

Vickers-Petters Ltd.

Engines 251-2

Thrust shaft

London Rpt 85486.

"Sona"

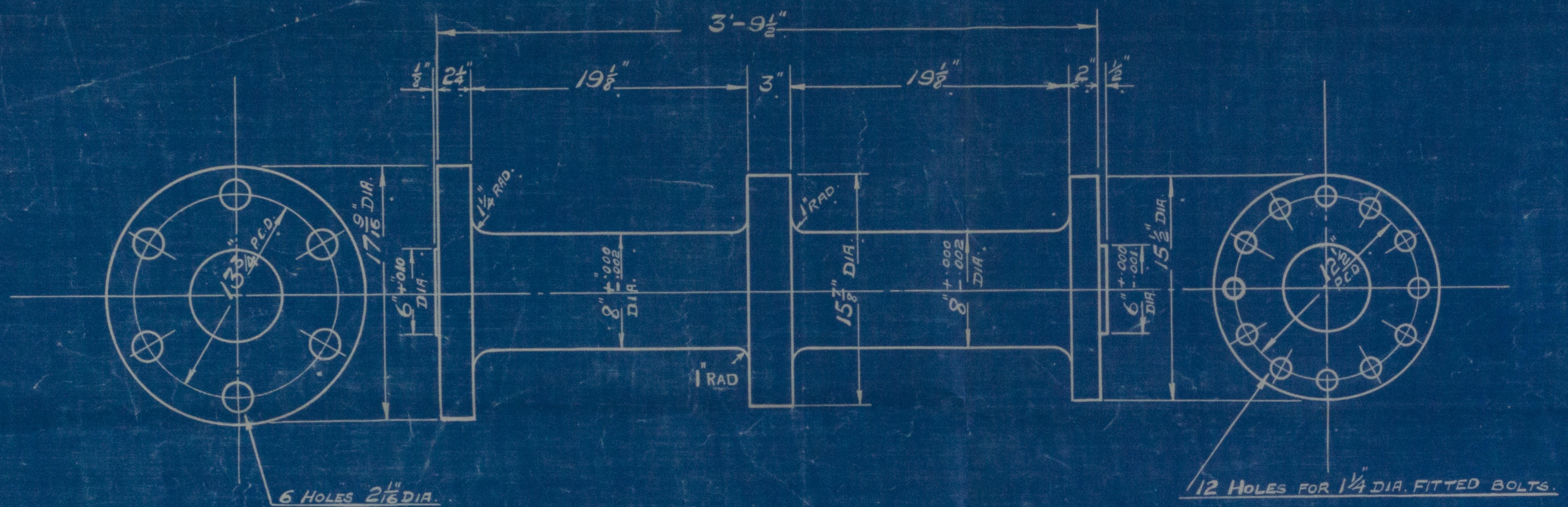
Sou. 11316

W319-0171

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Lloyd's Register  
Foundation



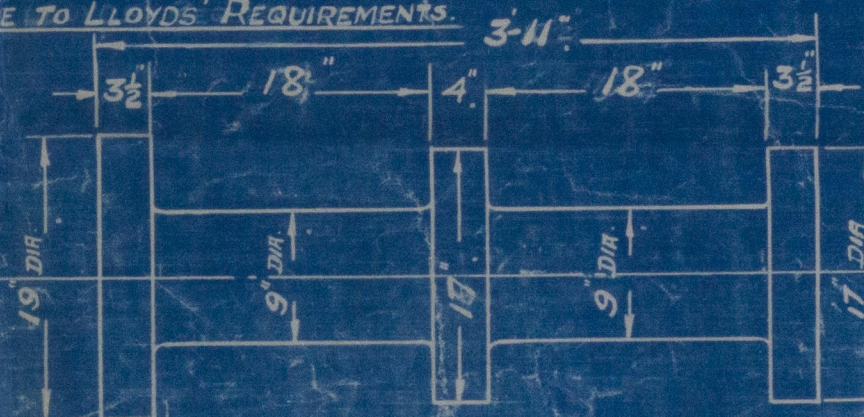


MACHINED ALL OVER.

IMPORTANT - THIS SHAFT TO BE MADE TO LLOYDS' REQUIREMENTS.

NOTE:-

FORGING TO BE STRAIGHT AND  
DIAMS. CONCENTRIC WITHIN LIMITS  
WHICH PERMIT FORGING BEING MACHINED  
TO SIZES GIVEN ON ABOVE DRAWING.



FORGING LIMITS.

SCALE - 1" = 1 FOOT.



W319-0171

PART N <sup>o</sup> .			
00364			
ALT. BY.	DESCRIPTION.	DATE OF ISSUE.	ISSUE N <sup>o</sup> .
DESCRIPTION.			
THRUST SHAFT.			
SCALE - 1 1/2" = 1 FOOT.			
MATERIAL.	DRAWN BY.	TRACED BY.	CHECKED BY.
SIEMENS-MARTIN ACID STEEL.	J.M.		
PART N <sup>o</sup> .	APPROVED BY.	DATE.	
	J.M.	27/3/22	