

For the information of Surveyors and the Committee only.

Received at

GREENOCK

Office

14 DEC 1925¹⁹

Lloyd's Register of Shipping.

(Report on Vessel No. 18668-

Port

Greenock

J.B.S. "Lapetier"

No. 7856

SHIP FORGINGS OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~
 Castings, manufactured by Messrs. Wm Shaw & Co. Ltd
 of Middlesbrough for the Vessel No. 786, being built
 by Messrs. Lithgow's Ltd of Port Glasgow
 have been inspected by me as set forth below and found to be, so far as can
 be seen, Sound.

Mark on ~~Forgings or~~ Castings.

Lloyd's No. 7856 FWR. 10-12-25.	Lloyd's No. 7857 FWR. 10-12-25.
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J. N. Quader

Middlesbrough Dec 11th 25

	1 Tiller STERN FRAME.	1 Rudder RUDDER FRAME.	STEM.
Material* ...	O. H.	O. H.	
How made † ...	Cast.	Cast.	
Dimensions ...	2 plan	2 plan	
Progress on Inspection ...	Rough machined	Rough machined	
Dates when Inspected	12-10-25, 16-10-25, 10-12-25	12-10-25, 16-10-25, 10-12-25	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch ...	31-2	28-0	
Extension per cent. ...	20	23	
Cold Bending Test—			
Angle before fracture ...	120°	120°	
Drop Test—			
Height from ground ...	10ft	10ft	
Hammering Test—			
If made according to Rules and found satisfactory ...	Yes	Yes	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Combined Tiller

2-1-0-7

Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

3m, 8, 21. T.

† State if annealed.

Yes.

W349-C0914

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Lloyd's Register
Foundation

Lithgows Ltd

No 786

Tiller

S.S. S. "Lapierstar"

Per Sep No. 18668.



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