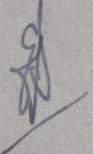


Messrs. Philip & Son's Yard No. 847.

Amended plan of stem casting submitted by the Builders direct.

Some difficulty has been experienced in obtaining the stem casting in one length. It is therefore proposed to arrange a butt at about the middle of the ^{length} depth, the joint to be electrically welded on the outside and a double riveted strap, $\frac{3}{4}$ " in thickness, fitted on the inside.

It is submitted the Builders be informed that the proposed arrangement will be approved, provided the rivets in the strap be made $\frac{7}{8}$ " diameter.


26. 8. 37.

Ltr. 25.8.37.
Ansd. 26.8.37.
1 plan



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