



- GENERAL NOTES -

INNER CASING OF 3/4" PLATE.
OUTER CASING OF #10 B.W.G.
ALL LAPS IN INNER AND OUTER CASING TO BE
PER DETAIL "D".
THE 4" OR 6" AIR SPACE BETWEEN INNER AND
OUTER CASINGS TO BE MAINTAINED BY USING
1/2" PIPE THIMBLES WITH 1/2" BOLTS SPACED ABOUT 24" CENTERS,
CORNER CONNECTIONS TO BE PER DETAIL "B".
BOTTOM OF CASING TO BE MADE TO SUIT OPENINGS
IN BOILER.

S.S. "DANIEL WEBSTER"
CONVERSION INTO A BULK CARRIER -
UPTAKES & STACK
SCALE 3/8-3/4" = 1 FT. SEP 30, 1936
GENERAL SHIP & ENGINE WORKS
EAST BOSTON, MASS.
GEO. B. DRAKE NAVAL ARCHITECT
17 BATTERY PLACE NEW YORK

2.2. ДАНИЕЛ WEBSTER. CONVERSION
50-12