

For the information of Surveyors and the Committee only.

Received at

Office

10

Lloyd's Register of Shipping.

(Report on Vessel No. 20052 Port Rosendal)

273

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel Forgings ~~XXX~~ castings, manufactured by the Kon Nederlandsche Grofsmedery LEIDEN for the Vessel No. 215, being built by the N.V. Scheepsbouwwerf De Merwede of Hardinxveld have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects.

Forgings or Castings.

Lloyd's

No. 273

. 21-10-30

Port of Amsterdam, 22nd October, 1930.

	Rudderhead STEM FRAME	RUDDER FRAME.	Quadrant & tiller STEM
...	S. M. Steel	S. M. Steel	S. M. Steel
de ...	Forged	Forged	Forged
led ...	Yes	Yes	Yes
ns ...	As per plan	As per plan	As per plan
on Inspection ...	Forged & Machined	Forged & Machined	Forged & Machined
en Inspected	5, 23 & 30th September & 21st October 1930.		
ASTINGS.			
a Standard Test Pieces.			
Test—			
er square inch	31.8	31.8	31.5
on per cent. ...	29 %	31 %	32 %
ding Test—			
before fracture	180° good	180° good	180° good
it—			
from ground ...			
ing Test—			
e according to Rules			
found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Rudder mainpiece with 5 arms shrunk on and keijed, no plates fitte

(if any chargeable) £ : :

To be paid at Amsterdam.

f Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.
T.

W328-0127