

TUE JUL 17 1923

Lloyd's Register of Shipping.

Order 115447

(Report on Vessel No. 15563

Port

Hamburg)

No. 1915

SHIP FORGINGS OR CASTINGS

I have to report that the undermentioned ~~XXXXXX~~ Steel Forgings or ~~XXXXXX~~ Castings, manufactured by Messrs. Gutehoffnungshütte A.V. of Sterkrade for the Vessel No. 377, being built by Messrs. A.G. "Neptun" of Rostock have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from surface defects 1 stem (top part and bottom part) in rough machined condition.

Mark on Forgings or Castings.

Lloyd's

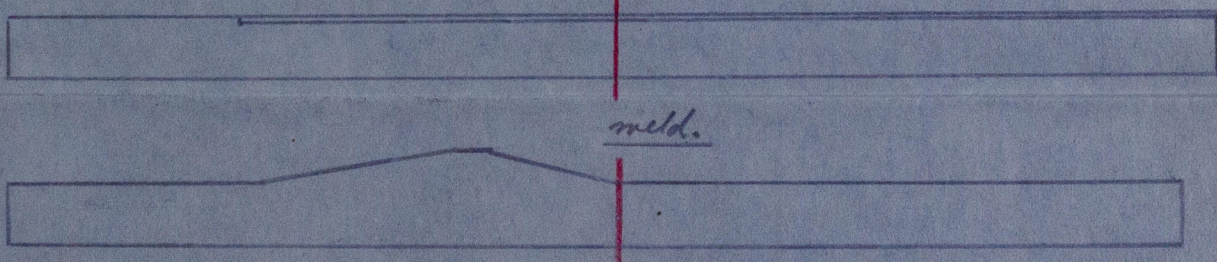
Düsseldorf, 8th June 1922

No. 450/451

K.H. 7.6.22

	STEEL FRAME top part Nr. 450	STEEL FRAME bottom part Nr. 451	STEM.
Material*	anneal. Siemens Martin Ingot Steel.		
How made	forged	forged	
Dimensions	10 3/8" x 3"	10 3/8" x 3"	
Progress on Inspection	rough machined	rough machined	
Date when Inspected	2.6.1922 7.6.1922	2.6. 1922 7.6. 1922	
CASTINGS.			
Tests on Standard Test Pieces.	.798" 3"	.798" 3"	
Tensile Test—			
Tons per square inch	24,7	22,2	
Extension per cent.	37,3	41,4	
Cold Bending Test—			
Angle before fracture	180 degr. good	180 degr. good	
Drop Test—			
Height from ground			
Hammering Test—			
If made according to Rules and found satisfactory			

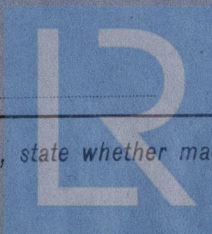
SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.



Fee (if any chargeable) £ : :

To be paid at Düsseldorf.

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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Foundation

W32-0086-1