

# Lloyd's Register of Shipping.

Order: 5678.

(Report on Vessel No. 19937

Port *Rot*

No. *3444*

## SHIP FORGINGS OR CASTINGS

I have to report that the undermentioned ~~iron~~ **Steel Forgings or Castings**, manufactured by **Messrs. Oberbilker Stahlwerk** of **Dusseldorf**, for the Vessel No. **171**, being built by **Messrs. Rotterdamsche Droogdok My.** of **Rotterdam** have been inspected by me as set forth below and found to be, so far as can be seen, **1 stern frame sound and free from surface defects.**

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

Mark on Forgings or Castings.

Lloyd's

No. **1924.**

F.K.10,7,30.

Dusseldorf 14th July 1930.

*F. Rollsaat*

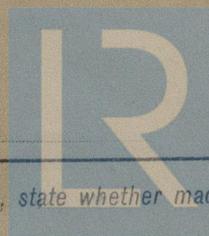
	1 STERN FRAME. sole piece	HAULDRANERHAMB. boss piece	STEM.
Material*	Annealed Siemens Martin Ingot Steel		/
How made	forged		
If annealed	Yes		
Dimensions			
Progress on Inspection	rough turned		
Date when Inspected	10.7.30.		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	23,0	24,6	
Extension per cent. ...	35,3	38,0	
Cold Bending Test—			
Angle before fracture	180 degr. good	180 degr. good	
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ : :

To be paid at **Dusseldorf.**

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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