

Rpt. 1.

Report on Lengthening Operations only.  
STEEL STEAMER or MOTORSHIP.

Received at London Office 18 AUG 1936

State if Report has been sent on the Freeboard of the Vessel

Yes

State if Report is sent on the Machinery of the Vessel

No

Date of completion of report

17 AUG 1936

Port of

No.

47102

Survey held at

Goole

Date First Survey

9th

July 1936

Last Survey

6th

August

1936

On the

(State if Machinery fitted Aft and  
if Single, Twin or Triple Screw)

Steel S. M. V. "Amenity"

State Type

(Full Scantling, Complete Superstructure  
with or without Tonnage Openings)

State Type of Erections

R.Q.D. &amp; Felle.

TONNAGE under  
Tonnage Deck...

CLASS

+100A1

State if with freeboard  
as condition of Class

Built at

St. Yarmouth

Do. of space or spaces  
between Tonnage Dk.  
and Upper Dk.Length from fore part of stem to after part of stern  
post on summer L.W.L. See Sec. 3 (1a)

L 136-1

Breadth (greatest moulded)

B 23-0

Depth, at middle of length from top of keel to top  
of beam at side of uppermost continuous  
deck. See Sec. 3 (1c)

D 9-6

1st Longitudinal Number (L x D)

=

2nd Numeral L x (B + D)

=

Framing Depth "d" at middle of length. See  
Sec. 3 (1d)Proportions—Depth to Length—Uppermost con-  
tinuous deck to top of keelDo. Long Bridge to top  
of keel

Draught Moulded

Launched

Yard No. 320

Builders

Jellows &amp; Co. Ltd.

Owners

J.T. Everard &amp; Sons Ltd.

Managers

(Where necessary to be entered in Reg. Book.)

Residence

Port of Registry

London

If surveyed while building, afloat, or in dry dock

In dry dock

## FRAMES, DOUBLE BOTTOM AND BEAMS.

	INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.	Any Departure from Approved Plans to be Noted.
<b>FRAMES, Spacing amidships</b>	23	✓	<b>Bracket Floors, Frame</b>		
" " from $\frac{3}{4}$ length to Collision bulkhead			" " Reversed Frame		
" " in peaks			" " Vertical Struts		
<b>SIDE FRAMING.</b>			<b>Centre Girder, depth and thickness amidships</b>		
<b>Frame Amidships, Angle, E or F</b>	5 3 38	✓	" " top Angles		
" " Extends up to	deck		" " bottom Angles		
<b>Reversed Frame Amidships, Angle</b>	3 23 36	✓	<b>Side Girders, No. each side and thickness</b>		
" " Extends up to	across floor		<b>Margin Plate depth (excl. of flange) and thickness</b>		
<b>Depth of Framing Girder</b>	5	✓	" " Vertical Angle to Tank side Bracket abaft $\frac{1}{4}$ len. from stem		
<b>Frames in Uppermost Continuous 'tween Decks, Angle, E or F</b>			" " Vertical Angle to Tank side Bracket forward $\frac{1}{4}$ len. from stem		
" " Second 'tween Decks, Angle, E or F			" " Gussets, spacing and scantling abaft $\frac{1}{4}$ len. from stem		
" " Third " " " "			" " Gussets, spacing and scantling forward $\frac{1}{4}$ len. from stem		
<b>Framing in Peaks, Angle or E</b>			<b>Tank Side Brackets, height above base line at toe of Frame and thickness</b>		
<b>Diameter and Spacing of Rivets through Frame and Shell Plating amid- ships</b>			<b>INNER BOTTOM PLATING.</b>		
<b>State if Frame Joggled</b>	no		Breadth and thickness of Middle Line Strake		
<b>PANTING ARRANGEMENTS (Sec. 7), state system and particulars</b>			Thickness of remainder in Holds		
<b>STRENGTHENING OF BOTTOM FOR- WARD. State Particulars</b>	Additional frame back bars, to bilges, bunks & L forward		Are Rule requirements complied with regarding increases of scantlings in way of double bottom in E. & B. space and framing in Bunkers and Boiler Room?		
<b>SINGLE BOTTOM.</b>			<b>BEAMS.</b>		
<b>Floors, Depth and thickness at mid-line in Holds</b>	12 38	✓	<b>Uppermost Continuous Deck, amidships in Wells, Angle, E or F</b>	5 3 38 OA.	✓
Height of Brackets at side above base line at toe of frame	none		" " in way of Bridge, Angle, E or F	8 32 46 B.A.	✓
<b>Middle Line Keelson, on Floors, Angles,</b>	32 3 36	✓	Spacing		
" " Through Plate on Intercostal Plate	30	✓	<b>Second Deck, amidships, Angle, E or F</b>		
" " Foundation Plate on Floors	✓		Spacing		
" " Flat Plate Keel Angles	32 3 36	✓	<b>Third Deck, amidships, Angle, E or F</b>		
<b>Side Keelsons, No. each side</b>	one		Spacing		
" " thickness of Intercostal Plate	30	✓	<b>Fourth Deck, amidships, Angle, E or F</b>		
" " Angles	32 3 36	✓	Spacing		
<b>DOUBLE BOTTOM.</b>			<b>Poop Deck, Angle, E or F</b>		
<b>Solid Floors, thickness and spacing</b>			Spacing		
" " Are Frame and Reversed Frame joggled?			<b>Bridge Deck, Angle, E or F</b>		
<b>Bracket Floors, breadth and thickness at middle line</b>			Spacing		
" " breadth and thickness at margin plate			<b>Forecastle Deck, Angle, E or F</b>		
			Spacing		



PILLARS AND DECKS.										
		INCHES IN SHIP.		Any Departure from Approved Plans to be Noted.		INCHES IN SHIP.			Any Departure from Approved Plans to be Noted.	
<b>PILLARS.</b> No. of Rows.....						Stringer Plate, breadth and thickness in way of Bridge .....				
" in 'tween Decks, Size and Spacing.....						Thickness of Plating abreast Deck openings in way of Wells .....				
" " " " " "						Thickness of Plating abreast Deck openings in way of Bridge .....				
" in Holds " " " "						Thickness of Plating within line of openings...				
" " " " " "						If Sheathed, material and thickness .....				
<b>Centre Line Bulkhead.</b>						<b>Third Deck.</b>				
Stiffeners and Spacing.....						Stringer Plate, breadth and thickness.....				
Plating, thickness of .....						If Plated, state thickness.....				
<b>STRINGERS AND DECKS.</b>						<b>Fourth Deck.</b>				
<b>Uppermost Continuous Deck.</b>						Stringer Plate, breadth and thickness.....				
Stringer Plate, breadth and thickness in Well		51	38			If Plated, state thickness .....				
" " " " in way of Bridge						<b>Poop Deck.</b>				
" Angle in Well .....		3	3	36		Stringer Plate, breadth and thickness .....				
Thickness of Plating abreast Deck openings in way of Wells .....						Plating, Sheathing, material and thickness ...				
Thickness of Plating abreast Deck openings in way of Bridge .....						<b>Bridge Deck.</b>				
Thickness of Plating within line of openings...						Stringer Plate, breadth and thickness.....				
If Sheathed, material and thickness .....						Plating, Sheathing, material and thickness ...				
<b>Second Deck.</b>						<b>Forecastle Deck.</b>				
Stringer Plate, breadth and thickness in Wells...						Stringer Plate, breadth and thickness.....				
						Plating, Sheathing, material and thickness ...				

[illegible]

WATERTIGHT BULKHEADS.					FORGINGS AND CASTINGS.																																														
<b>Total No. of W.T. BULKHEADS in Vessel—</b> Extending to Upper Deck (See, 3 c) „ Deck next below As per Rule					Casting or Forging. Scantlings. Maker's Name. Any departure from approved plans to be noted.																																														
<table border="1"> <thead> <tr> <th rowspan="3">Plating Thickness.</th> <th colspan="4">STIFFENERS.</th> </tr> <tr> <th colspan="2">VERTICAL.</th> <th colspan="2">HORIZONTAL.</th> </tr> <tr> <th>Scantlings.</th> <th>Spacing.</th> <th>Scantlings.</th> <th>Spacing.</th> </tr> </thead> <tbody> <tr> <td><b>MIDSHIP BULK'D,</b> Upper tween decks</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>„ „ Second „</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>„ „ Third „</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>„ „ Holds .....</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td><b>COLLISION</b> „ (in Hold) .....</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td><b>AFTER PEAK</b> „ „ .....</td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>					Plating Thickness.	STIFFENERS.				VERTICAL.		HORIZONTAL.		Scantlings.	Spacing.	Scantlings.	Spacing.	<b>MIDSHIP BULK'D,</b> Upper tween decks					„ „ Second „					„ „ Third „					„ „ Holds .....					<b>COLLISION</b> „ (in Hold) .....					<b>AFTER PEAK</b> „ „ .....					<b>KEEL, Bar</b> <b>STEM</b> <b>STERN FRAME</b> { Propeller Post Rudder <b>RUDDER—A x D</b> <b>Speed of Vessel</b> <b>RUDDER</b> mainpiece at head „ „ heel „ how constructed „ double or single plate „ coupling, vertical or horizontal			
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<b>STEEL.</b> Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture). <i>Appleby-Frodingham; Sormans Langt Co.</i>					open hearth process.																																														
Has the Steel been tested as required by the Rules? <i>Yes.</i>																																																			

[illegible]

Steering Gear, Steam		Steering Gear, Hand	
Boats	Steering Chains, Size and Test	Windlass	
Ceiling in Holds, thickness and material		Cargo Battens, thickness, material and spacing	
Cargo Hatchways.—(Upper Deck)		Thickness of Hatches	
Size of No. 1 Hatchway (Forward)		No. 4	
No. 2		No. 5	
No. 3		No. 6	
Number of Shifting Beams and for Fore and Afters			
Builder's Signature			

GENERAL DECLARATION. It should be stated (a) whether the vessel is fitted for the carriage and burning of oil used as fuel  
an oil tanker, is fitted for carrying oil as cargo. The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point.

(b) whether the vessel, not being

This vessel has now been placed in dry dock, parted amidships and a section 21'-1" long has been inserted.

The alteration has been carried out in accordance with the approved plans and instructions and in conformity with the Rules for the class contemplated.

The materials and workmanship are satisfactory.

The freeboard survey has been partly held and a report on Form C 11 is enclosed herewith.

The Special Survey No 2, due 7, 36, has been partly held, a report on Form E is enclosed herewith.

Now Engine Testing has been fitted in accordance with the approved plans. <sup>See note on Rpt. 9 herewith.</sup>

It is stated that the vessel is to be towed to Greenhithe for the completion of hull alterations, freeboard survey, S.S. No 2 and

The amount of Entry Fee ..... £ 10 : - : - Fees applied for, *the fitting of a new main engine.*  
 Special Survey Fee.... £ : : : **17 AUG 1936**  
 Travelling Expenses, if any £ — : 16 : - Received by me, *RD*  
 State whether the Vessel has been built under Special Survey. *19-10-36*  
 Certificate to be sent to \_\_\_\_\_ Date of issue *20/10*  
 I am of opinion the Vessel should be Classed *RD*  
 This report is forwarded for the A. information of the Committee.  
 Signature *W. Malcolm*  
 Surveyor to Lloyd's Register of Shipping.

Committee's Minute  
Character assigned  
TUE. 1 SEP 1936  
TUE. 10 NOV 1936

*No minutes on pgs. 8*

TUE. 10 NOV 1936

36 3 36

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Lloyd's Register  
Foundation

W326-0136(2/2)



GENERAL REMARKS—(The Surveyor should state the Number of Report and Name of any Sister Vessel. Plans showing Vessel as built should be forwarded and a List of the Plans should be embodied.)

The decks and hatchways should be hose tested as part of the completion of this survey.

See also note on Rpt 9 regarding engine seating.

Particulars of **Drop Test** of Cast Steel Anchors, viz.:—  
Weight, Surveyor's Initials,  
Number of Certificate, Date  
of Test.

1st Bower

2nd "

3rd "

**PARTICULARS FOR RECORD in the REGISTER BOOK.**—Length of Poop ft., R.Q.D. ft., Bridge ft., Forecastle ft.  
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated.

No. and Material of Decks (this information is to be given as it should appear in the Register Book)

Official No. Signal Letters Is bottom of Vessel coated with cement if not give particulars of composition

#### PARTICULARS OF WATER BALLAST.—

Where Fitted.	Length. Feet.	Water Capacity. Tons.	Where Fitted.	Length. Feet.	Water Capacity. Tons.
Double bottom, aft,			Fore peak tank,		
Double bottom, under Engines and Boilers,			After peak tank,		
Double bottom, if under Engines only,			Deep tank, aft,		
Double bottom, if under Boilers only,			Deep tank, forward,		
Double bottom, forward,			Other tanks, if fitted,		
Total capacity of double bottom			(If necessary, furnish further information by sketch.)		

\* The wells are not to be included in the lengths of the tanks.

Order for Special Survey No.

Date

Dates of Surveys held while building

1936:-

July 9. 21. 24. 27. 29. Aug 5. 6.



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Total No. of Visits

4