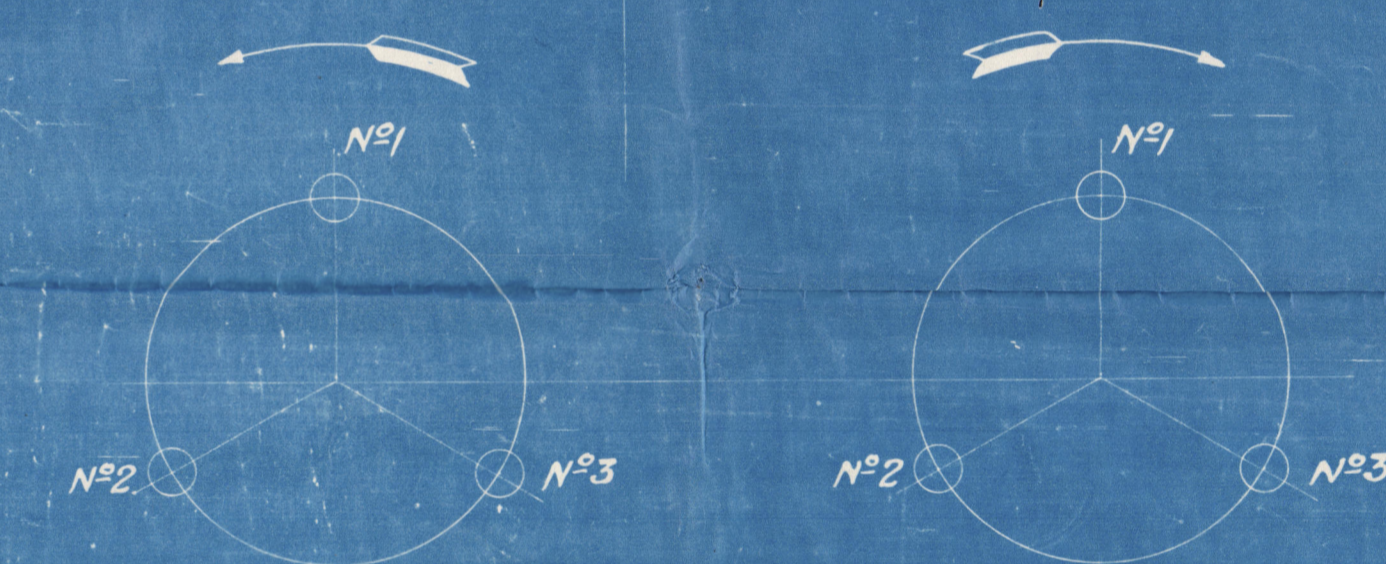
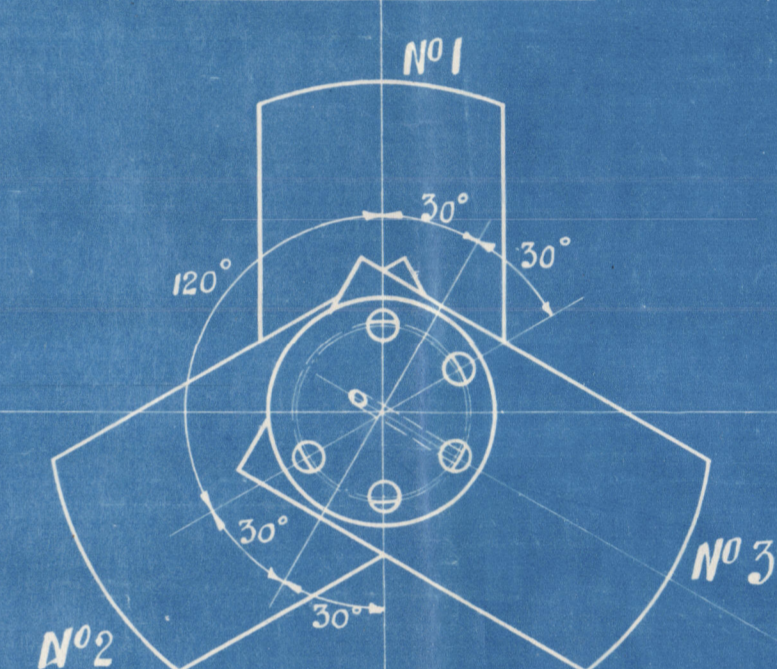


VIEW ON PUMP END.



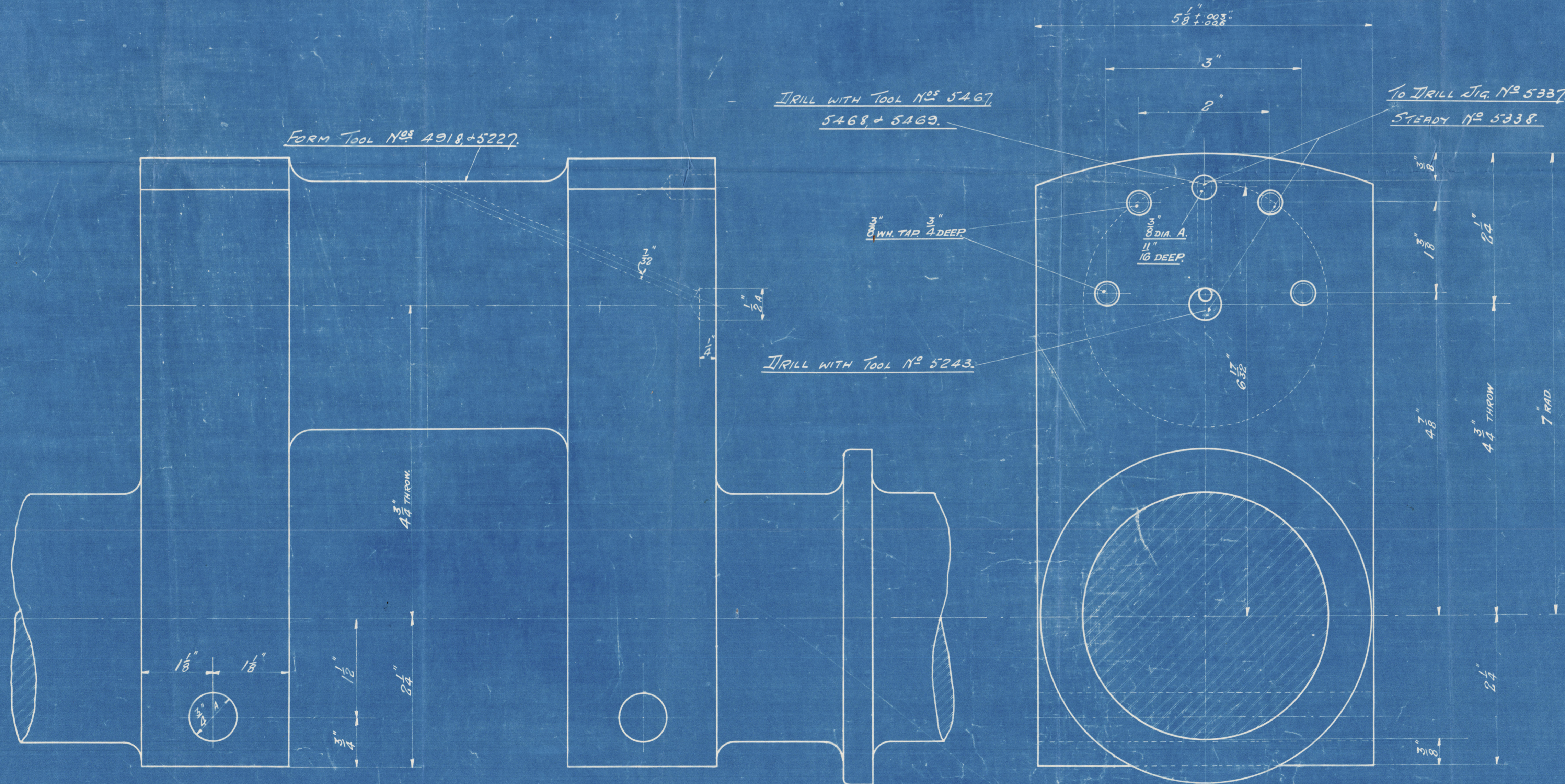
STARBOARD ENGINE.

N° 1, 3, 2.

STANDARD ENGINE.

N° 1, 2, 3.

ORDER OF FIRING.



FOR CRANKSHAFT FORGING SEE DWG N° 4373 B.

FOR CRANKSHAFT ASSEMBLY SEE DWG N°

DWG N° 4059

TYPE	375 ENGINE	(STANDARD OR STARBOARD)
DESCRIPTION	CRANKSHAFT.	
SCALE	1/2" = FULL SIZE.	

GARDNER & SONS, LTD.
PATRICROFT.

MATERIAL	M.S.	MACHINED		PART N° C. 5222
DATE	APRIL 7 1922	SUPERSEDED BY	D. 4029	
		DESIGNED BY		
		DRAWN BY		
		TRACED BY		
		CHECKED BY		

GARDNER & SONS LTD
DRAWING
12 JUL 1922
OFFICE
PATRICROFT

L. Gardner & Sons

375 Engine
for

Capt. Rumbold's

Lily Maid IV
Pat. 29

Cranksaft



© 2020

Lloyd's Register
Foundation
W316-0095