

Received at Glasgow office 10 - 11 - 1926

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

Lloyd's Register of Shipping.

Order. 17274/St
Best. A1254
Post. 3394

(Report on Vessel No. 18668 Port Glasgow)
S.S. "Lapierstar"

No. 1615 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~STEEL~~ Steel ~~FORGINGS OR~~
Castings, manufactured by Mess. Witkow. Bergh. & Eisenh. Gewerk.
of Witkowitz for the Vessel No. 786, being built
by Messrs Lithgows Ltd of Port Glasgow
have been inspected by me as set forth below and found to be, so far as can
be seen, One Stern Frame in two Pieces. sound and free from defects

Mark on ~~Forgings~~ or Castings.

Lloyd's
No. 1615 25/26
A. D. 30.10.25

Vienna 3rd November 1925

Alfred Davis

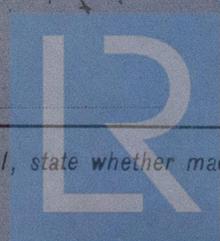
	Top	STERN FRAME	Bot.	RUDDER FRAME.	STEM.
Material*	Siem Mart. Ing. Steel				
How made †	Cast Annealed				
Dimensions	111/2x 3 1/2				
Progress on Inspection	finished				
Date when Inspected	30/9 to 30/10/25				
CASTINGS.	25		36		
Tests on Standard Test Pieces.					
Tensile Test—					
Tens per square inch	26.5	26.0	26.7	26.5	
Extension per cent. ...	39.3	40.9	38.9	38.9	
Cold Bending Test—					
Angle before fracture	120 deg good				
Drop Test—					
Height from ground ...	10 feet				
Hammering Test—					
If made according to Rules and found satisfactory ...	satisfactory				

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ : :
To be paid at Vienna

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

† State if annealed _____



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Lloyd's Register Foundation

W349-0095

Lithgows Ltd

No 786.

Stump Report.

One stern frame in two pieces, some and free from defects

Stump

Messrs. Withers & Co's Shipyard, Glasgow.

SHIP BUILDING CASTINGS.

Boat: 2700
No: 11
Order: 11/1/1902

SHIP BUILDING CASTINGS

L.S.S. "Lapierstar"

Stk Rep No 18668

Wm. J. ...

100/10 20/10/10

11/10/10

11/10/10

100/10 20/10/10

100/10 20/10/10

10 feet

vertical

100 feet

20.0 40.0 30.0 20.0
30.0 20.0 30.0 20.0

20

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