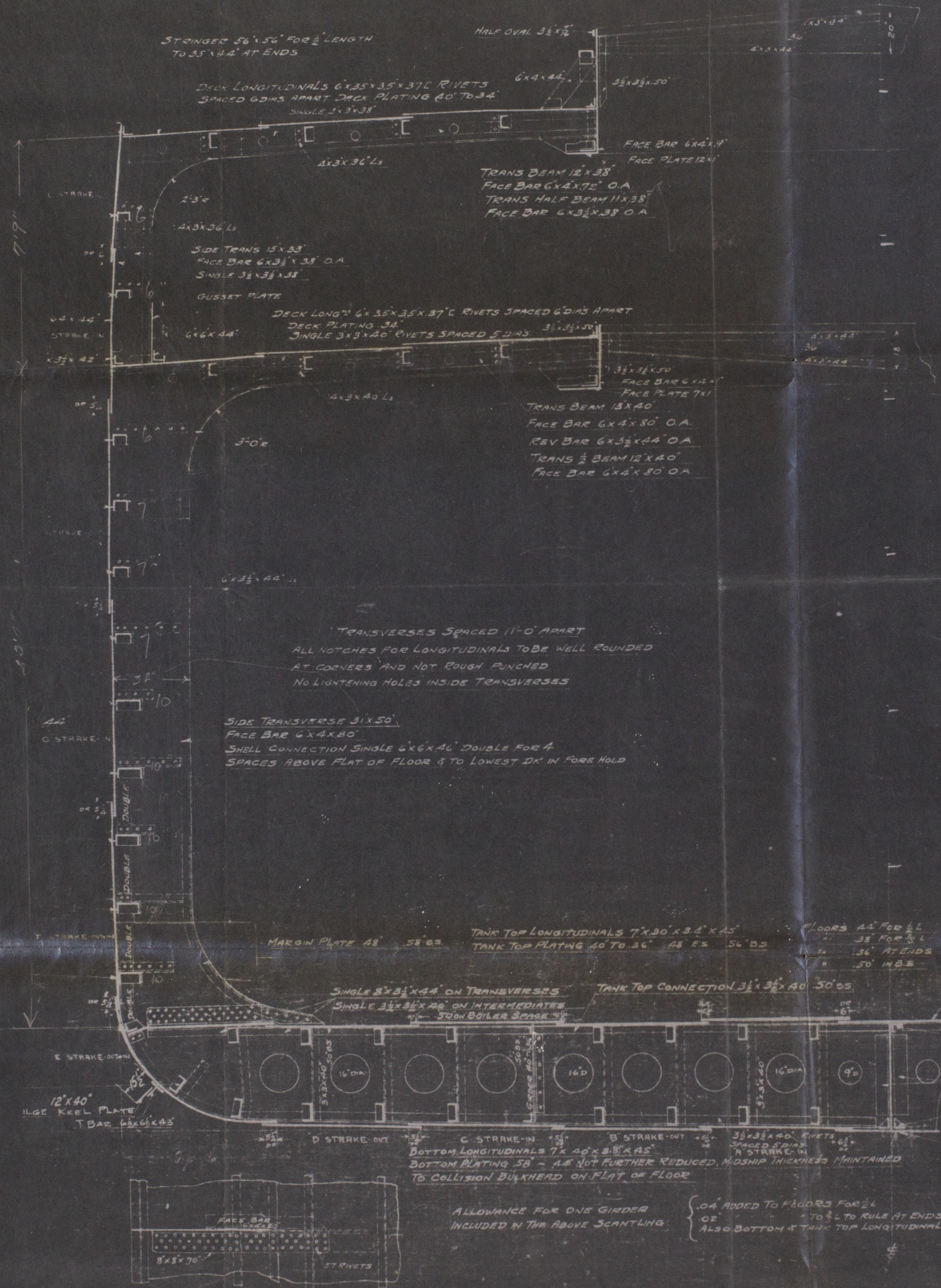


ALTERATIONS		DATE	BY	DATE	BY
1	NEW STRAKE CHANGED TO 1/2" WIDE BY				
2	CHOWN BY REQUEST OF YARD 11/118				
3	FIRST TWO TRANS IN RIVETING SCHEDULE				
4	CHANGED AS SHOWN				

Note re. bulkheads!
See Trans. Rpt.

DIMENSIONS
LENGTH B.P. = 408'-6"
BREADTH M.D. = 53'-0"
DEPTH TO UPPER D. = 26'-6"
DEPTH TO SHELTER D. = 34'-6"



RIVETING SCHEDULE

- KEEL BUTTS TREBLE RIVETED
- SHELL PLATING BUTTLAPS TREBLE RIVETED.
- SHEER STRAKE AND STRAKE BELOW BUTTS QUADRUPLE OVER LAPS FOR 1/2" TO TREBLE AT ENDS
- SHELTER DECK STRINGER BUTTS TREBLE RIVETED OVER LAPS FOR 1/2" TO DOUBLE AT ENDS
- SHELTER DECK PLATING BUTTS DOUBLE OVERLAPS FOR 1/2" TO SINGLE AT ENDS
- UPPER DECK STRINGER BUTTS DOUBLE OVERLAPS FORE & AFT
- UPPER DECK PLATING BUTTS DOUBLE OVERLAPS FOR 1/2" TO SINGLE AT ENDS
- TANK TOP CENTER STRAKE BUTTS TREBLE OVERLAPS FOR 1/2" TO DOUBLE AT ENDS
- TANK TOP REMAINDER BUTTS DOUBLE OVERLAPS FOR 1/2" TO SINGLE AT ENDS
- TANK SIDE BUTTS DOUBLE RIVETED OVERLAPS FORE & AFT
- CENTER GIRDER BUTTS TREBLE RIVETED OVER LAPS FORE & AFT
- BRACKETS CONNECTING DECK LONGITUDINALS TO BULKHEADS 40" THICK
- SIDE IN TWEEN DECKS TO BIDS 40" THICK
- IN HOLDS TO BULKHEADS 44" THICK
- TANK TOP & SHELL LONGITUDINALS TO TANK DIVISIONS 40" THICK

APPROVED BY LLOYDS 10-7-18

T.O. 140 Cont-200
Hull 1542-4
Org H127203

1/2" HARPOON
HULL No. 7-12
GROTON IRON WORKS
GROTON PLANT
GROTON, CONN.
MIDSHIP SECTION
PLAN No. 203



Profile Deck

Harpoon

EMPIRE TARPON

NEWCASTLE ON TYNE.

Report No. 99286.

W34-0083



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Foundation