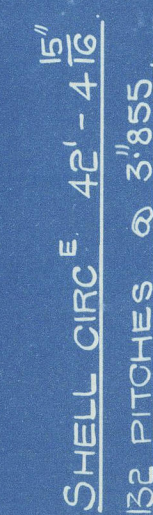
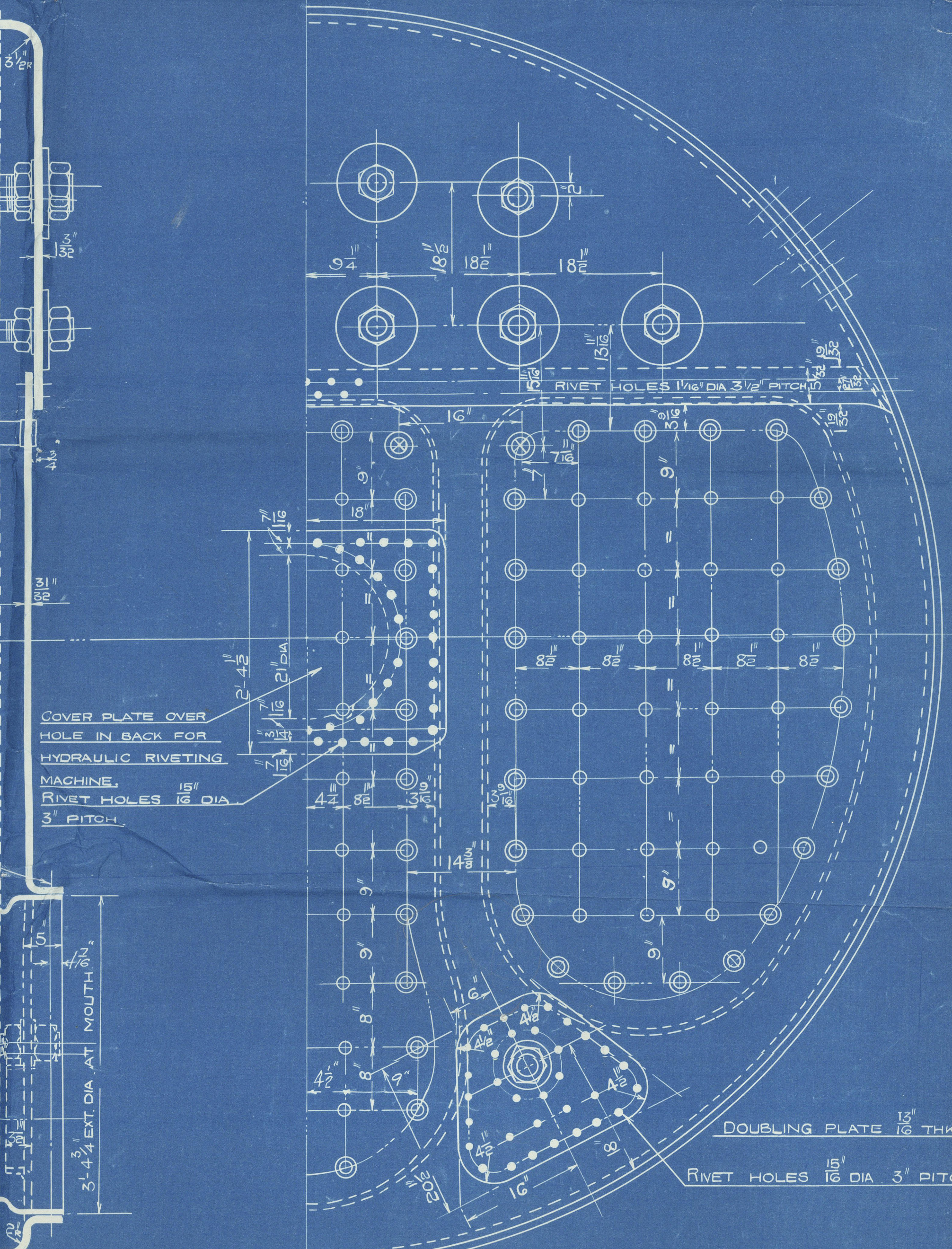
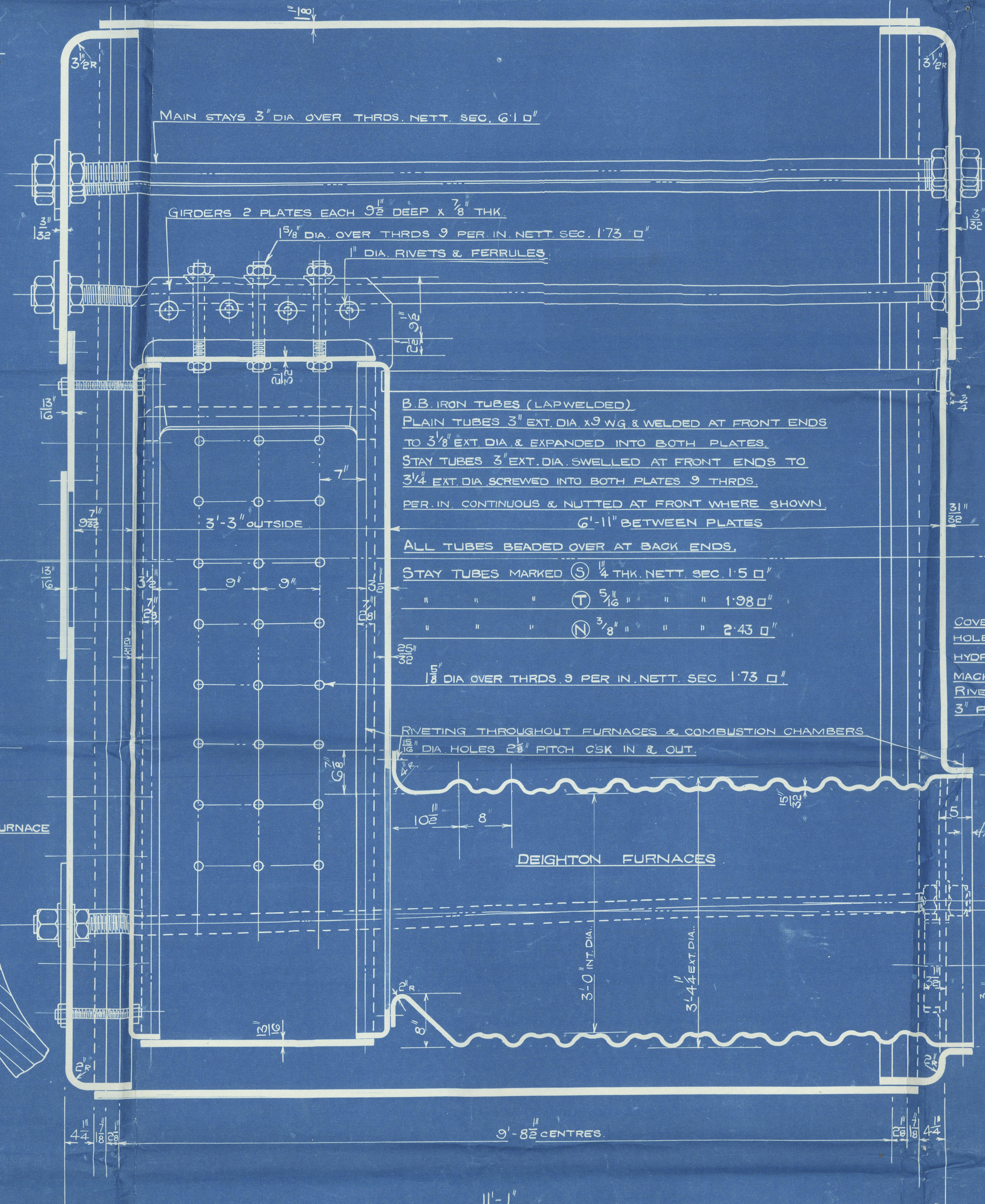
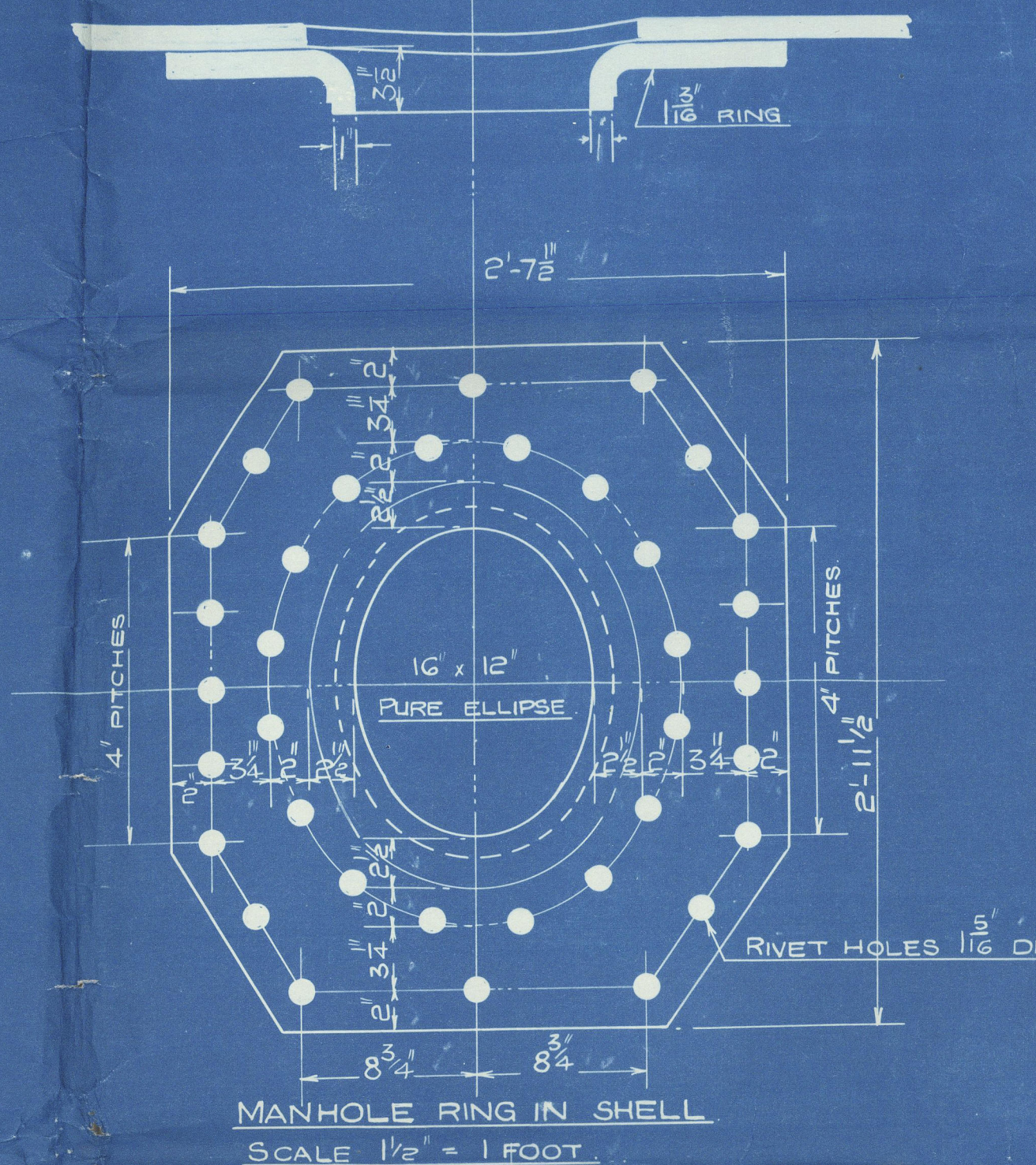


RETARDERS FITTED IN ALL TUBES.

REPEAT " 19 973



DIA. OF SHELL $13\frac{1}{4}$ " INSIDE THICKNESS OF SHELL $1\frac{1}{8}$ "
DIA. OF RIVET HOLES LONG $13\frac{1}{2}$ " CIRC $1\frac{1}{4}$ " ALL DRILLED IN PLACE
LONGTH JOINT STRENGTH PLATE 85.82% RIVET 90.44% COMBINED 89.7%
THICKNESS OF BUTT STRAPS (OUTER $\frac{7}{8}$ ") (INNER $1\frac{1}{8}$ ").



ALL COMBUSTION CHAMBER STAYS SCREWED THRO' BOTH
PLATES (9 THRDS PER IN.) & EXCEPT WHERE OTHERWISE NOTED
NUTTED AT BOTH ENDS.

STAYS MARKED		$\frac{5}{8}$	DIA.	OVER	THRS.	NETT.	SEC.	1'73	
"		$\frac{3}{4}$	"	"	"	"	"	2'03	
"		2'	"	"	"	"	"	2'71	

SCALE 1" = 1 FOOT.

Boule plan

13-47/8 x 11-1 long

S. S. *Athelbeach*

LIVERPOOL

Report No. *98396*

973

S. S. *Athelfoam*

LIVERPOOL

Report No. *988620*



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