

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 4960

SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by Wm. Shaw & Co. Ltd., of Middlesbrough for the Vessel No. 948, being built by Lithgow's Ltd., of Port Glasgow have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

for - John Hastie & Co. Ltd., Greenock,

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required

Mark on ~~Forgings or~~ Castings.

Lloyd's
No 4960
ERB.18.7.40

ERB

1 - Quadrant

Middlesbrough

	STEERN FRAME	RUDDER FRAME	STEM
Material*	S.M. Acid Open Hearth Steel		
How made	Cast		
If annealed	Yes		
Dimensions	-		
Progress on Inspection	Part Machined		
Date when Inspected	3.7.40 - 18.7.40		
CASTINGS.	719		
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	28.8		
Extension per cent. ...	26		
Cold Bending Test—			
Angle before fracture	120 WF.		
Drop Test—			
Height from ground ..	10'-0"		
Hammering Test—			
If made according to Rules and found satisfactory ...	Yes		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Wt. ^c 10 - ^q 1 - ^{lb} 0

Fee (if any chargeable) £ : 5 : 0

To be paid at Mdb.



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* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.