

REPORT ON BOILERS.

No. 57374

Received at London Office

SAT. 25 SEP 1909

Date of writing Report

19

When handed in at Local Office

24 SEP 1909

Port of Newcastle-on-Tyne

of Safety

No. in
Reg. Book.

Survey held at Newcastle-on-Tyne

Date, First Survey

10th May 1909

Last Survey

16th Sept. 1909

(Number of Visits)

on the *45 Trawler. Dale Castle**Smiths Dock Co No 410*Tons { Gross 246
Net 95

Master

Built at *North Shields*By whom built *Smiths Dock Co No 410*

When built 1909

Engines made at *North Shields*By whom made *Shields Engineering & Dry Dock Co Ltd*

when made 1909

Boilers made at *Newcastle*By whom made *Wallsend Slipway No 236*

when made

Registered Horse Power

80

Owners

Port belonging to

MULTITUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY.—Manufacturers of Steel *John Shyers Sons.*

(Letter for record)

Total Heating Surface of Boilers *1420^{sq} ft*

Is forced draft fitted

No

No. and Description of

Boilers *one cylindrical*Working Pressure *180*Tested by hydraulic pressure to *360*Date of test *20/7/09*No. of Certificate *7873*

Can each boiler be worked separately

Area of fire grate in each boiler

50^{sq} ft

No. and Description of

safety valves to each boiler *two direct spring*Area of each valve *4.9^{sq} in*Pressure to which they are adjusted *185 lbs*Are they fitted with easing gear *yes*

In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler

Smallest distance between boilers or uptakes and bunkers or woodwork *9ⁱⁿ*Mean dia. of boilers *13ⁱⁿ*Length *10^{ft} 6ⁱⁿ*Material of shell plates *steel*Thickness *1¹/₂ⁱⁿ*Range of tensile strength *29-33*Are the shell plates welded or flanged *no*Descrip. of riveting: cir. seams *lap double long*long. seams *butt table*Diameter of rivet holes in long. seams *1³/₃₂ⁱⁿ*Pitch of rivets *7³/₄ⁱⁿ*Lap of plates or width of butt straps *16³/₄ⁱⁿ*

Per centages of strength of longitudinal joint

rivets *87.3*

Working pressure of shell by

rules *18 lbs*Size of manhole in shell *16ⁱⁿ x 12ⁱⁿ*Size of compensating ring *12ⁱⁿ Nuts*

No. and Description of Furnaces in each

boiler *3 plain*Material *steel*Outside diameter *3-5¹/₂ⁱⁿ*

Length of plain part

top *76¹/₄ⁱⁿ*

Thickness of plates

crown *3³/₄ⁱⁿ*bottom *3³/₄ⁱⁿ*Description of longitudinal joint *welded*No. of strengthening rings *1 port*Working pressure of furnace by the rules *180.4*

Combustion chamber

plates: Material *steel*Thickness: Sides *2¹/₂ⁱⁿ*Back *2¹/₂ⁱⁿ*Top *2¹/₂ⁱⁿ*Bottom *1⁵/₁₆ⁱⁿ*Pitch of stays to ditto: Sides *9¹/₂ x 8¹/₂ⁱⁿ*Back *9¹/₂ x 8¹/₂ⁱⁿ*Pitch of stays to ditto: Sides *9¹/₂ x 8¹/₂ⁱⁿ*Back *9¹/₂ x 8¹/₂ⁱⁿ*Pitch of stays to ditto: Sides *9¹/₂ x 8¹/₂ⁱⁿ*Back *9¹/₂ x 8¹/₂ⁱⁿ*Pitch of stays to ditto: Sides *9¹/₂ x 8¹/₂ⁱⁿ*Top *9¹/₂ x 8¹/₂ⁱⁿ* If stays are fitted with nuts or riveted heads *no*Working pressure by rules *183*Material of stays *steel*Thickness *1³/₁₆ⁱⁿ*

Diameter at

smallest part *6.1*Pitch of stays *18¹/₂ x 19¹/₂ⁱⁿ*How are stays secured *2 nuts*Working pressure by rules *183*Material of stays *steel*Thickness *1³/₁₆ⁱⁿ*

Diameter at

smallest part *6.1*Area supported by each stay *250^{sq} in*Working pressure by rules *180*Material of Front plates at bottom *steel*Thickness *1¹/₁₆ⁱⁿ*

Material of

Lower back plate *steel*Thickness *1⁵/₁₆ⁱⁿ*Greatest pitch of stays *14¹/₁₆ⁱⁿ*Pitch of tubes *4¹/₁₆ x 4¹/₁₆ⁱⁿ*Material of tube plates *steel*Thickness: Front *1ⁱⁿ*Back *3³/₄ⁱⁿ*Mean pitch of stays *9³/₈ⁱⁿ*

Pitch across wide

water spaces *14¹/₄ⁱⁿ*Working pressures by rules *230 & 180*girders at centre *8¹/₂ x 3³/₄ⁱⁿ*Length as per rule *32¹/₂ⁱⁿ*Distance apart *8¹/₂ⁱⁿ*Number and pitch of Stays in each (2) *9¹/₂ⁱⁿ*

Pitch across wide

water spaces *14¹/₄ⁱⁿ*Working pressures by rules *230 & 180*Girders to Chamber tops: Material *steel*Working pressure by rules *185*Superheater or Steam chest: how connected to boiler *none*

Can the superheater be shut off and the boiler worked

separately

Diameter

Length

Thickness of shell plates

Material

holes

Pitch of rivets

Working pressure of shell by rules

Diameter of flue

Material of flue plates

Thickness

How stayed

If stiffened with rings

Working pressure of end plates

Distance between rings

Working pressure by rules

End plates: Thickness

How stayed

Are they fitted with easing gear

Area of safety valves to superheater

The foregoing is a correct description,

separately

Diameter

Length

Thickness of shell plates

Material

Description of longitudinal joint

Diam. of rivet

holes

Pitch of rivets

Working pressure of shell by rules

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