

27 MAR 1942

HULL

67.

Lloyd's Register of Shipping.

9 APR 1942

(Report on Vessel No. 51541.

Port

HULL

H.M. Tug "ADEPT"

No.

SHIP ~~FORGINGS OR~~ CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~
 Castings, manufactured by Messrs. E. Jopling & Sons Ltd.
 of Sunderland. for the Vessel No. 1237, being built
 by Messrs. Cochrane & Sons Ltd. of Selby
 have been inspected by me as set forth below and found to be, so far as can
 be seen, sound.

Despatched to Messrs. Donkin & Co., Ltd.

Walkergate.

Mark on Forgings or Castings.

Lloyd's

No. 1382

A.C.G. 2.7.41.

J. E. Galleford.

1 Tiller.

Sunderland.

30 OCT 1941

	STEEL FRAME.	RUDDER FRAME.	STEM
Material	Steel Castings.		
How made	Electric Furnace.		
If annealed	Heat Treated.		
Dimensions	As per Pattern.		
Progress on Inspection	Rough Dressed.		
Date when Inspected	1.7.41. to 2.7.41.		
CASTINGS.			
Tests on Standard Test Pieces.	Test No. 467		
Tensile Test—			
Ultimate Tensile.			
Tons per sq. in...	29.2		
Yield Point.			
Tons per sq. in...			
Extension per cent.			
on 2 inches	33%		
Red. of Area %			
Cold Bending Test—			
Angle before fracture	120		
Drop Test—			
Height from ground	8 ft.		
Hammering Test—			
If made according to Rules and found satisfactory	Yes.		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

11 cwts. 2 qrs. 14 lbs.

Fee (if any chargeable) £

MONTHLY A/C.

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.