

## REPORT of SURVEY for REPAIRS, &amp;c.

Date of writing Report 12/6/39 When handed in at Local Office 15 JUN 1939

Port of LIVERPOOL

No. in  
Reg. Book.

Survey held at

Fleetwood

Date, First Survey

21/4/39 Last Survey

8/6/1939

(No. of Visits 16)

59177 on the Wood, Iron or Steel

S.C. K.

"IMELDA"

TONNAGE:-

GROSS 251

UNDER DK. 338

NET 97

Built at

Dundee

By whom

Dundee S. B. Co. Ltd.

When

YEAR.

MONTH.

1914

7

Owners

J. Mass &amp; Son, Ltd

Owners' Address

(if not already recorded in Appendix to Register Book).

Managers

Port belonging to

Fleetwood

Surveyed Afloat or in Dry Dock? Both

Name of Dock

W. J. P. Dock

Destined Voyage

Fishing

WB=CellDBorDBa

feet; uE&amp;B

feet; f

feet

total capacity

tons. FPT

tons; APT

tons; MT

feet

tons.

N.B.—All alterations in the existing records should be underlined.

Last Report, No. 111813

Port Liv

(Periodical Surveys, when held, must be reported in detail and verbatim in the terms of the Rules and items remaining to complete the Surveys should be summarised. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent repairs. Repairs on account of Damage (the cause of which must be stated) should be separated from Repairs due to other causes; and besides being detailed in the body of the report, should be summarised in the form shown below. Whenever the replacement of Anchors or Chains is reported the particulars should be clearly stated in the space provided on the back of this form. State also the dates and initials of any letters respecting this case.

In damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose and to whom and why they were declined

Society's Freeboard (if assigned) as painted on Ship and now verified

ft. ins.

Was a damage report made by anyone else? If so, by whom?

REPAIRS, OR EXAMINATION AS PER RULE, FOR S.S. 2<sup>nd</sup> N<sup>o</sup> 3.

New done:- Vessel placed on slipway. The shell plating, keel and rudder, cleaned, examined found or placed in good order, & recoated. Peaks, fore, chain locker, forehold, forebroom, cross & wing bunkers, E & B spaces, cabin & transom, all examined; woodwork removed as required and stowage racks & recoated as necessary. Deck pumps tested, cables run & anchored & general equipment examined. E.S. device opened out and examined. Cement in bottom, & the decks, canvas, patches & vents & coverings, masts & rigging, steering gear & its connections, windlass, & w.t. door, all examined and found or placed in good condition. [See continuation sheet.]

SUMMARY OF DAMAGE REPAIRS:-	Shell Plates.	Frames.	E. Frames.	Floors and Bracket Floors	Beams.	Inner Bottom Plates.	Dk. Plates.	Other Items:-
Renewed								
Removed and Faired or Repaired								
Faired or Repaired in place								

PRESENT CONDITION OF THE

Decks	good	State if Tanks have been examined inside	✓	Air and Sounding Pipes	✓	Copper, or Y.M. of Wood Vessels	✓
Caulking of Decks	"	State if Tanks now tested	✓	Dbing. Plates under Sounding Pipes	✓	(State if on Felt.)	✓
Beamings	"	Bulkheads	good	Engine Room Skylights	good	When put on, Month	Year
Beams & Fastenings	"	Ceiling	"	Coal Bunkers, Open'gs, Lids, &c.	"	Boats	good
Outside Plating	"	Cement or Asphalt (Cement) good	✓	Oil Bunkers	good	Masts, Yards, &c.	✓
" " in way of sidelights	✓	Rudder	"	Scuppers	good	Condition, how ascertained	✓
Forebrooms	good	Steering gear and its connections	"	Charge Hatchways	good	(State if wedges removed)	✓
Frames	"	Windlass	"	Hatches	good	Sails	✓
Reverse Frames	"	Have pumps now been examined and found efficient?	Yes	Planking of Wood Vessels	ditto	Equipment letter	✓
Longitudinals	✓	Have Sluice Valves now been examined and found efficient?	✓	Caulking	ditto	Anchors, No. of	2 B. 1 K.
Transverses	✓	Have Watertight Doors now been examined and found efficient?	Yes	Treenails	ditto	Chain Locker	good
Floors	good	Have Ventilators and their Coverings been examined and found efficient?	Yes	Breasthooks & Stems	ditto	Cables (State if now ranges)	Yes
Keelsons	"			Transoms Pointers, & Catches	ditto	" length 105 ft. beam diam 1 1/2"	✓
Stringers	"			Timbers of Frame openings	ditto	" Rule length do size 1 1/2"	✓
Inner Bottom Plating	✓			Ditto Ditto at other places	ditto	Hawser & Warps	✓
				Stringers, Clamps & Sheifs	ditto	Standing and Running Rigging	good
				Sanding	ditto		

General Observations, Opinion as to Class, Recommendation, &amp;c.:-

State clearly whether any and, if so, what alteration is suggested to be made in the existing classification and notification of the vessel in the Register Book consequent upon this survey, thus, for example:- "to remain as now classed in the Register Book without fresh record of Survey," "to remain as classed and to have record of survey, 1, 2, 4," or "to remain as classed and to have record of survey, 1, 2, 4, and the notations of ss No. 1-24.

This vessel is now in a good and efficient condition, eligible in our opinion to remain as classed, with fresh record of survey 6.39 and notation S.S. FLT 2<sup>nd</sup> N<sup>o</sup> 3-6.39.

Survey Fee (per Section 20)	24 N <sup>o</sup> 3	£ 8 : 0 : 0
Special Surveyor's Repair Fee (if any) (per Sec. 20)		£ 6 : 6 : 0
Travelling Expenses (if chargeable)		£ : : :
Second Surveyor's Fee (if any)		£ : : :

Fees applied for.

15 JUN 1939

Received by me.

7/9/39

W. B. Edwards, A.R. Jackson

Surveyor to Lloyd's Register of Shipping.

Committee's Minute

Character Assigned

LIVERPOOL

100A1 Steam Trawler

S.S. 2<sup>nd</sup> No. 3-6.39 + LMC 6.39

Lloyd's Register Foundation

W309-0085



## 1/ Steam Trawler "Jorelda"

Repairs now done, to Owner's account:-

Shell etc:- Shell plating drilled & found as follows:-  
THICKNESS IN  $\frac{1}{16}$ "

STRAKE.	FORD			MIDSHIPS			AFT.		
	RULE	P.	S.	RULE	P.	S.	RULE	P.	S.
GARD A.	7	6m	6m	8	6m	6m	7	6m	6m
B	6	5	5	7	"	"	6	6	6
C	6	4 $\frac{1}{2}$	4 $\frac{1}{2}$	7	6	6	6	6	6
D	6	5 $\frac{1}{2}$	6	7	6	4	6	6	6
E	6	5	4 $\frac{1}{2}$	7	7	6 $\frac{1}{2}$	6	3	4
SHEER F	7	6 $\frac{1}{2}$	6	8	6	6 $\frac{1}{2}$	7	5	5

Plates marked  $\odot$   
now renewed.

Approx 500 chafed shell rivets renewed generally. About 250 ft of chafed shell heading for renewal P & S. Rudder taken down and corroded shanks renewed (Jorging report herewith) all pintles renewed. Sternframe gudgeons built up by E & B & re-bored. Jettie chain locker etc:- Jettie brinnings stripped out and stichwork scaled & re-coated. Forepeak bulkhead stiffeners renewed. In upper jettie 4 frames & 8 frame brackets renewed; 1 deck beam fitted with reverse bar.

Cross Bunker P side:- 3 frames cropped & renewed, 3 beam brues renewed. S side:- 3 frames cropped & upper part renewed, 3 beam brues renewed. 1 beam end fitted with reverse bar, deck stinger extension plate cropped & renewed.

6 deck pillars &amp; 1 tunnel top stanchion, renewed.

P wing bunker:- 8 frames cropped &amp; renewed. 8 beam brues &amp; one half beam renewed.

S wing bunker:- 4 frames cropped &amp; part renewed. 4 brues &amp; 1 deck beam renewed.

E & B spaces:- 9 frames on P side & 7 on S side of ER cropped & part renewed; 2 frames P & 1 on S side fitted with back bars. Under boiler 9 frames P & 7 on S side cropped & renewed down to centre keelson; P & S lower stingers in way cropped & renewed; P side stool tie plate renewed. Boiler end stool renewed.

Cabin spaces:- 1 beam brue, S side, renewed & extended. Decks, casings etc. Wood fore decks renewed & after decks re-caulked. RQ deck front plating doubled full width. Deck plating around winch stop valve also P side of chart room, doubled locally. Chart room coaming plates P & S cropped & renewed. Approx 20 ft of boiler casing coaming P & S, cropped & renewed. Galley end casing doubled locally. Engine casing top plating part renewed & rest bound & renewed. Funnel renewed. Two piddly hatch storm covers (steel) renewed. Deck plating on jettie head renewed. Bulwark plates & rail in way of P & S after galleys, renewed.

[See continuation sheet.]

W309-0085

When Anchors or Cables are supplied, the particulars are to be reported in the following form:-

## ANCHORS.

Number of Certificate.	Anchor.	WEIGHT, EX. STOCK.		WEIGHT OF STOCK.		TEST PER CERTIFICATE.		WEIGHT REQUIRED BY RULE.		Description of Anchor.	Makers.	Where and when tested and Superintendent.
		Owts. qrs. lbs.	Owts. qrs. lbs.	Owts. qrs. lbs.	Owts. qrs. lbs.	Tons	Owts. qrs. lbs.	Owts. qrs. lbs.	Owts. qrs. lbs.			
	1st Bower											
	2nd "											
	3rd "											
	Collector Weight.											
	Stream											
	Kedge											

\* When a bower anchor is supplied it must be clearly stated whether it is a 1st, 2nd, or 3rd bower.

## CHAIN CABLES.

Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.		Length and size per Rule.		Description.	Makers of Cables.	When and where tested and Superintendent.
	Length.	Diam.	Statio-ry.	Breaking.	Supplied.	Per Rule.	Length.	Diam.			
	Fathoms.	Inch.	Tons.	Tons.	Owts. qrs. lbs.	Owts. qrs. lbs.	Fathoms.	Inch.			
58976	15	1 $\frac{1}{8}$	20.6	30.8	9.1.23	8.2.20	17 $\frac{1}{2}$	1 $\frac{1}{8}$	Steel Strand	Kendricks & Co. Ltd.	6/6/39, London, W. C. P. H.
57210	"	"	"	"	8.3.9	"	"	"	"	"	25/7/25
57211	"	"	"	"	9.0.5	"	"	"	"	"	"
57213	"	"	"	"	8.8.13	"	"	"	"	"	"

THE SURVEYORS ARE REQUESTED NOT TO WRITE ACROSS THIS MARGIN.



2/

Steam Trawler "Emelda"Repairs. (continued)

All watertight cement renewed & a number of buckled  
bulwark stanchions fixed & refitted.

Foredeck hatch rest bars put renewed.

Steering gear refitted & all rods & chains renewed. (Tested chain)

Rigging overhauled & all bolts & bungs renewed.

Echo sounding device opened out & found satisfactory.  
(Not removed from shell of vessel).

Four lengths of chain cable renewed & verified.

All repairs examined on completion & found satisfactory.  
W. M. B.