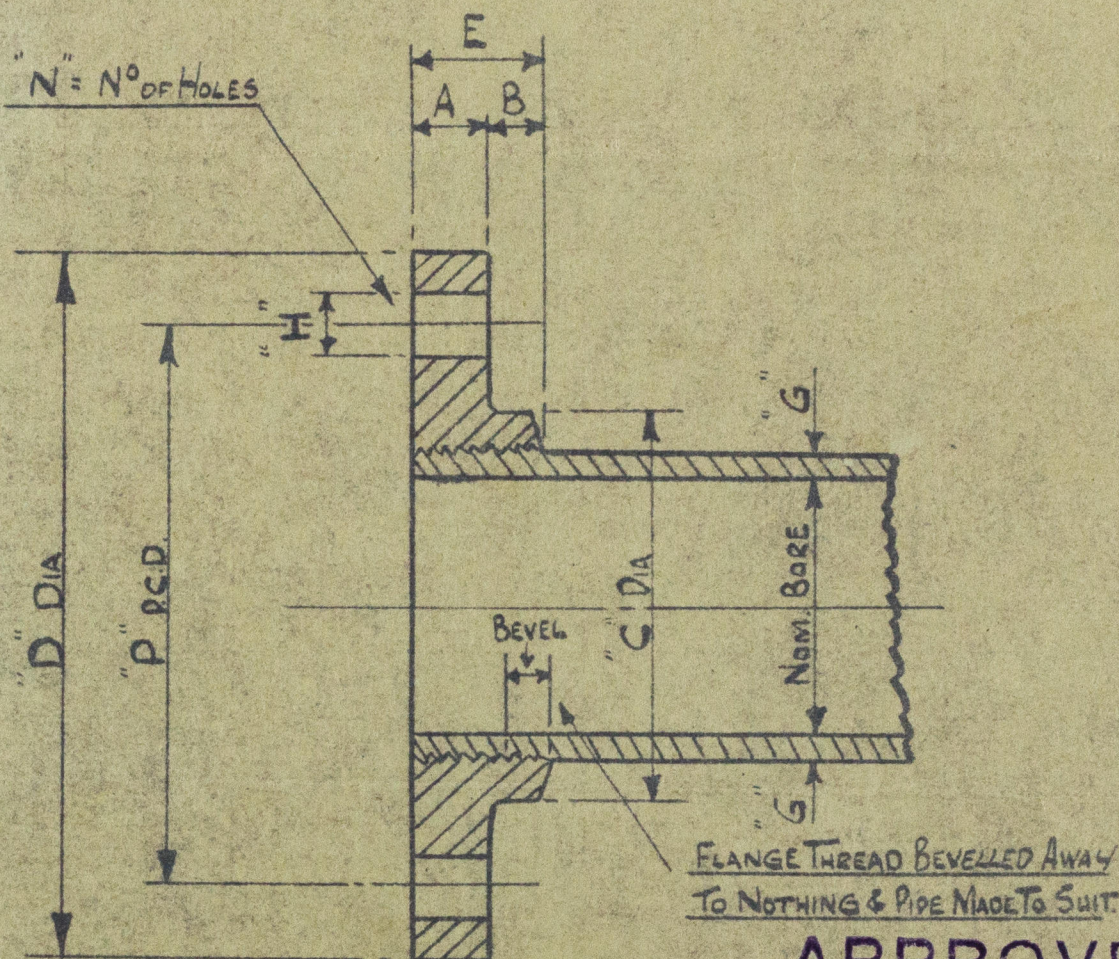


PURPOSE *method of attaching flanges  
of steam & exhaust pipes*

CONTRACT No.

5/1458

PIPES.



APPROVED

LLOYD'S REGISTER OF SHIPPING

*J. R. Beveridge*

NOM BORE	PURPOSE	D	N	H	P	A	B	E	C	G	BEVEL	DATE
4"	MAIN STEAM	10"	8	7/8"	7 3/8"	13/16"	13/16"	1 5/8"	5 1/8"	1/4"	1/2"	8/2 14/8/41
3"	AUX. STEAM	8 1/4"	8	7/8"	6 5/8"	7/8"	5/8"	1 1/2"	4"	1/4"	3/8"	
2 1/2"	WHISTLE "	7 1/2"	4	13/16"	5 15/16"	11/16"	13/16"	1 1/2"	3 1/2"	1/4"	3/8"	
1 1/2"	BOILER DRAIN	6"	4	3/4"	4 1/2"	9/16"	1/16"	1 1/4"	2 13/32"	3/16"	1/4"	
3/4"	SCUM	4"	4	9/16"	2 7/8"	5/8"	3/8"	1"	1 9/16"	9/16"	1/4"	
3 1/2"	FEED	9 1/8"	8	13/16"	7 5/8"	11/16"	13/16"	1 1/2"	4 1/2"	1/4"	3/8"	
2"	FEED	6 1/2"	4	3/4"	5"	5/8"	7/8"	1 1/2"	2 7/8"	3/16"	3/8"	
3/4"	SCUM	6"	4	3/4"	4 1/2"	9/16"	3/8"	1 5/16"	1 9/16"	9/16"	1/4"	

FOR OTHER FLANGE DETAILS SEE DRAWING No. —

MARK Nos. TO BE PAINTED AND STAMPED ON.

TEST — LBS. PER □ INCH.

W.P. — LBS. PER □ INCH.

SKETCH No.

5/1458/R12

DRAWN BY

PASSED BY

DATE

A BREMINER  
12.8.41

SURVEYOR'S COPY.

W34-0102