

Lloyd's Register of Shipping.

HULL

Report on Vessel No. 51993 Port _____

No. _____ SHIP FORGINGS OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Messrs. J. S. Forster & Sons of Sunderland for the Vessel No. 1260, being built by Messrs Cochrane & Sons Ltd of Selby have been inspected by me as set forth below and found to be, so far as can be seen, Satisfactory

Mark on Forgings ~~or Castings~~.

Lloyd's
No. 9430
CP. 30/11/42

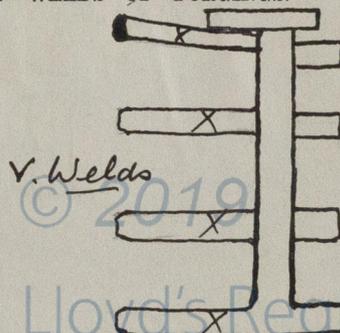
Chas. S. Porter

Rudder Head & Frame Sunderland. 1/12/42

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	<u>Scrap.</u>	<u>Steel</u>	
How made ...		<u>Forged</u>	
If annealed ...			
Dimensions ...	<u>6" dia</u>	<u>6 1/2 x 4 1/2 - 3 1/2 x 4 1/2</u>	✓
Progress on Inspection ...		<u>Forging & Machining</u>	
Date when Inspected ...	<u>28-10-42</u>	<u>30-11-42</u>	
CASTINGS.			
Tests on Standard Test Pieces.			
<u>Tensile Test—</u>			
Ultimate Tensile. Tons per sq. in. ...			
Yield Point Tons per sq. in. ...			
Extension per cent. on inches ...			
Red. of Area % ...			
<u>Cold Bending Test—</u>			
Angle before fracture ...			
<u>Drop Test</u>			
Height from ground ...			
<u>Hammering Test—</u>			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

T. C.
1-12-3-7.



Fee (if any chargeable) £ **MONTHLY A/C.**

To be paid at _____

*If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.