

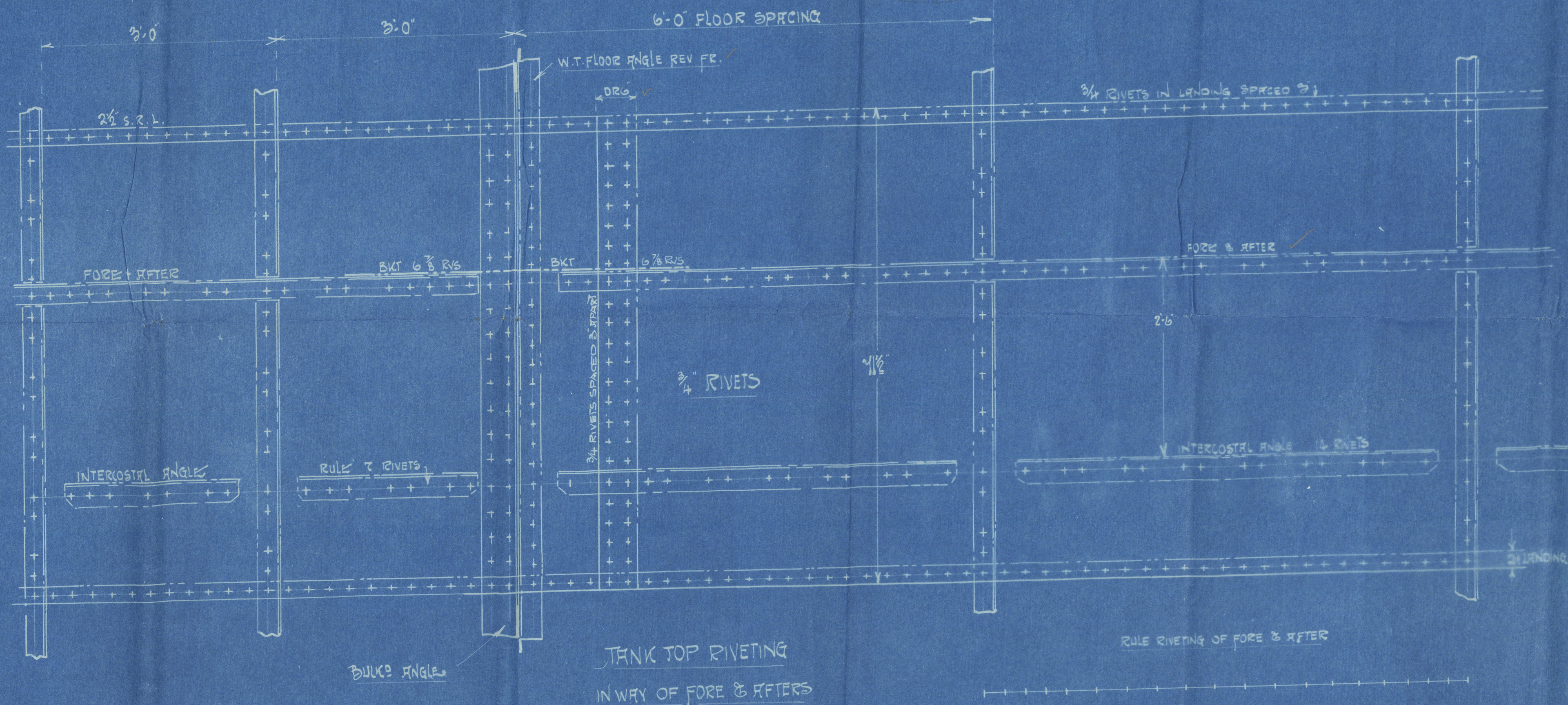
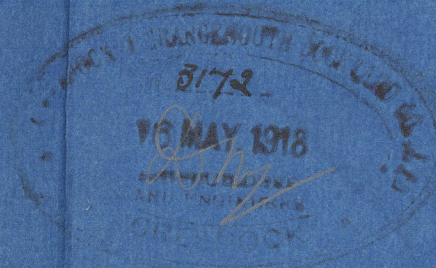
S.S. No 395.6.7

DOUBLE BOTTOM RIVETING PLAN

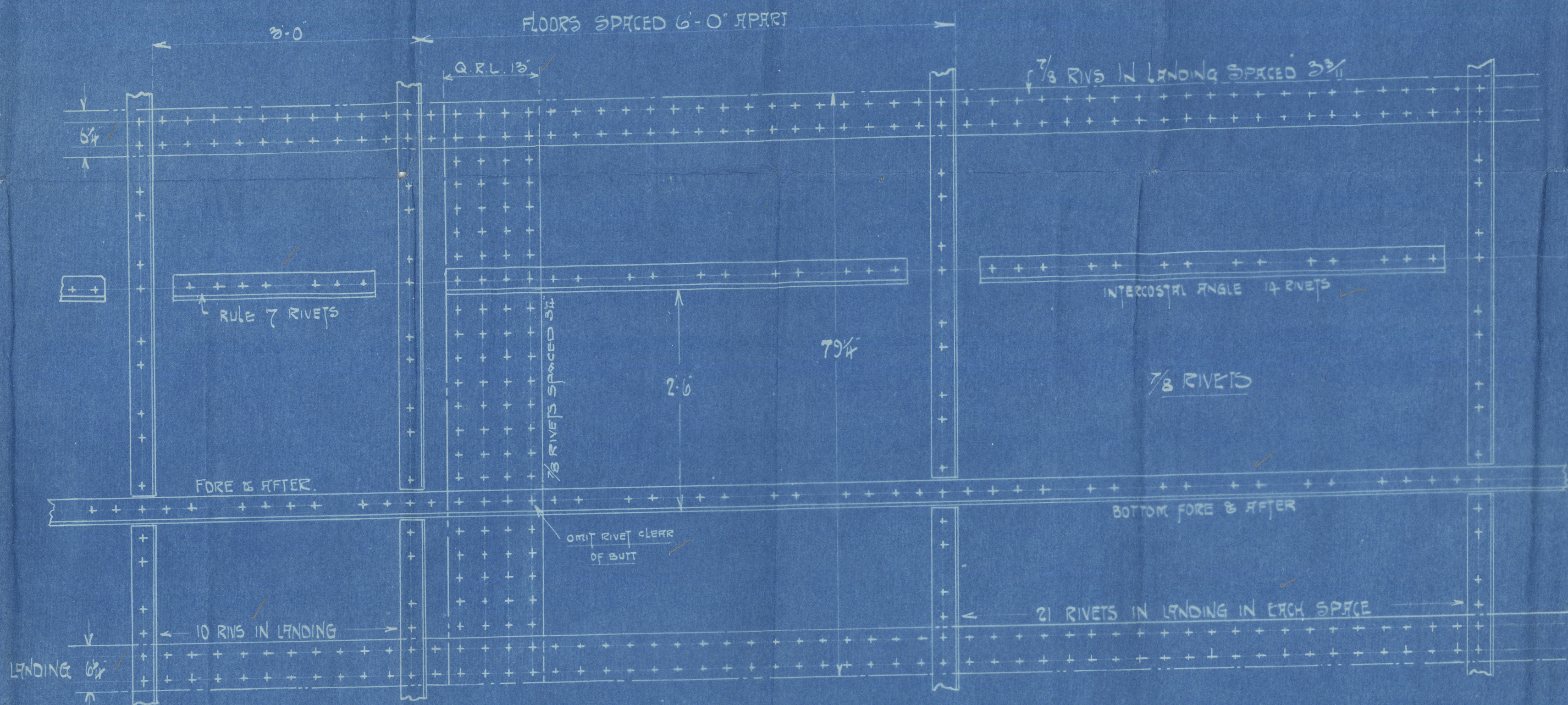
SCALE 1" = 1 FOOT.

SECRET & CONFIDENTIAL

23/5/18.



RULE RIVETING OF REV FRAMES 5 1/2 DIAMS



RULE RIVETING FOR FRAME BAR 5 1/2 DIAMS

SHELL RIVETING IN WAY OF
BOTTOM FORE & AFTERS

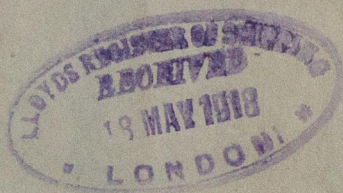
4 DIAMS FOR 4 RIVETS EACH SIDE FLOOR & 6
DIAMETERS ELSEWHERE

22-5-18

G.R.K. & G. mch 5th 1860

Nos 395-6-X

arrangement of riveting
in longitudinal tank
top & shell plating.



No 395 SS "Beckpark"

G.R.K. Rept No 17503

No 396 SS "Grangepark"

G.R.K. Rept No 17560



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Lloyd's Register
Foundation

W347-0052