

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 4973

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or~~ Steel ~~Forgings or~~ Castings, manufactured by Wm. Shaw & Co. Ltd., of Middlesbrough for the Vessel No. 948, being built by Lithgow's Ltd., of Port Glasgow have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects

for - John Hastie & Co. Ltd.,

Mark on ~~Forgings or~~ Castings.

Lloyd's

No. 4973

ERB.24.7.40

1 - Tiller

Middlesbrough

E.R. Best.

ERB.24.7.40		1 - 11111		
		STERN FRAME	RUDDER FRAME.	STEM.
Material*	...	S.M. Acid Open Hearth Steel		
How made	...	Cast		
If annealed	...	Yes		
Dimensions	...	-		
Progress on Inspection	...	Part Machined		
Date when Inspected	}	12.7.40 - 24.7.40		
CASTINGS.				
Tests on Standard Test Pieces.				
Tensile Test—		34.0		
Tons per square inch		22		
Extension per cent. ...		0		
Cold Bending Test—		120 W.F.		
Angle before fracture.				
Drop Test—		10'-0"		
Height from ground ..				
Hammering Test—		Yes		
If made according to Rules and found satisfactory ...)				
DESCRIPTION OF WELDS OF FORGINGS.				

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

c q lb
Wt. 5 - 1 - 0

Fee (if any chargeable) £ : 5 : -

To be paid at Mdb.

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.