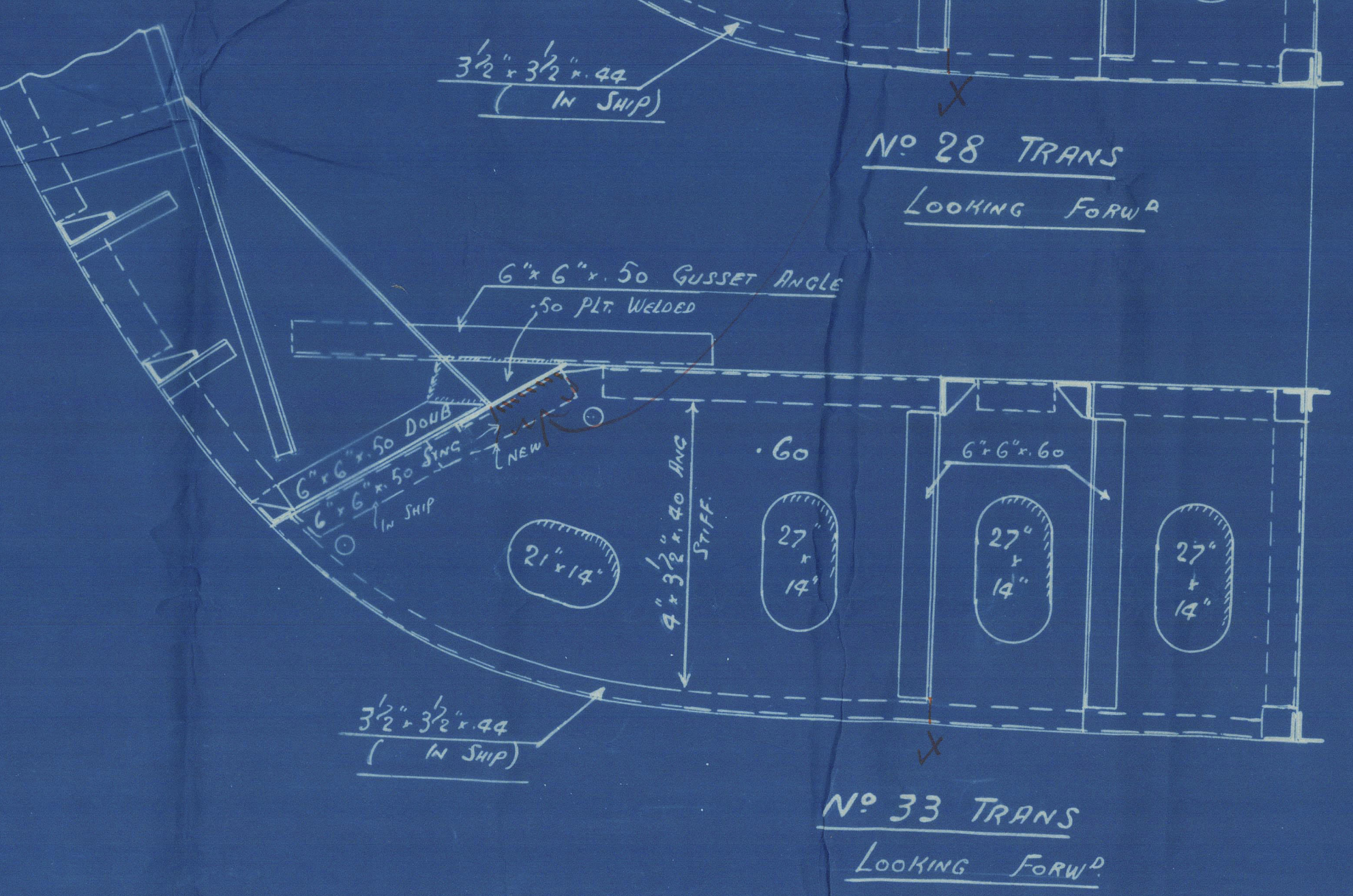
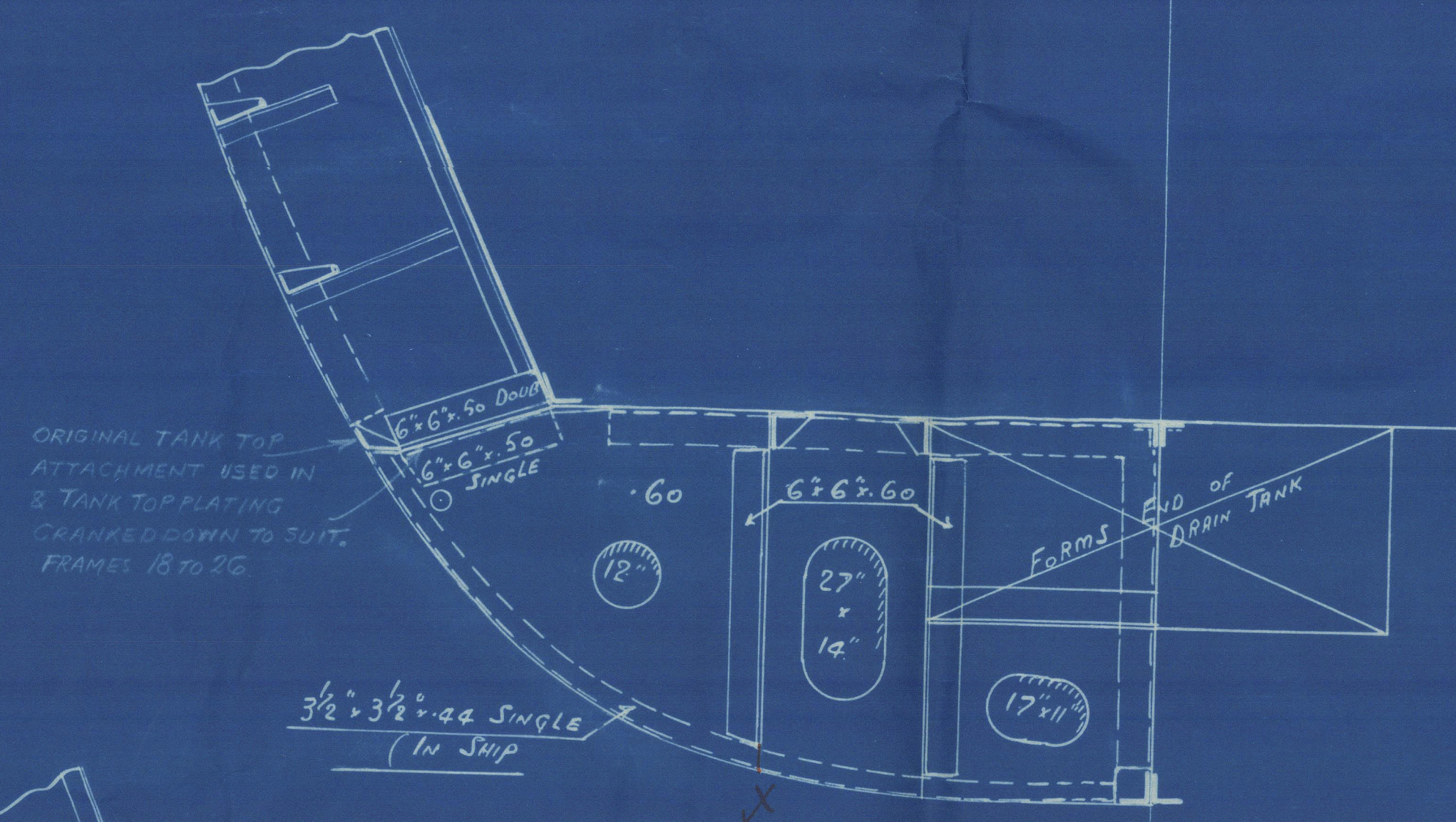
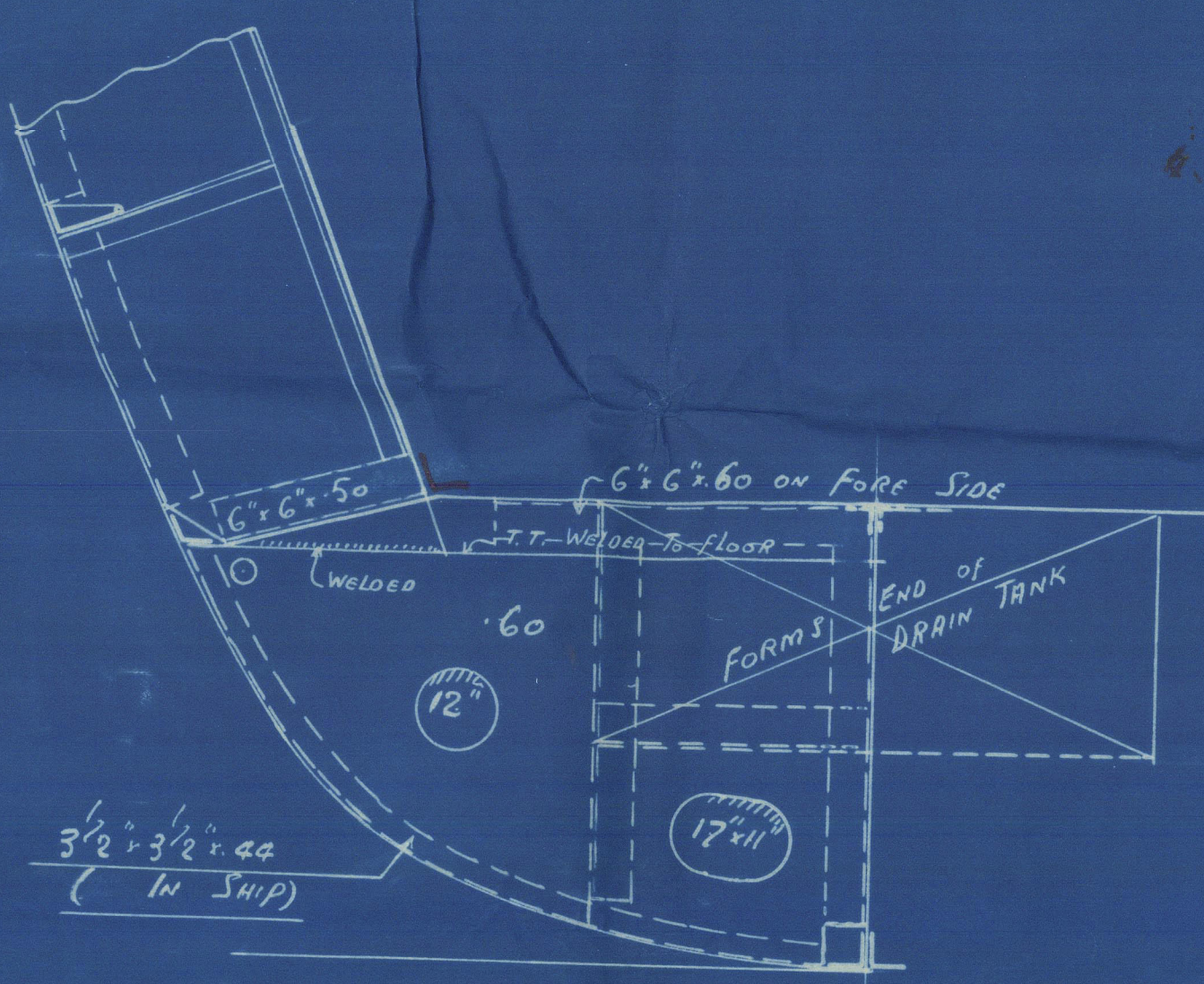
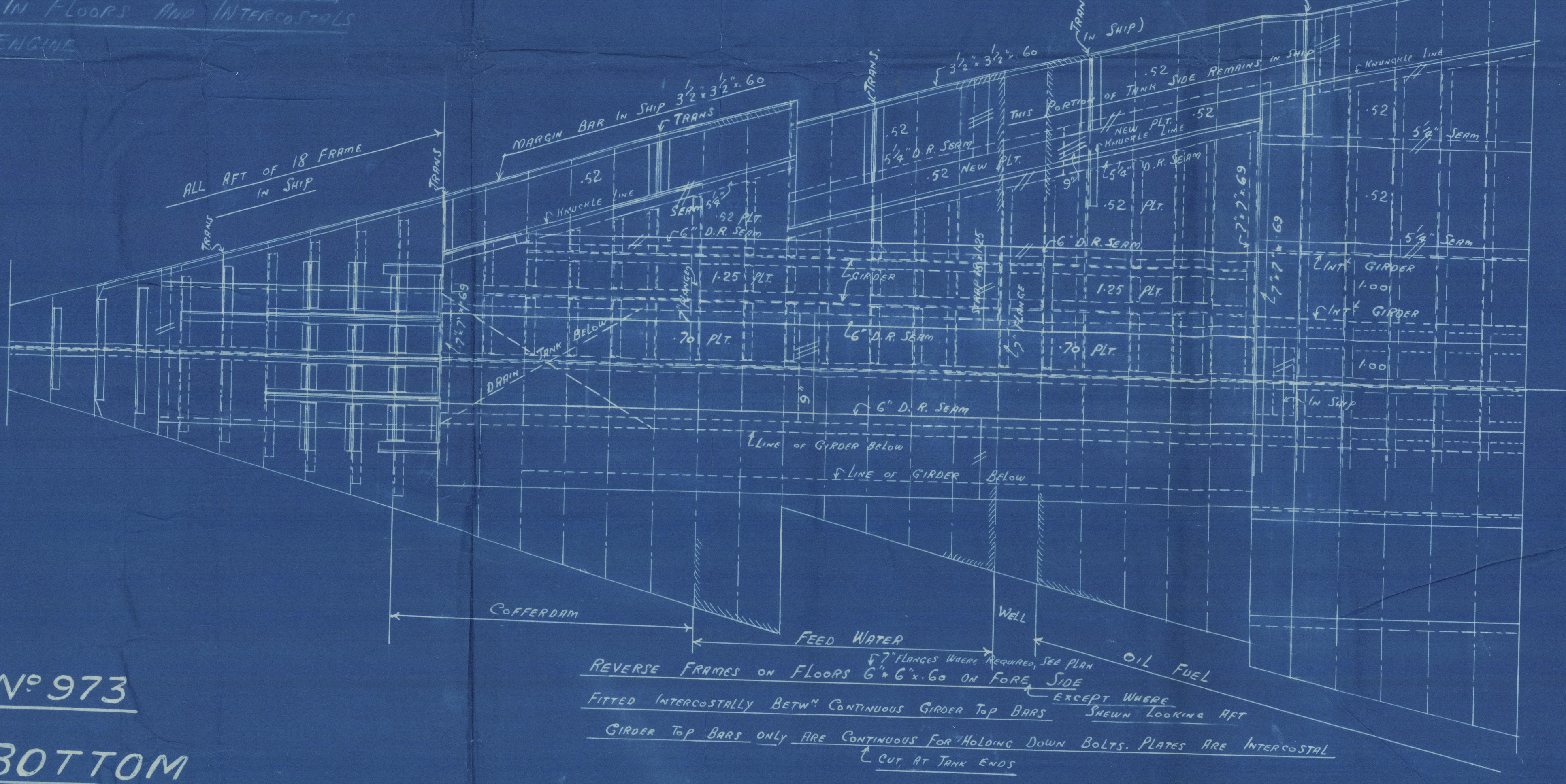
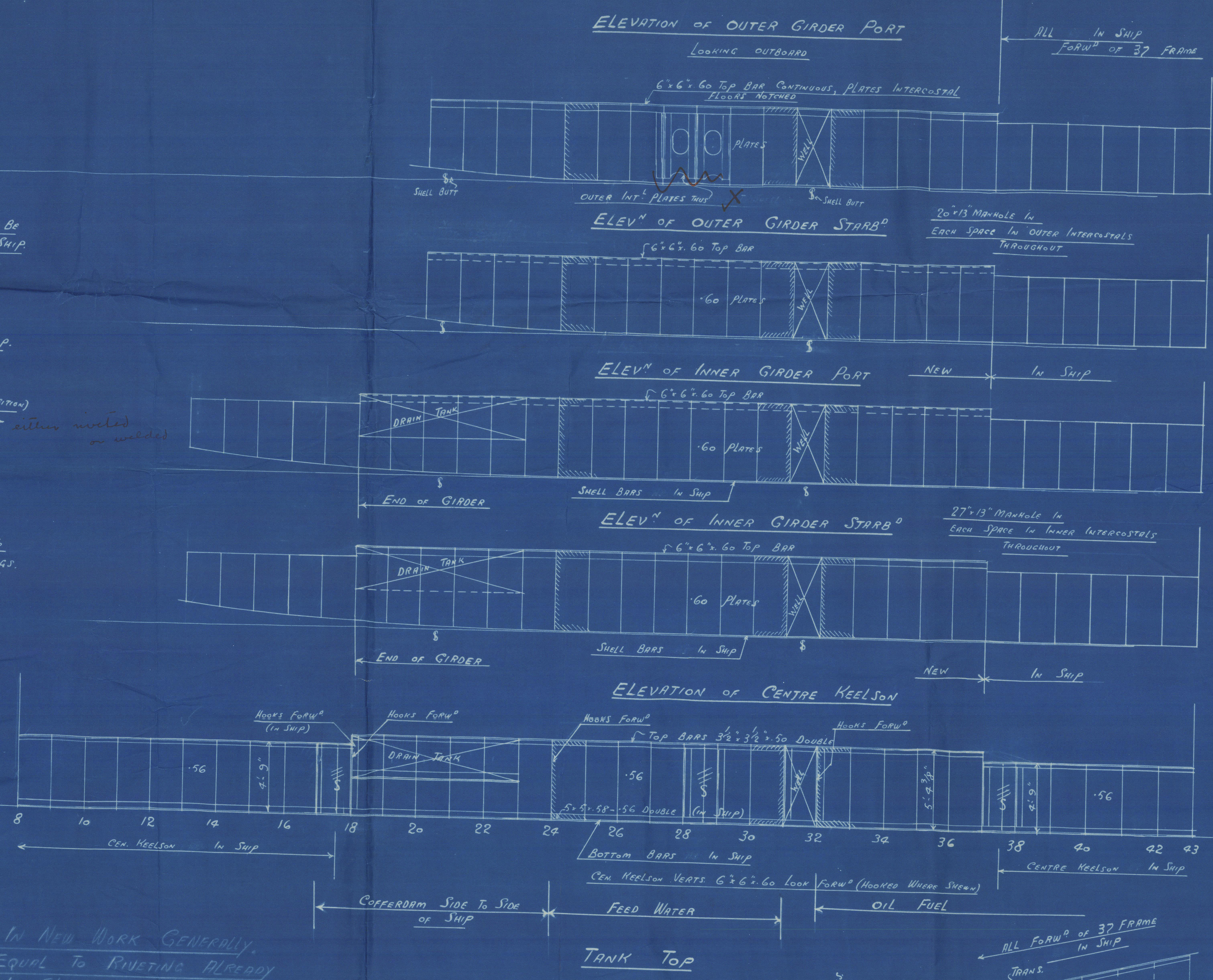
**TANK TOP PLATING:** BETW 18-37 FRS TO BE REMOVED AND FLANGE OF EXISTING TANK MARGIN CUT OFF AND NEW PLATE LAPPED ON AS SHOWN ON PLAN. NEW TANK TOP PLATING TO BE FITTED BETWEEN FRAMES 18-37.

**ANY ADDITIONAL ATTACHMENTS:** WHICH MAY BE REQUIRED TO THE SHELL ARE TO BE ELECTRICALLY WELDED.

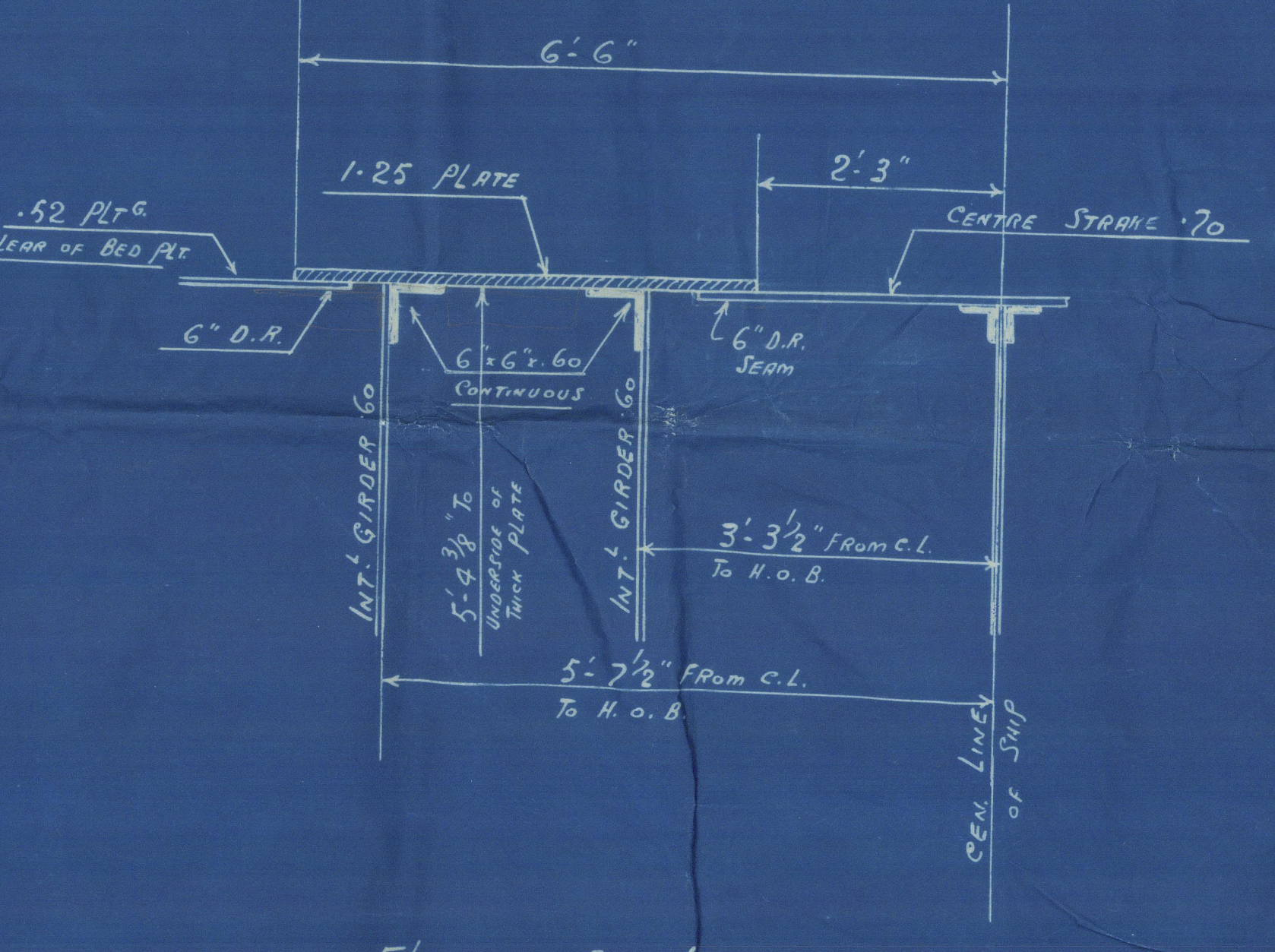
**RIVETING IN NEW WORK GENERALLY TO BE EQUAL TO RIVETING ALREADY IN SHIP IN FLOORS AND INTERCOSTALS UNDER ENGINES.**

**ORDER N° 973**  
**DOUBLE BOTTOM**  
**IN MACHINERY SPACE**

SCALE  $\frac{1}{4}'' = 1 \text{ FT}$  (ELEV'S & PLAN) SECTIONS  $\frac{1}{2}''$

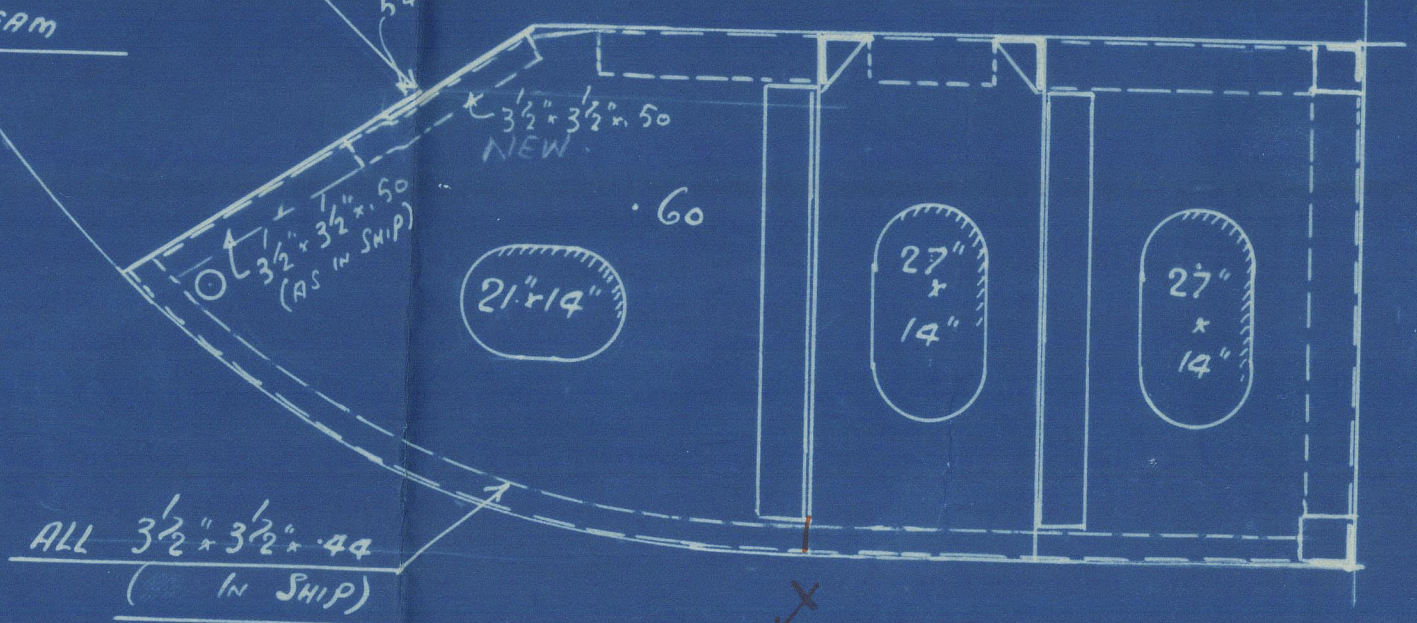


N° 31 SIMILAR



FLOORS AND INTERCOSTALS UNDER ENGINE MADE A BEARING FIT TOP AND BOTTOM

FLANGE OF MARGIN PLATE CUT OFF AND VERTS CUT 2 RIVETS DOWN FROM EDGE OF SPERM





M.V. British Petroleum

Plan of Allocation  
to Tank No. 10  
Sent M.A.N. Engine  
25/9/37

NEWCASTLE ON TYNE.  
Report No. 95970.

(26)

RETAIN

RETAIN

ENCLOSURE  
No 797  
JUL 1938

W351-0029



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