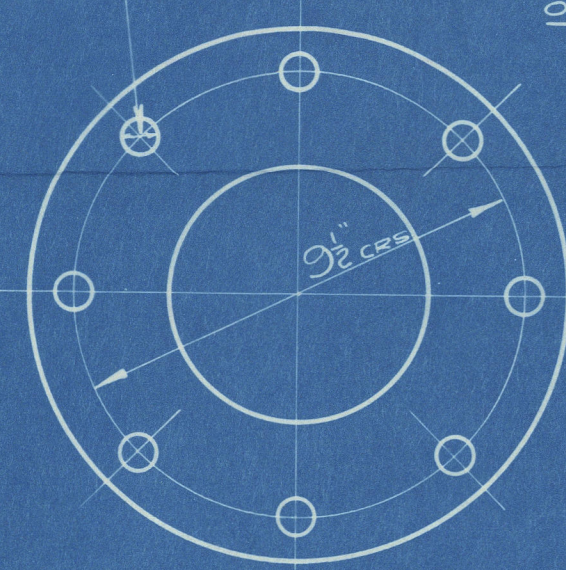


"A"

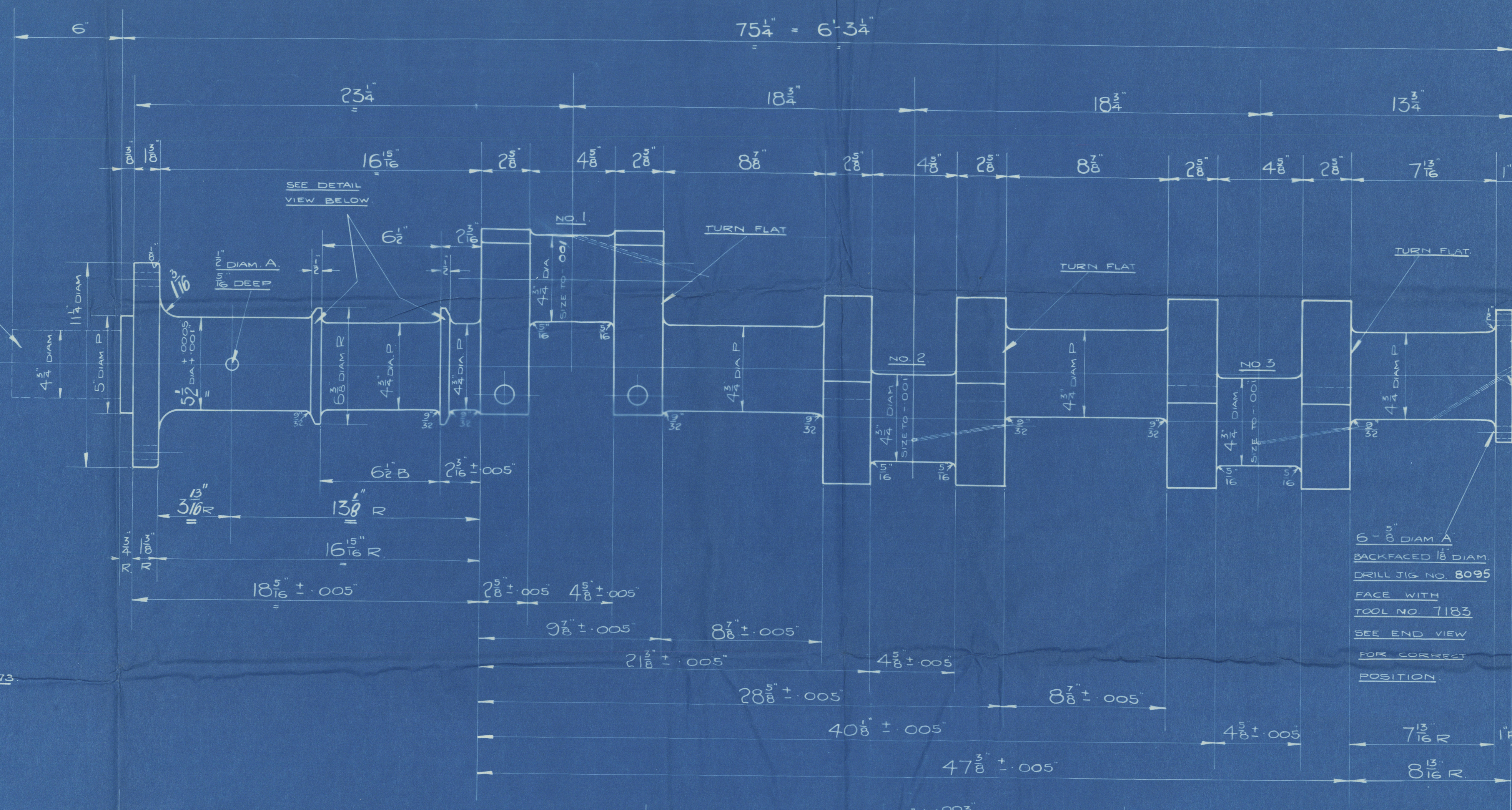
8 HOLES
1/2" DIAM A
DRILL JIG NO. 8094.



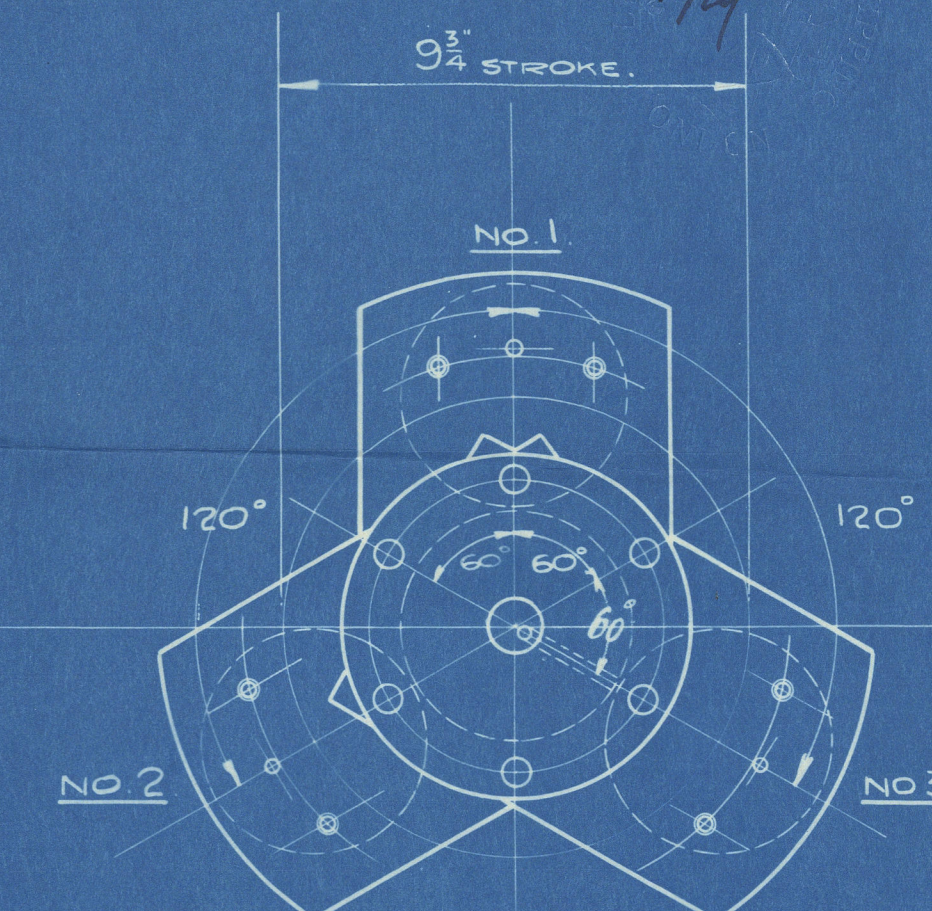
VIEW IN DIRECTION OF ARROW A

CHUCKING PIECE
TO BE ALLOWED
ON FORGING

FORM TOOLS NOS. 8072-8073



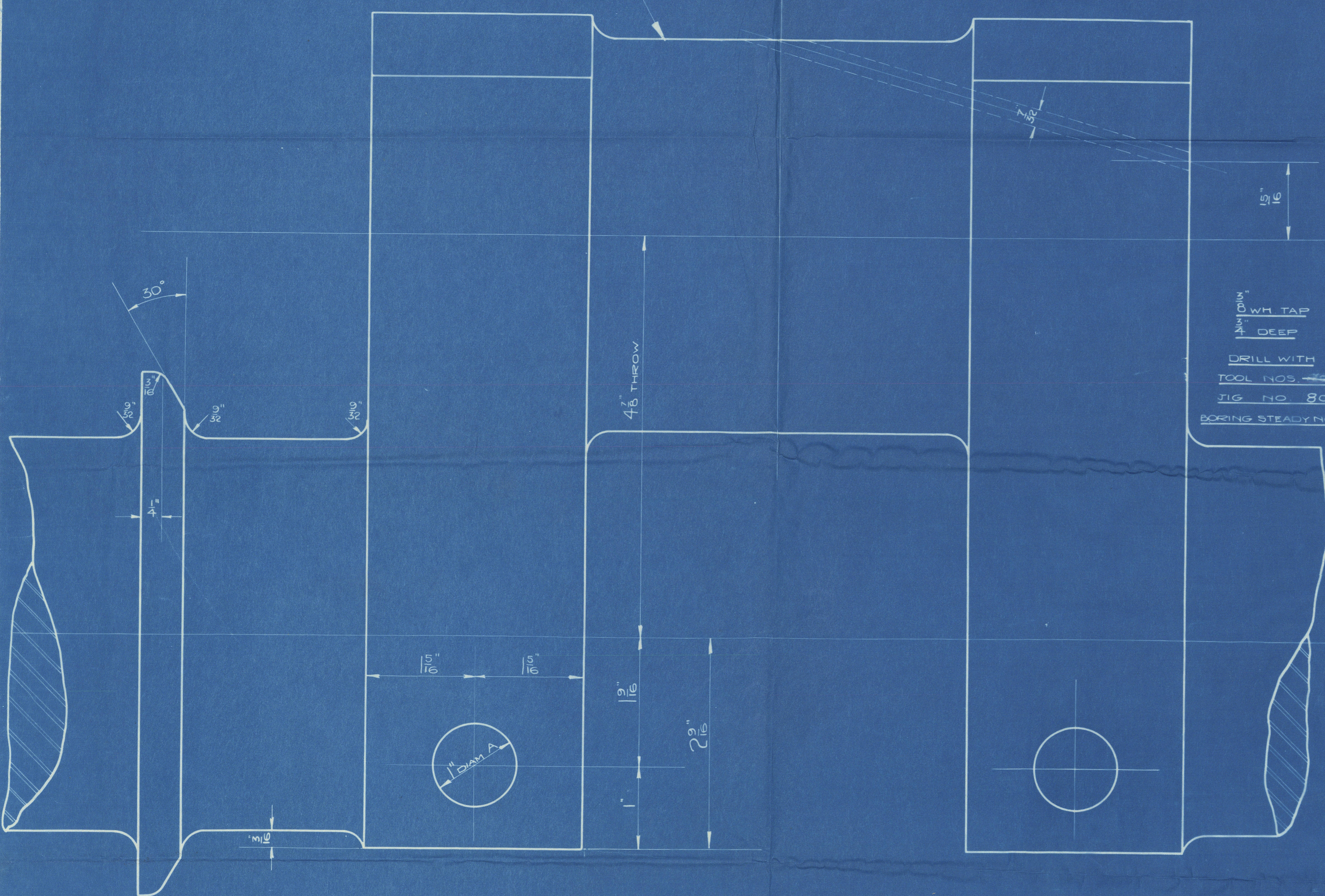
"B"



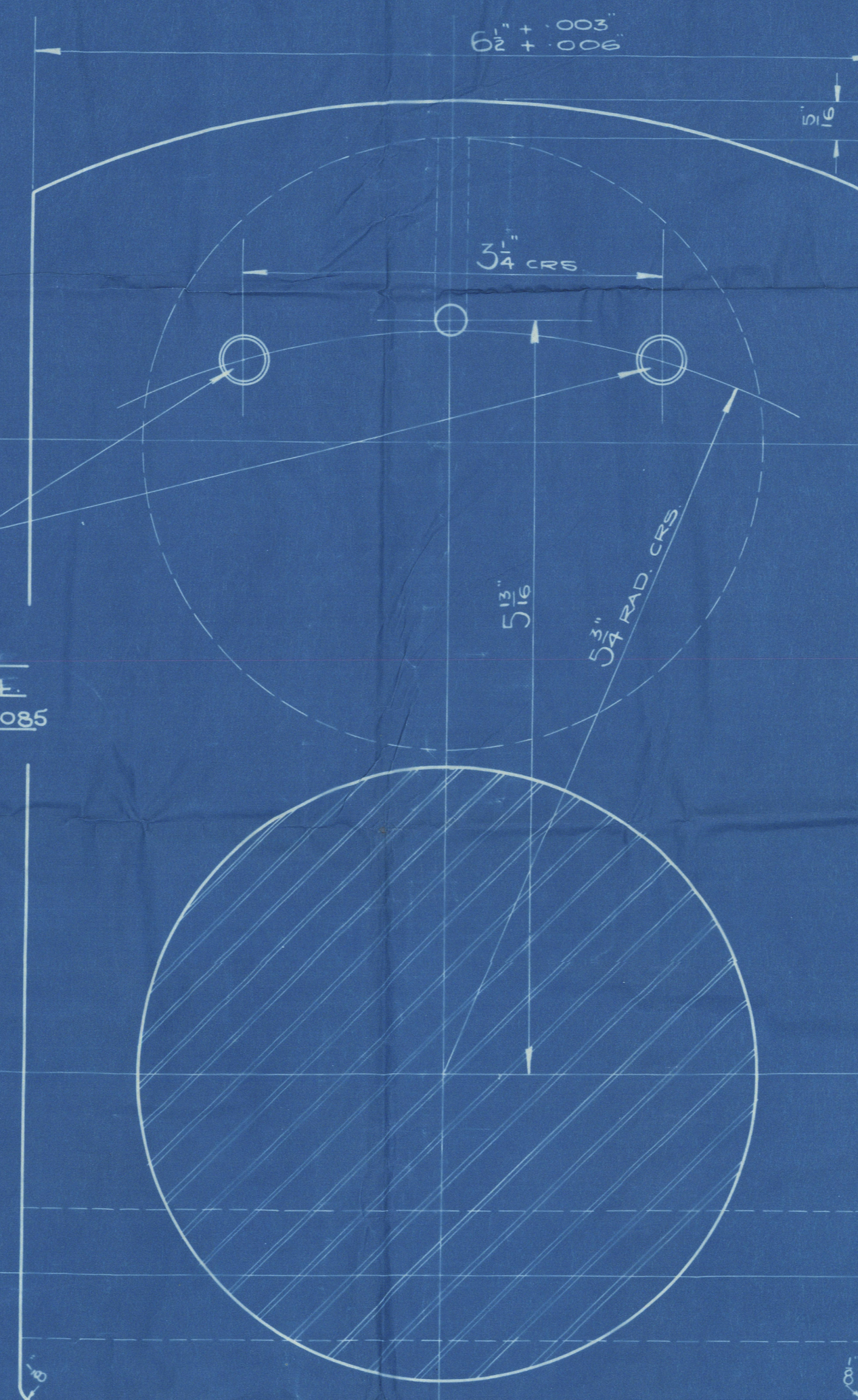
VIEW IN DIRECTION OF ARROW B

5" 8/16 DIAM A
BACKFACED 1/8 DIAM
DRILL JIG NO. 8095
FACE WITH
TOOL NO. 7183
SEE END VIEW
FOR CORRECT
POSITION

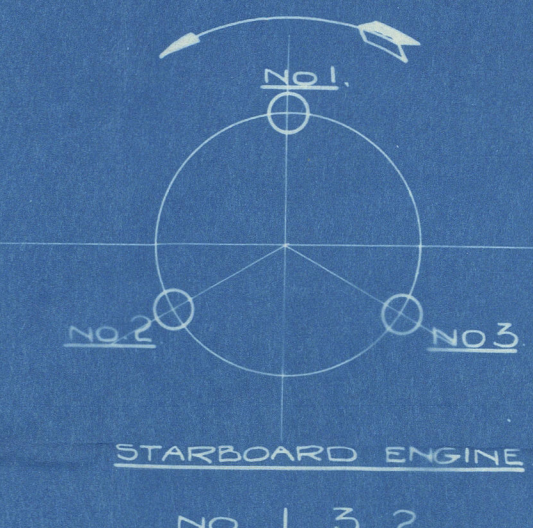
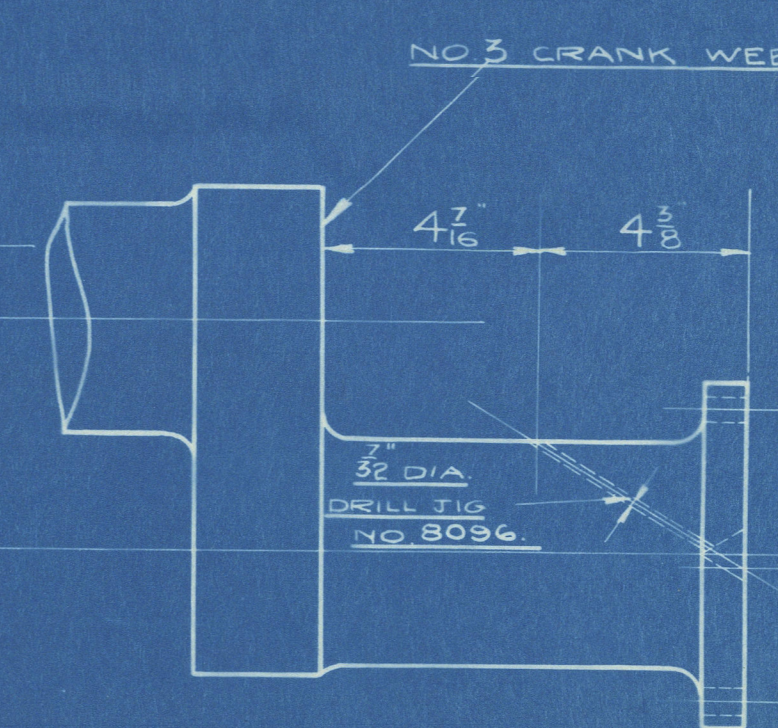
60° CENTRE
1/8 DIAM



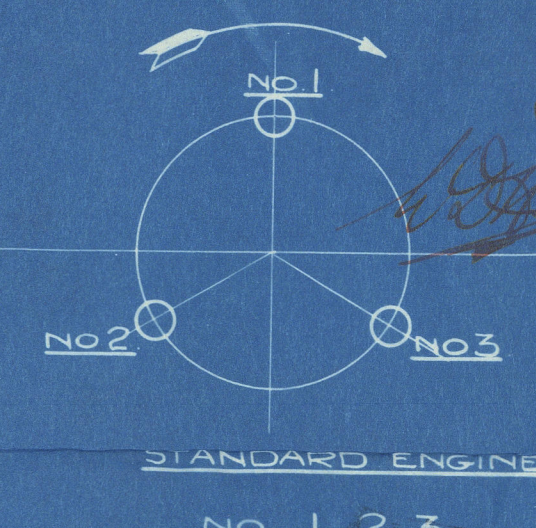
DRILL WITH
TOOL NOS.
JIG NO. 8084
BORING STEADY NO. 8085



48" THROW
7/16" RAD



STARBOARD ENGINE
NO. 1, 2, 3



STANDARD ENGINE
NO. 1, 2, 3

ORDER OF FIRING

POWER & SONS LTD.
27 DEC 1928
OFFICE
PATRICROFT

DWG No
7421

L. GARDNER & SONS, LTD.,
PATRICROFT.

TYPE 3 J.5 ENGINE. - STANDARD & STARBOARD
DESCRIPTION CRANKSHAFT. FOR CRANKSHAFT FORGING SEE DWG NO. 7207 B.
SCALE 1/4" & FULL SIZE.

MATERIAL
S.M. ACID STEEL
28 1/2 TONS. 10"
DATE 6.3.28

MACHINED
ALL OVER
JIG NOS.

SUPERSEDES
SUPERSEDED BY
DRAWN BY
TRACED BY
CHECKED BY

DWG No
7421

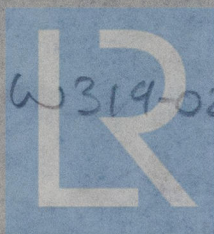
L. Gardner & Son

315 Engine for
Campe & Nicholson,
No. 363.

Rhodora.

Sou 13625.

crankshaft.



W314-0213

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Foundation