

Lloyd's Register of Shipping.

(Report on Vessel No. Port)

No. 3603

SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Dennystown Forge Co of Dumbarton for the Vessel No. 395, being built by Greenock & Grangemouth Dock Co. Greenock have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

20.6.19

Mark on Forgings or Castings.

Lloyd's

No. 3603

JD

J Dale
Ruddu Hook Glasgow

	STERN FRAME.	RUBBER FRAME.	STEM.
Material* ...	/	10 in Ingot Steel	/
How made ...		Forged	
Dimensions ...		10" dia	
Progress on Inspection ...		Forging & Machining	
Date when Inspected ...		19.6.19	
CASTINGS.			
Tests on Standard Test Pieces.			
<u>Tensile Test—</u>			
Tons per square inch ...		30.8	
Extension per cent. ...		30%.	
<u>Cold Bending Test—</u>			
Angle before fracture ...		180	
<u>Drop Test—</u>			
Height from ground ...			
<u>Hammering Test—</u>			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ NIL (Vessel Classed)

To be paid at

* If of Iron, state whether scrap or puddled Iron.

If of Steel, state whether made on the Open Hearth process.

Register of Shipping

For the information of Government and the Customs only.

Report on Steam No.

Port

SHIP FORGINGS OR CASTINGS

The Greenock City
No 395
S.S. "Blackpark"
GRN Regt No 17503



Blackpark
1919

180
20%
20.8



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Lloyd's Register
Foundation

