

Received at Greenock Office, 21-6- 19 19.

# Lloyd's Register of Shipping.

(Report on Vessel No. \_\_\_\_\_ Port \_\_\_\_\_)

## No. 3603 SHIP FORGINGS ~~OR CASTINGS~~.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Dennystown Forge Co of Dumbarton for the Vessel No. 395, being built by Greenock & Grangemouth Dockyard, Greenock have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

20.6.19

Mark on Forgings or Castings.

Lloyd's  
No. 3603  
JD

J Dale  
Ruddn Loch Glasgow

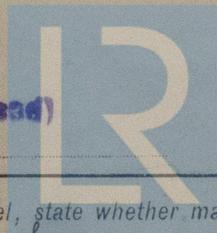
|   | STERN FRAME. | RUBBER FRAME.                  | STEM. |
|---|--------------|--------------------------------|-------|
| Material* ...   | /            | <u>50m Ingot Steel</u>         | /     |
| How made ...  |              | <u>Forged</u>                  |       |
| Dimensions ...  |              | <u>10 dia</u>                  |       |
| Progress on Inspection ...                            |              | <u>Forging &amp; Machining</u> |       |
| Date when Inspected ...                               |              | <u>19.6.19</u>                 |       |
| CASTINGS.   |              |                                |       |
| Tests on Standard Test Pieces.                        |              |                                |       |
| Tensile Test—   |              | <u>30.8</u>                    |       |
| Tons per square inch ...                              |              | <u>30.1</u>                    |       |
| Extension per cent. ...                               |              | <u>180</u>                     |       |
| Cold Bending Test—                                    |              |                                |       |
| Angle before fracture ...                             |              |                                |       |
| Drop Test—  |              |                                |       |
| Height from ground ...                                |              |                                |       |
| Hammering Test—                                       |              |                                |       |
| If made according to Rules and found satisfactory ... |              |                                |       |

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ NIL (Vessel Classed)

To be paid at \_\_\_\_\_

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



© 2019

Lloyd's Register Foundation

T 11  
2.13.3.14

Lloyd's Register of Shipping

SHIP FORGINGS OR CASTINGS

The Greenock 184<sup>th</sup> 602  
No 395  
S.S. "Blackpark"  
G.M. Ref. No 17503



19.8.19  
Blackpark

180  
20%  
20%



