

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at

Glenock.

Office,

5 0 NOV 1925

19

Lloyd's Register of Shipping.

Order: 18000/St
Post: 3453.

(Report on Vessel No. 18668-

Port

Glenock.)

S.S. "Lafayette"

No. 1585.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~undermentioned~~ Steel Forgings ~~and~~
~~castings~~, manufactured by Messrs Witkow Berg & Eisenh Gewerkschaft
of Witkowitz for the Vessel No. 786, being built
by Messrs. Lithgow's Ltd of Port Glasgow
have been inspected by me as set forth below and found to be, so far as can
be seen, one spectacle frame propeller bracket, sound and free
from defects.

Mark on ~~undermentioned~~ Castings.

Lloyd's

Vienna, 20 th November 1925.

No. 1585. 509.

HK. 20.11.25.

Hans Kolbow.

Propeller bracket.

STERN FRAME.

RUDDER FRAME.

STEM.

Material* ... Siem. Mart. Steel.

How made + ... cast, annealed.

Dimensions ... to sketch

Progress on Inspection ... almost finished.

Date when Inspected } 5.11; 20.11.25.

CASTINGS.

Tests on Standard Test
Pieces.Tensile Test— 26.7 30.4
Tons per square inch

Extension per cent. ... 37.9 30.4

Cold Bending Test— 120 degr, good.
Angle before fractureDrop Test— dispensed with.
Height from ground ...Hammering Test— satisfactory.
If made according to Rules
and found satisfactory ...

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at VIENNA

* If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.

Sm. 7.17. T.

† State if annealed

W349-0096

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Lloyd's Register
Foundation

Propeller Bracket.

G. S. S. "Kaiserstar"

Gov Rep No. 18668

Boyle CJ & Dow

Massachusetts

Disposition	Temp. of casting	Temp. of annealing	Temp. of tempering	Temp. of drawing	Temp. of rolling	Temp. of finishing	Temp. of storage	Temp. of use
Castings	28.7	30.4	37.0	30.4	37.0	30.4	37.0	30.4
Temp. of casting	28.7	30.4	37.0	30.4	37.0	30.4	37.0	30.4
Temp. of annealing	28.7	30.4	37.0	30.4	37.0	30.4	37.0	30.4
Temp. of tempering	28.7	30.4	37.0	30.4	37.0	30.4	37.0	30.4
Temp. of drawing	28.7	30.4	37.0	30.4	37.0	30.4	37.0	30.4
Temp. of rolling	28.7	30.4	37.0	30.4	37.0	30.4	37.0	30.4
Temp. of finishing	28.7	30.4	37.0	30.4	37.0	30.4	37.0	30.4
Temp. of storage	28.7	30.4	37.0	30.4	37.0	30.4	37.0	30.4
Temp. of use	28.7	30.4	37.0	30.4	37.0	30.4	37.0	30.4

Probation project.

HK. 50. 11. 52.
1982. 203.

[illegible]

Footed with

one spectacle flamethrower project, sound and free

Weserg. Lippgow, s. 179
Mittkowdiz

Port Glasgow
Abd

10/10/2010