

Rpt. 5a. *OK*

REPORT ON BOILERS.

No. 18668

Received at London Office

Date of writing Report *2.11.26* When handed in at Local Office *17/3/1927* Port of *Glasgow*
 No. in Survey held at *Glasgow* Date, First Survey *3rd August, 1925* Last Survey *16th March, 1927*
 Reg. Book. *T/S's "Raleighstar" Napierstar* Number of Visits *98* Gross Tons }
 on the *T/S's "Raleighstar" Napierstar* Net Tons }
 Master Built at *P. Glasgow* By whom built *Lithgow & Co.* When built *1927*
 Engines/made at *Walkend* By whom made *Parsons Marine Steam Turbine Co. Ltd.* When made *1926*
 Boilers made at *Glasgow* By whom made *John & Kynard & Co. (Ld.)* When made *1927*
 Registered Horse Power Owners *Blue Star Line (1926) Ltd.* Port belonging to *London*

MULTITUBULAR BOILERS—MAIN, ~~WATER~~—Manufacturers of Steel *Krupp, Babcock & Wilcox, etc.*

Letter for record *R. ✓* Total Heating Surface of Boilers *7822 ✓* Is forced draft fitted *yes ✓* No. and Description of Boilers *2 Single Ended ✓* Working Pressure *200 ✓* Tested by hydraulic pressure to *350 ✓* Date of test *11.5.26 ✓*
 No. of Certificate *1424 ✓* Can each boiler be worked separately *yes ✓* Area of fire grate in each boiler *40 # ✓* No. and Description of safety valves to each boiler *2 Backless Improved High Lift ✓* Area of each valve *4.06 # ✓* Pressure to which they are adjusted *205 ✓*
 Are they fitted with easing gear *yes ✓* In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler *—*
 Smallest distance between boilers or uptakes and bunkers or woodwork *5-0 ✓* *Int* dia. of boilers *17.6 ✓* Length *12-0 ✓*
 Material of shell plates *S ✓* Thickness *19/32 ✓* Range of tensile strength *28/32 ✓* Are the shell plates welded or flanged *—*
 Descrip. of riveting: cir. seams *DR ✓* long. seams *TR. O.B.S. ✓* Diameter of rivet holes in long. seams *19/32 ✓* Pitch of rivets *10 1/2" ✓*
 Cap of plates or width of butt straps *1-11/8 ✓* Per centages of strength of longitudinal joint rivets *91.7 ✓* Working pressure of shell by rules *201 ✓* Size of manhole in shell *16 1/2 x 20 1/2 ✓* Size of compensating ring *33 1/8 x 38 1/8 x 19/32 ✓* No. and Description of Furnaces in each boiler *4 Dighton ✓* Material *S ✓* Outside diameter *3-10 1/4 ✓* Length of plain part *top ✓* Thickness of plates *crown } 5/8" ✓*
 Description of longitudinal joint *weld ✓* No. of strengthening rings *—* Working pressure of furnace by the rules *211 ✓* Combustion chamber plates: Material *S ✓* Thickness: Sides *2 1/32 ✓* Back *1 1/16 ✓* Top *2 1/32 ✓* Bottom *1 3/16 ✓* Pitch of stays to ditto: Sides *8 1/2 x 8 3/4 ✓* Back *9 x 9 ✓*
 Top *8 1/2 x 8 3/4 ✓* If stays are fitted with nuts or riveted heads *nuts ✓* Working pressure by rules *204 ✓* Material of stays *Iron ✓* Area at smallest part *1.43 ✓* Area supported by each stay *42.25 ✓* Working pressure by rules *204 ✓* End plates in steam space: Material *S ✓* Thickness *1 1/32 ✓*
 Pitch of stays *22 1/2 x 14 1/2 ✓* How are stays secured *DN.W. ✓* Working pressure by rules *208 ✓* Material of stays *S ✓* Area at smallest part *4.65 ✓*
 Area supported by each stay *393.75 ✓* Working pressure by rules *221 ✓* Material of Front plates at bottom *S ✓* Thickness *1" ✓* Material of Lower back plate *S ✓* Thickness *2 1/32 ✓* Greatest pitch of stays *14.9 ✓* Working pressure of plate by rules *207 ✓* Diameter of tubes *2 1/2" ✓*
 Pitch of tubes *3 1/16 x 3 1/16 ✓* Material of tube plates *S ✓* Thickness: Front *1" ✓* Back *23/32 ✓* Mean pitch of stays *9.2 ✓* Pitch across wide water spaces *13 1/2 ✓* Working pressures by rules *205 ✓* Girders to Chamber tops: Material *S ✓* Depth and thickness of girder at centre *16 1/8 x 3 1/4 ✓* Length as per rule *24-6 ✓* Distance apart *83/4 ✓* Number and pitch of Stays in each *3 at 8 1/2 ✓*
 Working pressure by rules *206 ✓* Steam dome: description of joint to shell *—* % of strength of joint *—*

DIAPHRAGM. Type *—* Date of Approval of Plan *—* Tested by Hydraulic Pressure to *—*
 Date of Test *—* Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler *—*
 Diameter of Safety Valve *—* Pressure to which each is adjusted *—* Is Easing Gear fitted *—*

FOR JOHN G. KINCAID & COY., LIMITED

The foregoing is a correct description, *W. Gordon-Mitchell* Manufacturer.

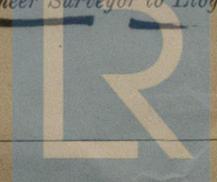
Dates of Survey *—* During progress of work in shops *—* Is the approved plan of boiler forwarded herewith *yes ✓*
 while building *—* During erection on board vessel *—* See Machinery Report. Total No. of visits *98*

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.) *These Boilers have been built under special survey in accordance with the approved plans & the workmanship & material are of good quality. They have now been securely fitted on board (Dupl of T/S Rodney Star Sub Refl. N. 18643) This Report accompanies that of the Machinery*

Survey Fee *£100* When applied for, *19*
 Travelling Expenses (if any) *£100* When received, *19*

W. Gordon-Mitchell
Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute *GLASGOW 22 MAR 1927*
 Assigned *See accompanying mach. report*



Lloyd's Register Foundation

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