

Lloyd's Register of Shipping.

Order: 5678.

(Report on Vessel No. 19937

Port

Rot

No. 3444.

SHIP FORGINGS OR CASTINGS

I have to report that the undermentioned ~~undermentioned~~ Steel Forgings or ~~castings~~, manufactured by Messrs. Oberbiller Stahlwerk of Dusseldorf. for the Vessel No. 171, being built by Messrs. Rotterdamsche Droogdok My. of Rotterdam have been inspected by me as set forth below and found to be, so far as can be seen, 1 stern frame sound and free from surface defects.-

Mark on Forgings or Castings.

Lloyd's

No. 1924.

F.K. 10.7.30.

Dusseldorf 14th July 1930.

F. Rohlsaat

	1 STERN FRAME. sole piece	HAULER FRAME. boss piece	STEM.
Material*	Annealed Siemens Martin Ingot Steel		
How made	forged	forged	
If annealed	Yes	Yes	
Dimensions			
Progress on Inspection	rough turned	rough turned	
Date when Inspected	10.7.30.	10.7.30.	
CASTINGS.	.798 3"	.798 3"	
Tests on Standard Test Pieces.			
nsile Test—	23,0	24,6	
Tons per square inch	35,3	38,0	
Extension per cent. ...			
Cold Bending Test—	180 degr. good	180 degr. good	
Angle before fracture			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

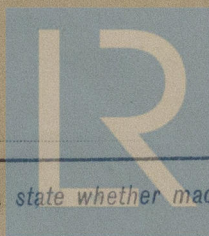
SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ : :

To be paid at Dusseldorf.

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

3m. 2.27. T.



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Foundation

W347-0125