

Received at Glasgow Office 10 - 11 - 1926

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

Lloyd's Register of Shipping.

Order. 17274/St
Best. A1254
Post. 3394

(Report on Vessel No. 18668 Port Glasgow
S.S. "Lapierstot")

No. 1615 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~XXXXXX~~
Castings, manufactured by Mess. Witkow. Bergh. & Eisenh. Gewerk.
of Witkowitz for the Vessel No. 786, being built
by Messrs Lithgows Ltd of Port Glasgow
have been inspected by me as set forth below and found to be, so far as can
be seen, One Stern Frame in two Pieces. sound and free from defects

Mark on ~~Forgings~~ or Castings.

Lloyd's
No. 1615 25/26
A.D. 30.10.25

Vienna 3rd November 1925

Alfred Davis

| | Top STERN FRAME | Bot. | RUDDER FRAME. | STEM. |
|---|-----------------------|------|---------------|-------|
| Material* | Siem Mart. Ing. Steel | | | |
| How made † | Cast Annealed | | | |
| Dimensions | 111/2x 3 1/2 | | | |
| Progress on Inspection | finished | | | |
| Date when Inspected | 30/9 to 30/10/25 | | | |
| CASTINGS. | 25 | 36 | | |
| Tests on Standard Test Pieces. | | | | |
| Tensile Test— | 26.5 | 26.0 | 26.7 | 26.5 |
| Tens per square inch | 39.3 | 40.9 | 38.9 | 38.9 |
| Extension per cent. ... | | | | |
| Cold Bending Test— | 120 deg good | | | |
| Angle before fracture | | | | |
| Drop Test— | 10 feet | | | |
| Height from ground ... | | | | |
| Hammering Test— | satisfactory | | | |
| If made according to Rules and found satisfactory ... | | | | |

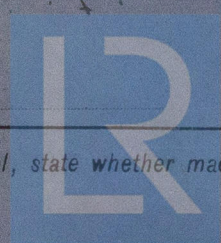
SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at Vienna

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

† State if annealed



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Lloyd's Register Foundation

W349-0095

Stump Report.

L. S. S. "Lapisstas"

Ex Rep No 18668.

1000

Post: 100
Order: 100